



## CHAPTER OVERVIEW LW 450 E COMPACT

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**Operating Instructions** .....

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**Spare Parts Lists** .....

**B**

**Options** .....

**C**

**Attachment** .....

**D**

### Manufacturer in terms of 97/23/EC

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Internet: [www.lw-compressors.com](http://www.lw-compressors.com)





## SERVICE INFORMATION / WARRANTY

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### Compressor information

\_\_\_\_\_

Type designation

\_\_\_\_\_

Serial number

\_\_\_\_\_

Date of construction

### Purchase information

\_\_\_\_\_

Purchase date

\_\_\_\_\_

First commissioned on

\_\_\_\_\_

Warranty period

\_\_\_\_\_

Dealer's stamp

### Warranty

L&W will uphold warranty claims made during a period of 12 months from the invoice date.

If the compressor was purchased from an official L&W dealer, the date on the dealer's invoice is valid. Warranty claims can only be made on presentation of the original invoice.

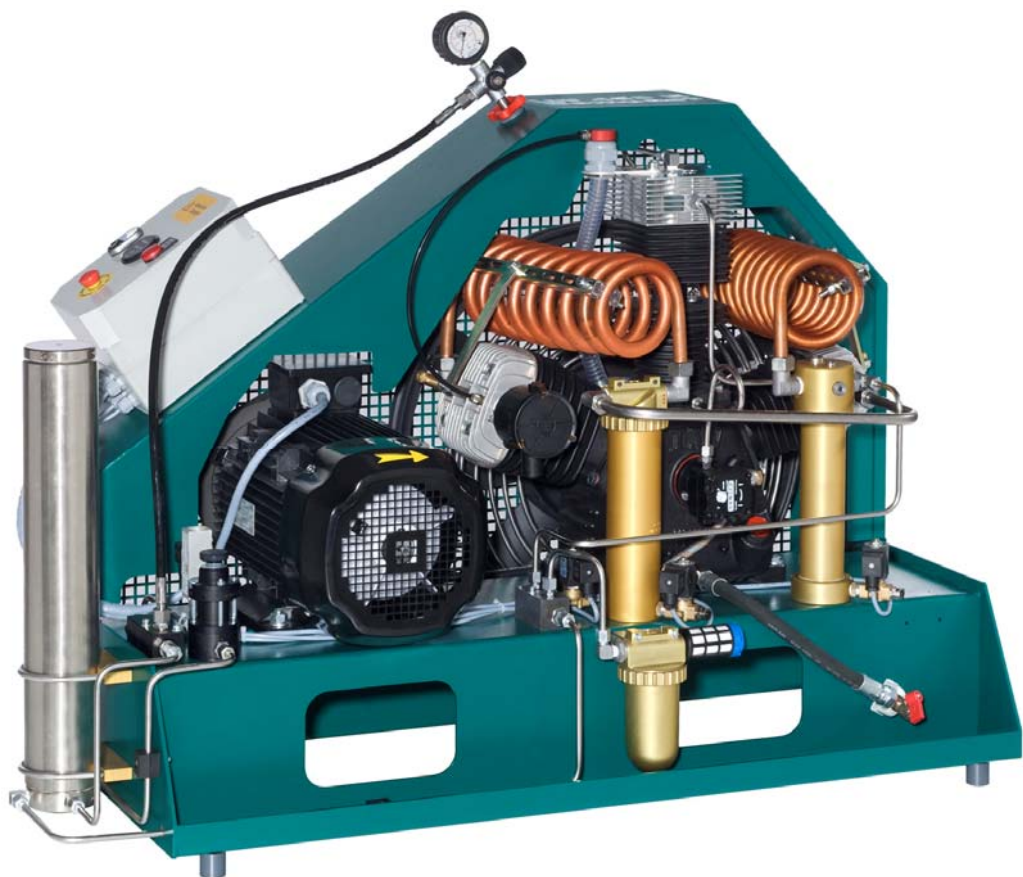
Should verifiably defective parts have been delivered, we will decide to either replace the parts or repair them. The resulting transport and assembly costs will be invoiced.

No reduction of the purchase price or changes to the contract can be made. The parts for which a claim is being made should be kept safe by the purchaser and, when requested, sent to us at their cost. Replaced parts become the property of L&W. If maintenance work is carried out without our knowledge or permission by the purchaser or a third party, we are absolved from any liability for warranty claims. As a matter of principle, warranty claims can only be made by the initial purchaser.

# Operating Instructions

Breathing Air Compressor

LW 450 E Compact





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## GENERAL INFORMATION

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### General Information

We strongly recommend reading this manual thoroughly prior to operation and follow all the safety precautions precisely. Damage resulting from any deviation from these instructions is excluded from warranty and liability for this product. Carry out other commissioning steps only if you have fully understood the following contents.

Before commissioning and using the unit, carry out all the essential preliminary work and measures concerning legal regulations and safety. These are described on the following pages of this operation manual.

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### Description of marks and warning signs

The following warning signs are used in this document to identify the corresponding warning notes which require particular attention by the user. The warning signs are defined as follows:



#### Caution

Indicates an imminently hazardous situation which, if not avoided, could result in serious injury, physical injury or death.



#### Warning

Indicates a potentially hazardous situation which, if not avoided, could result in physical injury or damage to the product or environment.



#### Note

Indicates additional information on how to use the unit.



## DESCRIPTION

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### Scope of Delivery

Compressors are provided in different equipped versions.

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### Versions

#### Filling pressure versions:

- PN 225 bar
- PN 330 bar
- PN 225 / 330 bar

### Specifications

- Painted steel frame and V-belt guard (RAL 6026)
- Hour counter
- Start/ Stop and emergency stop switch
- Manual condensate drain
- 1 filling hose c/w filling valve
- Motor protection switch
- Pressure maintaining and non-return valve
- All pistons c/w steel piston rings
- Low pressure oil pump and filter
- Oil / water separators after each stage
- Safety valves after each stage
- 3 concentric suction/pressure valves

### Options

- Automatic dump system
- Automatic stop at final pressure
- Auto start system
- Up to 3 extra filling hoses
- 200 and 300 bar parallel filling operation
- Oil pressure gauge and intermediate pressure gauge
- Oil pressure monitoring c/w auto shut down
- Cylinder head temperature monitoring with auto shut down
- Puracon filter monitoring
- Direction of rotation monitoring
- Power cable and plug

## DESCRIPTION

### Technical Data



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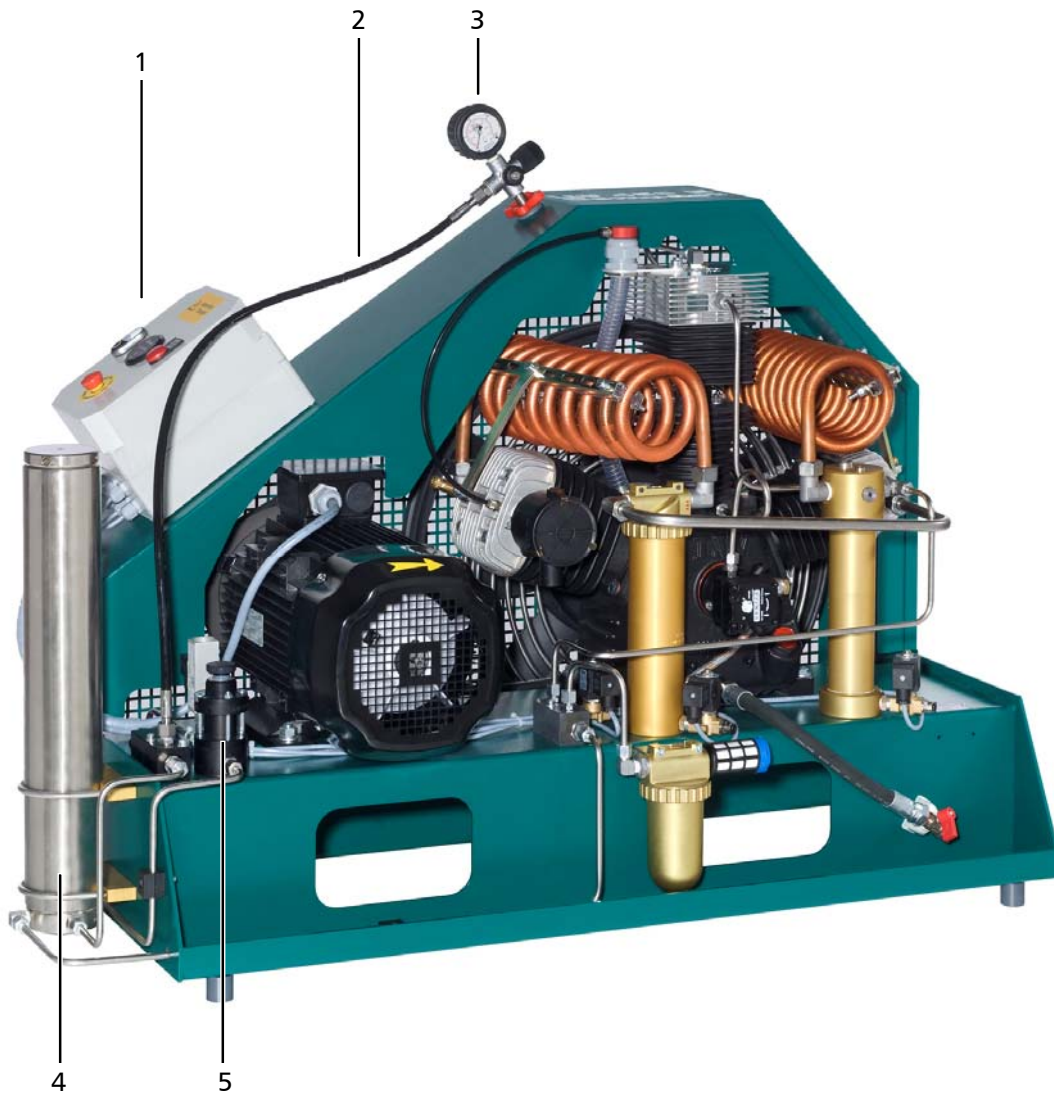
Technical Data	LW 450 E Compact
Capacity [l/min]:	450
Max. Operating Pressure [bar]:	350
RPM [min <sup>-1</sup> ]:	1.100
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 95
Cylinder Bore 2nd Stage [mm]:	Ø 42
Cylinder Bore 3rd Stage [mm]:	Ø 18
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Pressure [bar]:	+2.0
Oil Capacity [l]:	2.2
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m <sup>3</sup> /h]:	> 3,300
Voltage:	400 V / 3 phase / 50 Hz
Protection Class Drive Motor:	IP 54
Drive Power [kW]:	11
RPM Motor [min <sup>-1</sup> ]:	2,890
Start:	Star/Delta
Noise level [dB(A)]:	83 from a distance of 1 m
Dimensions L x W x H [mm]:	1300 x 600 x 900
Weight [kg]:	ca. 235
Content Volume Filter housing [l]:	1.7



## DESCRIPTION

### Unit Assembly

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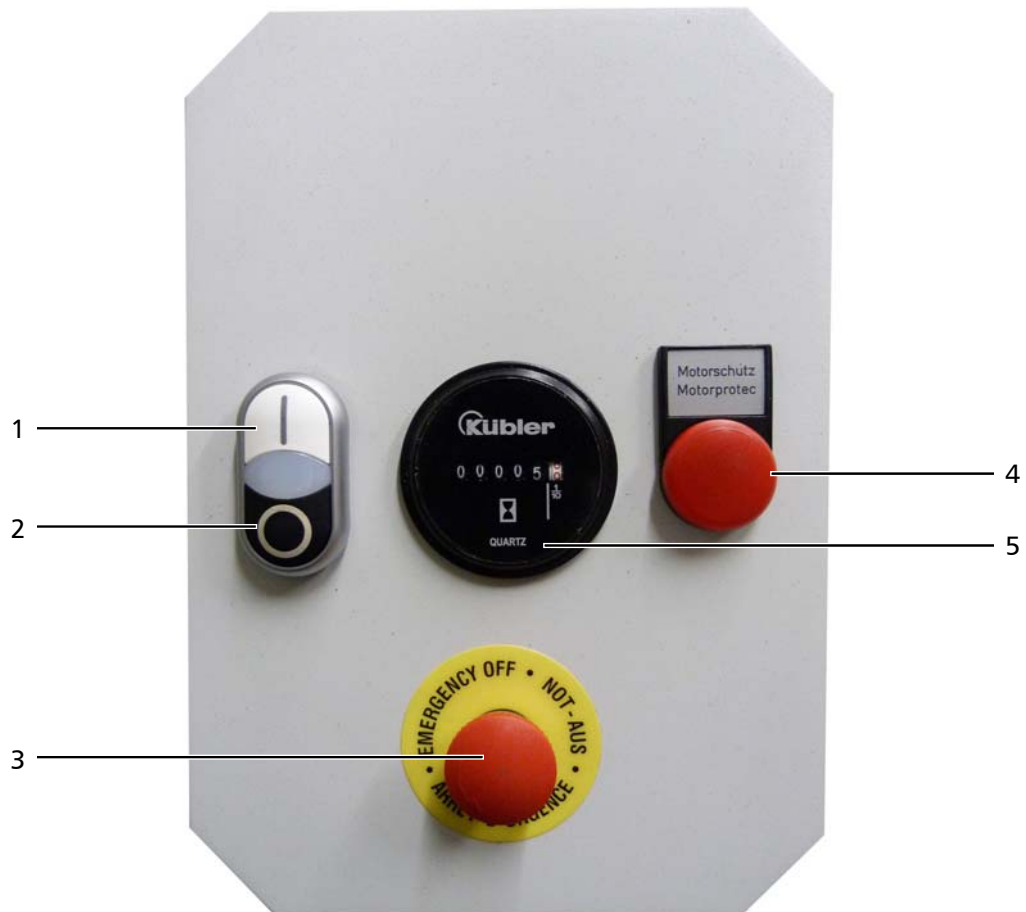


No.	Designation
1	Switch box
2	Filling hose
3	Filling valve with pressure gauge
4	Filter housing 1.7 litres
5	Final pressure safety valve

## DESCRIPTION

### Switchboard

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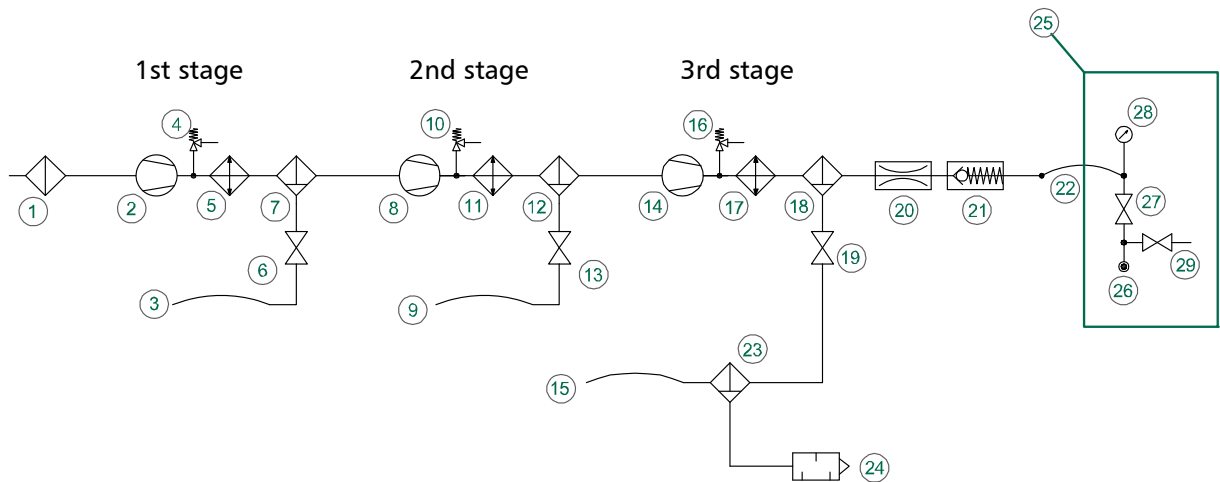


No.	Designation
1	ON button
2	OFF button
3	Emergency shut-off switch
4	Motor protection warning light
5	Hour counter

## DESCRIPTION

### Flow chart

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- |   |  |
|---|--|
| 1. Ansaugfilter / Intake Filter                         | 16. Sicherheitsventil 3. Stufe / Safety Valve 3rd Stage              |
| 2. 1. Verdichterstufe / 1st Pressure Stage              | 17. Wärmetauscher / Heat Exchanger                                   |
| 3. Kondensat-Ablassschlauch / Condensate Drain Hose     | 18. Öl- / Wasserabscheider / Oil- / Water Separator                  |
| 4. Sicherheitsventil 1. Stufe / Safety Valve 1st Stage  | 19. Kondensat-Ablassventil / Condensate Release Valve                |
| 5. Wärmetauscher / Heat Exchanger                       | 20. Druckhalteventil / Pressure Maintaining Valve                    |
| 6. Kondensat-Ablassventil / Condensate Release Valve    | 21. Rückschlagventil / Non-Return Valve                              |
| 7. Öl- / Wasserabscheider / Oil- / Water Separator      | 22. Hochdruckschläuche / HP-Hose                                     |
| 8. 2. Verdichterstufe / 2nd Pressure Stage              | 23. Öl- / Wasserabscheider / Oil- / Water Separator                  |
| 9. Kondensat-Ablassschlauch / Condensate Drain Hose     | 24. Schalldämpfer / Silencer   |
| 10. Sicherheitsventil 2. Stufe / Safety Valve 2nd Stage | 25. Baueinheit Füllventil / Filling Valve Unit                       |
| 11. Wärmetauscher / Heat Exchanger                      | 26. Flaschenanschlussstutzen / Tank Connector (DIN, CGA or INT Yoke) |
| 12. Öl- / Wasserabscheider / Oil- / Water Separator     | 27. Füllventil / Filling Valve                                       |
| 13. Kondensat-Ablassventil / Condensate Release Valve   | 28. Fülldruckmanometer / Pressure Gauge                              |
| 14. 3. Verdichterstufe / 3rd Pressure Stage             | 29. Entlüftungsventil / Vent Valve                                   |
| 15. Kondensat-Ablassschlauch / Condensate Drain Hose    |  |



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# SAFETY PRECAUTIONS



## SAFETY PRECAUTIONS

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### Intended Use

Only use the unit in perfect condition for its intended purpose, safety and intended use and observe the operating instructions! In particular disorders that may affect safety have to be eliminated immediately!

Use the unit exclusively for the determined medium (see "Technical Data"). Any other use that is not specified is not authorized. The manufacturer/supplier shall not be liable for any damages resulting from such use. Such risk lies entirely with the user. Authorization for use is also under the condition that the instruction manual is complied with and inspection and maintenance requirements are enforced.

No change and modification to the unit can be made without the written agreement of the manufacturer. The manufacturer is not liable for damage to persons or property resulting from unauthorized modifications.

### Operators

Target groups in these instructions;

#### Operators

Bediener sind Personen, die autorisiert und eingewiesen sind in der Bedienung des Kompressors.

#### Qualified personnel

Qualified personnel are persons who are entitled to repair, service, modify and maintain the system.



#### Warning

Only trained personnel are permitted to work on the unit!



#### Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

## **SAFETY PRECAUTIONS**

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### **Safety instructions on the unit**

Importance of notes and warning signs that are affixed to the compressor according to the application or its equipment.

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**Warning**  
High voltage!



**Note**  
Ensure correct direction of rotation!



## **SAFETY PRECAUTIONS**

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### **General Safety Precautions**

- Read the Operating Instructions of this product carefully prior to use.
- Strictly follow the instructions. The user must fully understand and strictly observe the instructions. Use the product only for the purposes specified in the intended use section of this document.
- Do not dispose the operating instructions. Ensure that they are retained and appropriately used by the product user.
- Only trained and competent personnel are permitted to use this product.
- Comply with all local and national rules and regulations associated with this product.
- Only trained and competent personnel are permitted to inspect, repair and service the product.
- Only authentic L&W parts and accessories may be used for maintenance work. Otherwise, the proper functioning of the product may be impaired.
- Do not use faulty or incomplete products. Do not modify the product.
- Inform L&W in the event of any product or component fault or failure.
- The quality of the air supply must meet EN 12021 specifications for breathing air.
- Do not use the product in areas prone to explosion or in the presence of flammable gases. The product is not designed for these applications. An explosion might be the result if certain conditions apply.

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## **SAFETY PRECAUTIONS**

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### **Unit customised safety notices**

#### **Organisational measures**

- In addition to the instruction manual, observe and comply with universally valid legal and other obligatory regulations regarding accident prevention and environment protection.
- In addition to the instruction manual, provide supplementary instructions for supervision and monitoring duties taking into consideration exceptional factors e.g. with regard to organisation of work, production, personnel employed.
- Supervise personnel's work in accordance with the instruction manual, taking into account safety and danger factors.
- Observe all safety and danger notices on the compressor and check readability and completeness.

#### **Safety instructions operation**

- Take measures to ensure that the machine is only taken into operation under safe and functional conditions. Only operate the compressor if all protective and safety equipment, e.g. detachable protective equipment, are provided and in good working order.
- Check the compressor at least once per day for obvious damage and defects. Inform the responsible department / person immediately if anything is not as it should be (including operation performance). Shut down the machine immediately if necessary and lock it.
- In case of malfunction, stop the compressor immediately and lock it. Repair malfunctions immediately.
- If there is a failure in the electric energy supply, shut the machine / unit down immediately.
- Ensure safe and environmentally friendly disposal of consumables and old parts.
- The stipulated hearing protectors must be worn.
- Soundproofing equipment on the compressor has to be activated in safety function during operation.
- When handling with fats, oils and other chemical agents, observe the note for the product-related safety.





## SAFETY PRECAUTIONS

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### Maintenance instructions

- Hoses have to be checked by the operator (pressure and visual inspection) at reasonable intervals, even if no safety-related defects have been detected.
- Immediately repair any damage. Escaping compressed air can cause injury.
- Depressurise system and pressure lines before beginning repair work.
- Pressurised air lines must be laid and mounted by qualified personnel. Connections must not be mixed up. Fittings, length and quality of the piping must correspond to requirements.
- Adjustment, maintenance and inspection activities and keep appointments, including information on replacement parts / equipment, prescribed in the operating instructions have to be respected.
- If the machine / equipment is completely off during maintenance and repair work, it must be protected against unexpected restart. Turn off main control device and remove the key and/or display a warning sign on the main switch.
- The machine and especially the connections and fittings should be cleaned from oil, fuel and maintenance products at the beginning of the maintenance / repair. Do not use aggressive cleaning agents. Use fibre-free cleaning cloths.
- Switch off compressor and clean with a slightly damp cloth. Remove dirt from cooling pipes by using a brush.
- After cleaning, examine all pipes for leaks, loose connections, chafing and damage. Immediately eliminate any faults.
- Always retighten any screw connections loosened for maintenance or repair work.
- If it is necessary to remove safety devices for maintenance and repair work, these must be replaced and checked immediately after completion of the maintenance or repair work.
- The electrical equipment of the compressor must be regularly checked. Defects, such as loose screw connections or burnt wires, must be immediately rectified by electrically skilled personnel.
- Only personnel with particular knowledge and experience with pneumatics may carry out work on pneumatic equipment.
- Only personnel with particular knowledge and experience in gas equipment may carry out work on gas equipment.

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## **SAFETY PRECAUTIONS**

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### **Transportation instructions**

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

### **Safety regulations**

- Inspections according to legal and local obligatory regulations regarding accident prevention are carried out by the manufacturer or by authorised expert personnel. No guarantees whatsoever are valid for damage caused or favoured by the non-consideration of these directions for use.

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## LOCATING THE UNIT

## LOCATING THE UNIT

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### Installation in closed rooms



#### **Danger**

No operation in explosion-hazard areas.

The unit is not approved for operation in areas prone to explosion.

#### **For installation in closed rooms, observe the following:**

- Install the unit horizontally and level. The floor must be vibration-free and capable of taking the load of the system weight.
- The compressor room must be clean, dry, dust free and as cool as possible. Avoid direct exposure to sunlight. If possible, install unit in such a manner that the compressor fan can intake fresh air from outside. Ensure adequate ventilation and exhaust air opening.
- When locating the compressor in rooms of less than 30 m<sup>3</sup> space where natural ventilation is not ensured or other systems having high radiation are operating in the same room, measures must be taken to provide artificial ventilation.
- Intake air must be free from noxious gas e.g. smoke, solvent vapours, exhaust fumes etc.
- Observe the specified operating temperature (see "Technical Data")!

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## LOCATING THE UNIT

### Dimensions

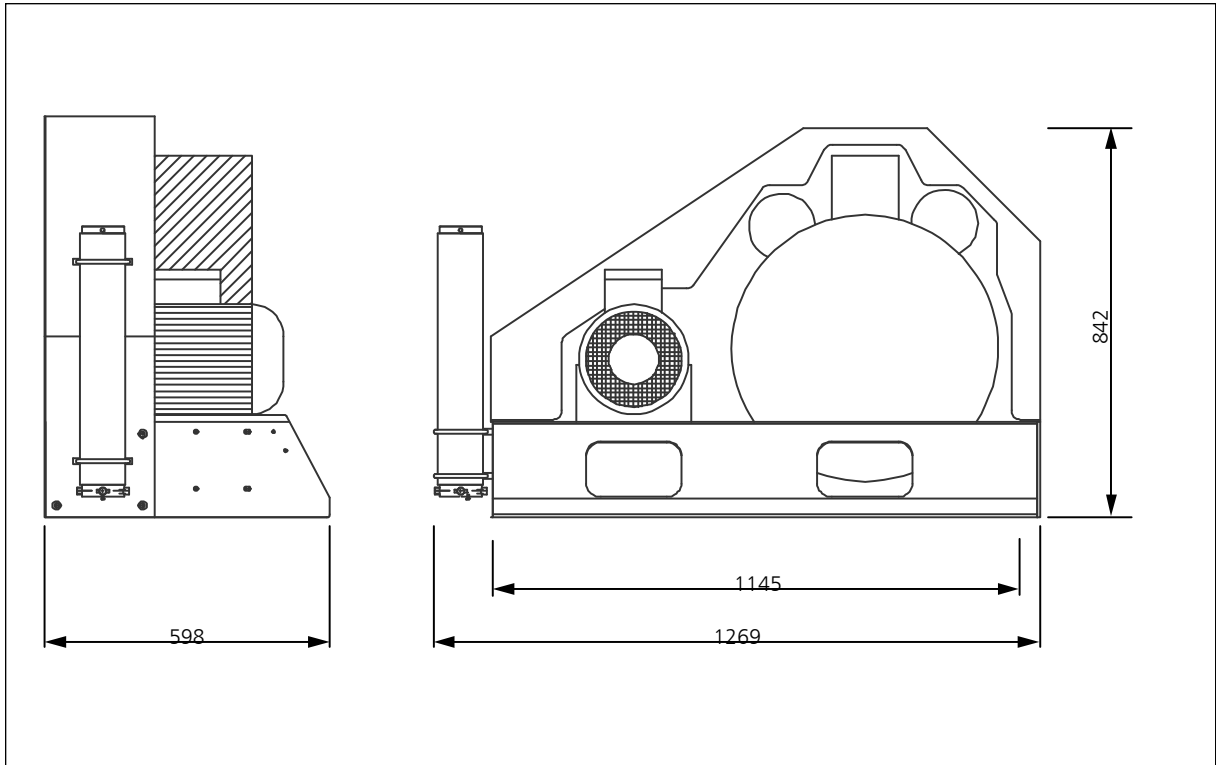


Fig. Dimensions

## LOCATING THE UNIT

### Minimum distances



#### Note

Minimum distances must be adhered!

- Make sure that the compressor always has a sufficient amount of fresh air available.
- To prevent serious damage, ensure that cooling air can flow freely. Do not place the unit closer than 500 mm to the wall. Avoid anything in this area which can restrict the cooling air flow.
- Use air intake hose if necessary. (max. length: 3 m, inner Ø: 30 mm)

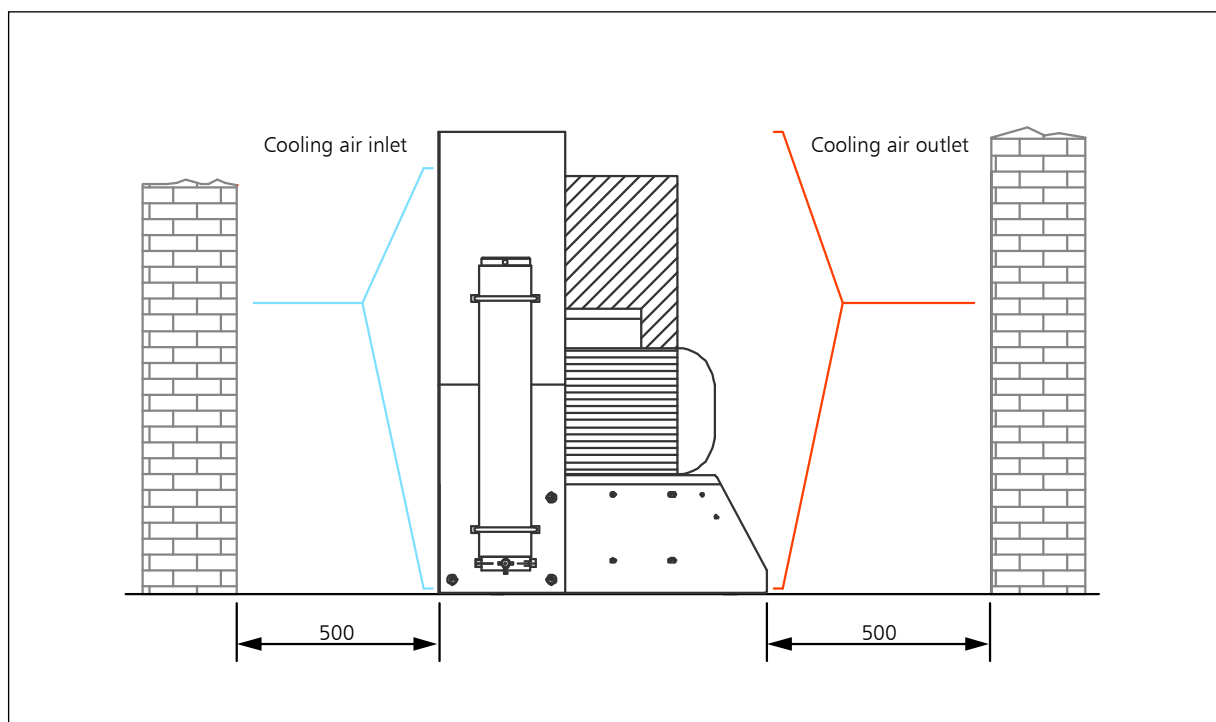


Fig. Minimum distances

## LOCATING THE UNIT

### Ventilation

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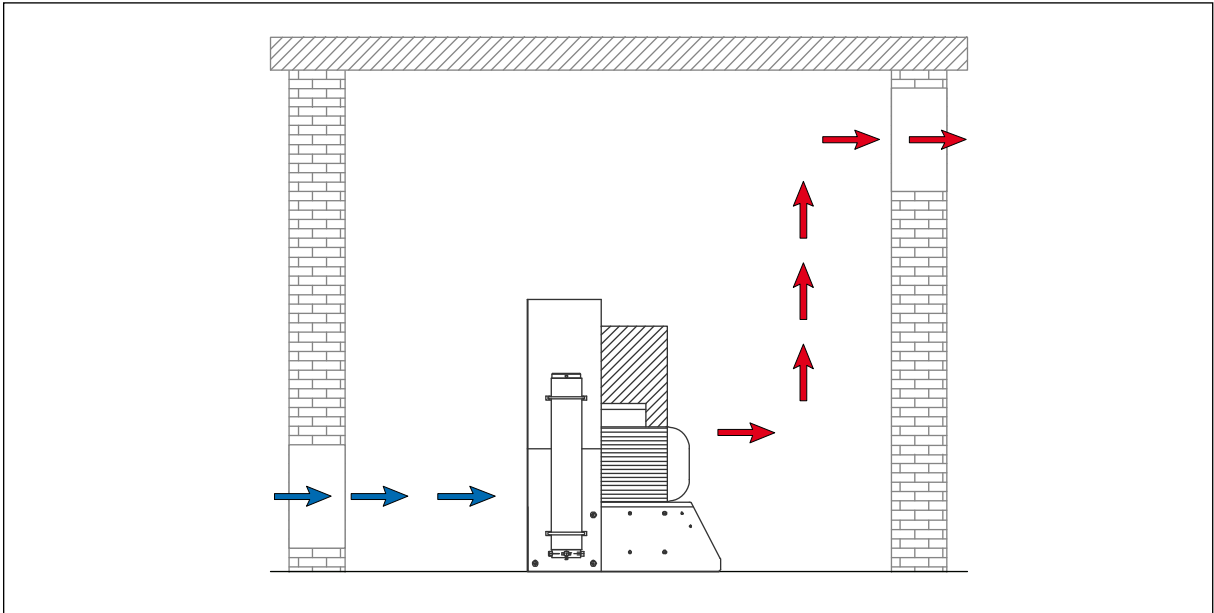


Fig. Ventilation through facade

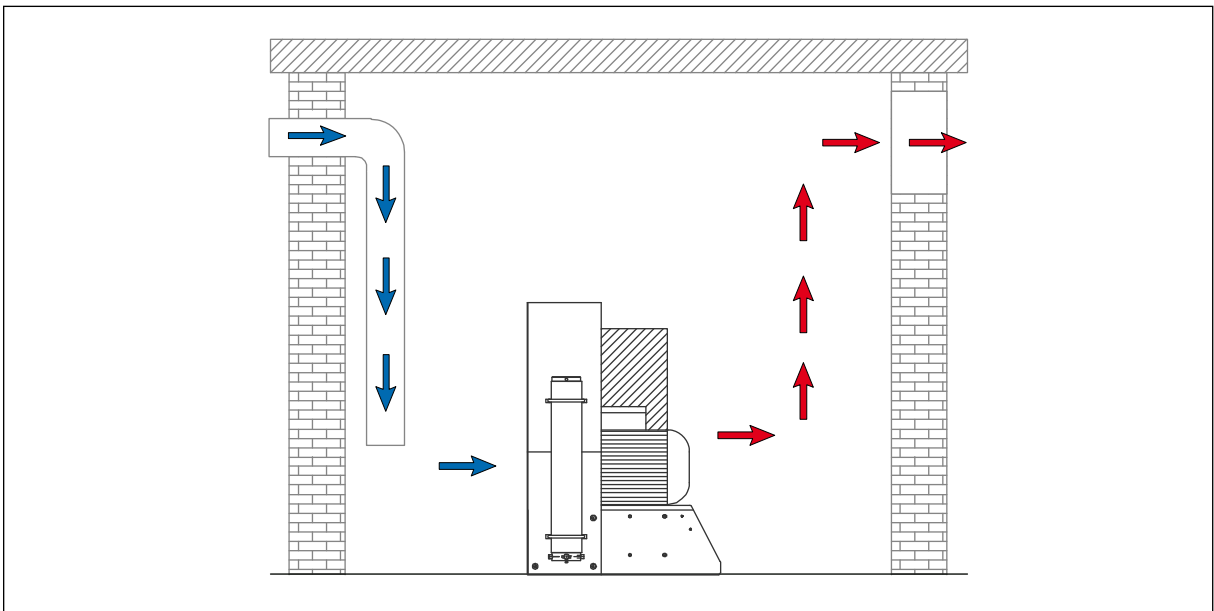


Fig. Ventilation by an air intake hose (max. length: 3 m, inner diameter: 30 mm)

## LOCATING THE UNIT

### Electrical Installation



#### Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

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For installation of electrical equipment, observe the following:

- If control devices are delivered by the factory, refer to the appropriate wiring diagram.
- Ensure correct installation of protective conductors.
- Check conformity of motor and control device tension and frequency with those of the electric network (see name plate on the compressor).
- The fusing should be done in accordance with the valid regulations of the responsible electricity supply company.
- When connecting the unit to the electrical supply, check the compressor direction of rotation (see chapter "Maintenance" -> Check turning direction).
- Fuse the motor correctly (see table; use slow-blow fuses).

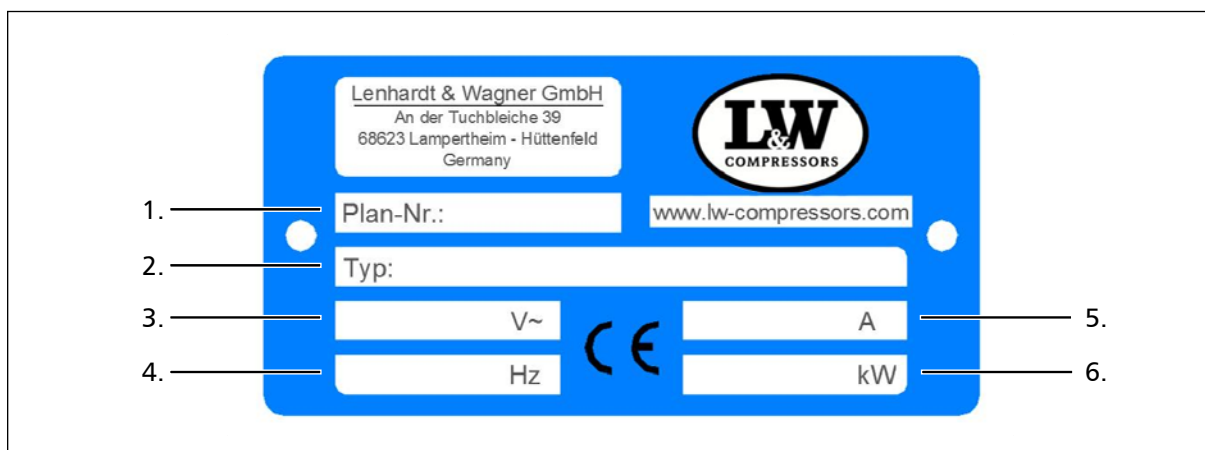


Fig. Compressor name plate

No.	Designation
1.	Circuit diagram number
2.	Compressor type
3.	Power supply
4.	Frequency
5.	Motor current consumption
6.	Nominal motor power



## LOCATING THE UNIT

### Electrical Installation

The standard compressor version is prepared for the connection to three phases (brown, black, grey), neutral conductor (blue) and protective earth conductor (green/yellow).



Connection to the switch box

A

### Recommended fuses for 400 V operating voltage

Nominal motor power		Fusing start A		Connection in mm <sup>2</sup>	
[kw]	[A]	Direct	Star/Delta	Contactor supply	Motor S/D
2.2	5	10	-	1.5	1.5
4	8.5	20	-	2.5	1.5
5.5	11.3	25	20	2.5	1.5
7.5	15.2	-	25	2.5	1.5
11	21.7	-	35	4	2.5
15	29.9	-	35	6	4
18.5	36	-	50	6	4
22	41	-	50	10	4
30	55	-	63	10	6
37	68	-	80	16	6



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# OPERATION



## OPERATION

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### Important operation instructions



#### Note

Ensure that all persons handling the compressor are familiar with function and operation of the unit.



#### Wear hearing protection

When working on a running machine, always wear hearing protection.

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## FIRST COMMISSIONING

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### Prior to first commissioning, observe the following:

Necessary steps are described on the next page.

- Ensure that cooling air can flow freely.
- Check compressor oil level by the oil sight glass (see next page).
- Check all connections and retighten if necessary.
- Check if the filter cartridge is in place (see "Service and Maintenance").
- Check the V-belt tension (see next page).
- Check if all filling valves are closed. Open one filling valve and hold tight manually!

### Start the compressor

1. Start the compressor by pushing the ON button.
2. Check turning direction - see the rotary direction arrow on the housing of the electric motor (see next pages). If the turning direction is wrong, immediately stop the compressor by pushing the OFF button and contact an authorised electrician.



#### Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check the rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

3. Check oil pressure (if oil pressure gauge is installed).
4. Run the compressor for about 2 minutes.
5. Close the open filling valve carefully.
6. Run the compressor up to maximum pressure and check if the safety valve opens at the adjusted set pressure. (The set pressure value is engraved on the knurled screw of the safety valve.) If this function can not be ensured, the unit must be immediately taken out of service. -> Change safety valve!
7. Stop the compressor by pushing the OFF button.
8. Check the compressor unit for leaks (little smoke emission and release noises from the inlet filter housing can be ignored).
9. Now check the condensate drain valves:
  - Fix the black condensate hoses
  - Open manual condensate drain valves
  - If correct, air escapes
10. Open all filling valves carefully to vent.

## FIRST COMMISSIONING

### Check oil level



#### Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

Check oil before each operation of the system!

The oil level should be between the middle and upper end of the oil sight glass. Never start the compressor with a too low oil level.

Refill new compressor oil at least when the oil level reached the middle of the indicated area.



Oil sight glass

### Check V-belt tension

The V-belt could lose tension during transportation. Please check the V-belt tension before starting the compressor.

#### Tension V-belt

To tighten V-belt tension, loosen 4 mounting nuts of the drive motor. Use the tensioning screw to move the electric motor until the V-belt tension is sufficient. Then, tighten mounting nuts and check V-belt tension.

We recommend using a V-belt tension gauge.

#### Correct V-belt tension

Do not tension V-belt too tight. This damages bearings of compressor and motor. The V-belt should only be tensioned until there is no noise caused by slipping during start.

### Settings

Motor Type	Initial Installation	Operation after running in
Electric motors 50Hz	600 N	450 N
Electric motors 60Hz	500 N	400 N

## FIRST COMMISSIONING

### Check turning direction



#### Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

Before starting the compressor for the first time, check rotation direction (see the rotary direction arrow on the housing of the electric motor).

If the direction of rotation is wrong, the guide pistons of the 2nd and 3rd stages can not be sufficiently lubricated, with the consequence that the pistons will be damaged. Furthermore, cooling air flow will not be sufficient.



Rotation direction arrow

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## DAILY COMMISSIONING

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### **Prior to daily operation observe the following:**

- Ensure cooling air can flow freely.
- Check compressor oil level by the oil sight glass.
- Check if filter cartridge is in place / observe filter cartridge life!
- Ensure toxic-free, pure intake air.

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## OPERATION

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### Filling procedure



**Caution! Fill only cylinders which:**

- are marked with the test mark and the test stamp of the expert.
- have been hydrostatic tested (check last test date).
- are rated for the final pressure.
- are free from humidity.



**Note**

The unit must be stopped manually when final pressure is reached. No serial auto shut down. The unit must also be started manually.



**Caution**

Vent condensate drain valves every 15-30 minutes manually.

1. Close all filling valves.
2. Connect the closed compressed air cylinders.
3. Open cylinder valves.
4. Start the compressor by pushing the ON button.
5. When filling pressure gauge increases, open filling valves slowly.
6. Fill the compressed air cylinders to the desired pressure; subsequently close the filling valves slowly.
7. Switch off the compressor.
8. Close and vent all filling valves.
9. Disconnect all compressed air cylinders from filling valves.
10. Open condensate drain valves manually.





## OPERATION

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### Switch off the compressor

The compressor unit is not equipped as standard with an auto shut down. The unit must always be stopped manually when final pressure is reached.

During filling process, the system can be shut down at any time by pushing the red button (OFF) or the emergency stop (only in case of emergency!).



#### Note

After switching off, open condensate drain valves manually to vent the unit.

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# REMEDYING FAULTS



## REMEDYING FAULTS

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### Final pressure can not be reached

Cause of fault	Remedy
Connections leaky	Retighten or clean/replace if necessary
Final pressure safety valve leaky	Replace
Pipes / heat exchanger broken	Replace
Condensate drain valves leaky	Unscrew valves, check sealing surfaces, clean, replace if necessary
Final pressure switch stop unit	Verify settings, replace if necessary
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve completely if necessary

### Strong compressor vibration

Cause of fault	Remedy
V-belt tension too loose	Tension V-belt
Drive motor / Compressor unit loosely	Retighten mounting screws
Anti vibration mounts used up	Replace
Ground not levelled	Ensure a solid and level ground

### Air supply too low

Cause of fault	Remedy
Inlet and outlet valves contaminated / defective	Clean, replace if necessary
Cylinder(s), piston(s) or piston ring(s) used up	Replace
V-belt slips	Tension V-belt
See chapter "Final pressure can not be reached"	See chapter "Final pressure can not be reached"

## REMEDYING FAULTS

### Compressor overheated

Cause of fault	Remedy
Inlet filter cartridge contaminated	Replace
Ambient temperature too high	Improve room ventilation /
Cooling air inlet and outlet insufficient	Observe minimum distances (see Installation Instructions)
Air intake hose too long	Reduce length of the air intake hose
Air intake hose diameter too small	Use a larger diameter
Wrong compressor rotation direction	Ensure correct phase rotation,
Inlet and outlet valves contaminated / defective	Clean, replace if necessary

### Safety valve blows off

Ursache	Remedy
Inlet and outlet valves of the following pressure stage defective	Clean, replace if necessary
Sinter filter of the following water separator blocked	Replace
Safety valve leaky	Replace

### Oil taste in the air

Cause of fault	Remedy
Mole carbon filter cartridge saturated	Replace
Compressor oil unsuitable	Use prescribed oil quality
Filter cartridge unsuitable	Use prescribed filter type
Cylinder(s), piston(s) or piston ring(s) defective	Replace



## REMEDYING FAULTS

### Automatic condensate drain defective

Cause of fault	Remedy
Solenoid coils defective	Replace
Cable / supply cable defective	Repair, replace if necessary
Timer / relais defective	Replace
Sinter filter of pneumatic condensate valve blocked	Replace
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve complete if necessary

### Condensate drain starts before reaching final pressure

Cause of fault	Remedy
Pressure stages are not as prescribed, control pressure of pneumatic condensate valve too low	Check corresponding inlet and outlet valve, replace if necessary.
Piston sealing of pneumatic condensate valve contaminated / used up	Clean, replace if necessary
Timer / relais settings not correct	Adjust as prescribed
Timer / relais defective	Replace

### Compressor stops before final pressure

Cause of fault	Remedy
Final pressure switch settings not correct	Correct settings
Opening pressure of the pressure maintaining valve too high	Correct settings
Fuse / circuit breaker has tripped Valid only for E models	Check fusing of the power supply / observe regulations
Emergency stop switch has tripped	Unlock emergency stop switch, close compressor housing door correctly



## REMEDYING FAULTS

### Filter life not sufficient

Cause of fault	Remedy
Pressure maintaining valve settings not correct	Adjust as prescribed
Filter cartridge unsuitable	Replace by a prescribed filter cartridge type
Filter cartridge too old	Observe expiration date
Filter cartridge packaging incorrect / damaged / already opened. Filter cartridge already partly saturated before change	Store filter cartridges properly, dispose defective cartridges
Operating temperature too high	Ensure sufficient ventilation
Cylinder(s), piston(s) or piston ring(s) defective	Replace

### Oil consumption too high

Cause of fault	Remedy
Cylinder(s), piston(s) or piston ring(s) defective	Replace
Compressor oil unsuitable	Use prescribed oil quality
Operating temperature too high	Observe prescribed operating temperatures
Oil leak at the compressor block	Tighten corresponding mounting screws, if necessary replace corresponding paper sealing / o-ring / shaft seal



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# MAINTENANCE AND SERVICE

## MAINTENANCE AND SERVICE

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### Service, Repair and Maintenance

Carry out service and maintenance work exclusively when the compressor is stopped and depressurised. The unit should be leak-checked regularly. Leaks can be preferably localised by using a leak detector spray (if necessary, brush pipes with soapy water).

We recommend that only authorised L&W service technicians carry out service work on the bearing of the compressor (crankshaft and connecting rods).

We urgently recommend that all maintenance, repair and installation work must only be carried out by trained personnel. This is necessary because all maintenance work can not be explained exactly and detailed in this manual.

Only use authentic spare parts for service work.



#### **Danger**

Components under pressure, such as hose ends, can quickly come loose when manipulated and can cause potentially fatal injuries due to the pressure surge. Any work on system parts may only be performed in a pressure-compensated state.



#### **Warning**

The use of accessories that have not been tested can lead to death or serious injury or damage to the unit. Only use authentic spare parts for service work.



#### **Warning**

Carry out maintenance or service work when the unit is switched off and protected against unexpected restart.



#### **Warning**

Risk of burns!

Carry out maintenance or service work when the unit has cooled down.





## MAINTENANCE AND SERVICE

### Daily before taking unit into operation

Maintenance work	Type	Quantity	Order No.
Check oil level	-	-	000001
Check condition of all filling hoses	-	-	-
Check filter cartridge lifetime	-	-	-
Operate unit to final pressure and check function of final pressure switch	-	-	-

### Every 3 months or as required

Maintenance work	Type	Quantity	Order No.
Check/Retorque all connections and bolts	-	-	-

### Annually

Maintenance work	Type	Quantity	Order No.
Oil change, if less than 1000 operating hours	-	2.2	000001
Check opening pressure of final safety valve	-	-	-
Clean coolers	-	-	-
Clean all oil/water separators, if less than 500 operating hours	-	-	-
Service intake filter (depends on condition - if less than 500 operating hours)	-	-	-
Check all connections for leakage	-	-	-

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## MAINTENANCE AND SERVICE

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### Every 500 operating hours

Maintenance work	Type	Quantity	Order No.
Change intake filter	-	1	000170
Check pressure maintaining/non-return valve	-	-	-
Check V-belt tension and condition	-	-	-

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## MAINTENANCE AND SERVICE

### Every 1000 operating hours

Maintenance work	Type	Quantity	Order No.
Replace V-belt	LW 450 E Compact (50Hz)	1	001409
	LW 450 E Compact (60Hz)	1	001453
Replace sintered metal filter element of water separators	1st stage	1	000184
	2nd stage	1	000173
Replace o-rings of water separators	1st stage	1	001294
	2nd stage	3	001272
Replace o-ring of oil separator	-	1	001294
Replace silencer	-	1	000178
Replace sintered metal filter of oil separators	-	1	000184
Replace sintered metal filter of pneumatic condensate valve	-	1	000188
Clean oil sieve / replace if necessary	-	1	000798
Oil change	-	2.2	000001
Replace o-rings of the final filter housing	-	2	001287
Replace back-up rings of the final filter housing	-	2	001285

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## MAINTENANCE AND SERVICE

### Every 4000 operating hours (Latest in 10 years)

Maintenance work	Type	Quantity	Order No.
Replace all o-rings and gaskets of 1st, 2nd and 3rd stage	gasket	3	000240
	o-ring	1	001274
Replace all inlet and outlet valves incl. gaskets	1st stage	1	000259
	2nd stage	1	000256
	3rd stage	1	000510
	Upper gasket 1st	1	000257
	Upper gasket 2nd	1	000254
	Lower gasket 1st	1	000258
	Lower gasket 2nd	1	000253
Replace oil intake hose	-	1	003109
Replace needle bearings for conrod 2nd and 3rd stage	-	2	003836

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## MAINTENANCE AND SERVICE

### Service Kits

The service kits contain parts for maintenance according to the factory requirements.

The use of the service kits ensures that all required parts are ordered and replaced and gives assurance that all parts are included in the order. Depending on the model and interval, the service kits include parts such as O-Rings, Sinter Filter, Inlet Filter, V-Belts, Silencers, In-&Outlet Valve, Valve Seals and Compressor oil.



Service Kits

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### Service Kits LW 450 E Compact for 50 Hz

Compressor	Frequency	Operating Hours	Order No.
LW 450 E Compact	50 Hz	1000 h	003841
LW 450 E Compact	50 Hz	4000 h	003834

### Service Kits LW 450 E Compact for 60 Hz

Compressor	Frequency	Operating Hours	Order No.
LW 450 E Compact	60 Hz	1000 h	006718
LW 450 E Compact	60 Hz	4000 h	006719



## MAINTENANCE AND SERVICE

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### Check V-belt tension

The V-belt could lose tension during transportation. Please check the V-belt tension before starting the compressor.

### Tension V-belt

To tighten V-belt tension, loosen 4 mounting nuts of the drive motor. Use the tensioning screw to move the electric motor until the V-belt tension is sufficient. Then, tighten mounting nuts and check V-belt tension.

We recommend using a V-belt tension gauge.

### Correct V-belt tension

Do not tension V-belt too tight. This damages bearings of compressor and motor. The V-belt should only be tensioned until there is no noise caused by slipping during start.

### Settings

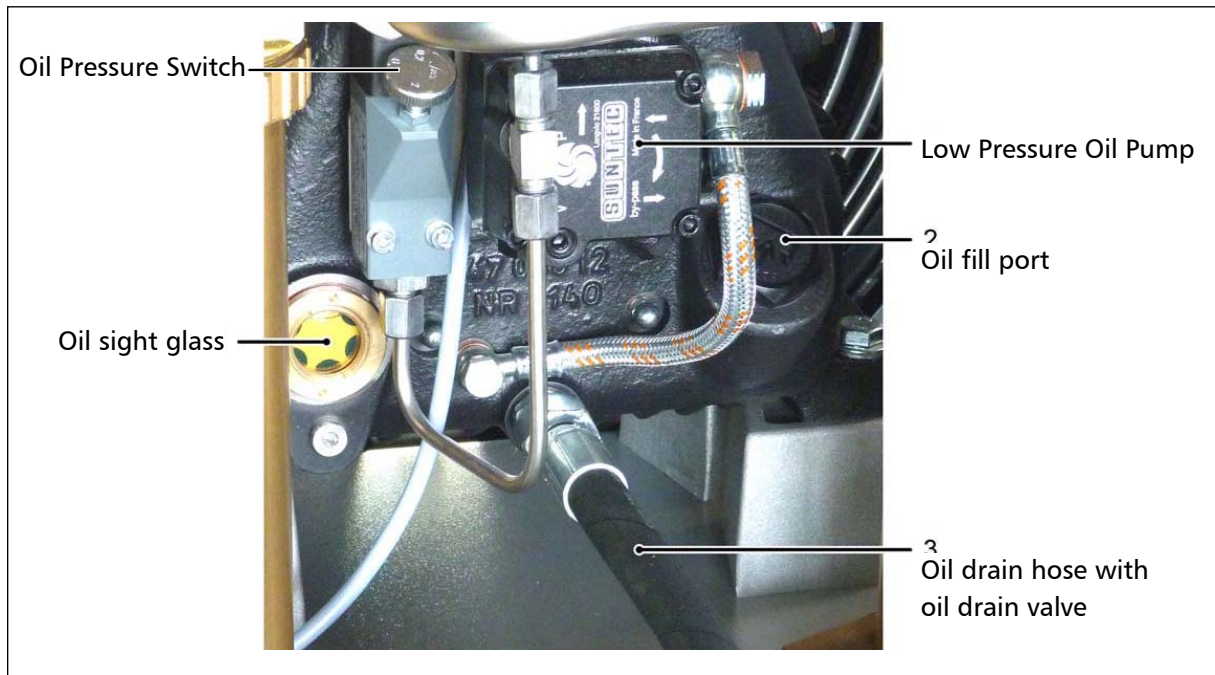
Motor Type	Initial Installation	Operation after running in
Electric motors 50Hz	600 N	450 N
Electric motors 60Hz	500 N	400 N

## MAINTENANCE AND SERVICE

### Compressor lubrication

Crankshaft bearings of the 1st and 2nd stage get lubrication by an oil slinger. In addition, 1st and 2nd stage are lubricated by spray oil. The guide cylinder of the 3rd stage is lubricated by a mechanical oil pump.

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Lubricating System

### Check oil level



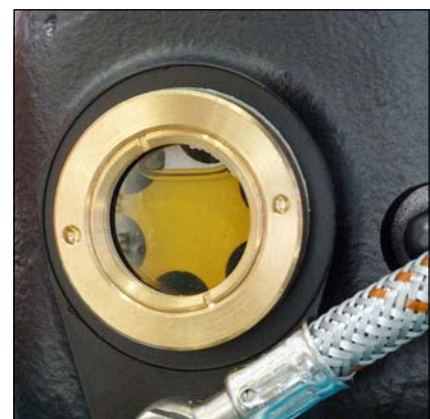
#### Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

Check oil before each operation of the system!

The oil level should be between the middle and upper end of the oil sight glass. Never start the compressor with a too low oil level.

Refill new compressor oil at least when the oil level reached the middle of the indicated area.



Oil sight glass

### Oil change



#### Note

We recommend oil change at least once a year - depending on total operating hours.

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#### Oil change as follows:

- Run compressor warm for approx. 2 min.
- Switch off and vent compressor.
- Place a suitable oil drain tray under the drain hose.
- Open carefully oil drain valve and drain oil completely.
- Close oil drain valve.
- Loosen oil fill port with an appropriate adjustable wrench (AF 0-40 mm) and unscrew manually.
- Fill oil by using a funnel.
- Check oil level. The oil level should be between the middle and upper end of the oil sight glass.
- Screw oil fill port manually in and tighten with the adjustable wrench.

The oil change is now completed.

#### Maintenance intervals

- First oil change after 25 operating hours (total hours).
- All further changes after each 1,000 operating hours.

#### Oil and oil capacity

Approx. 2,200 ml synthetic compressor oil is necessary for one oil change. Only use synthetic compressor oil which is recommended as suitable from L&W.



## MAINTENANCE AND SERVICE

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### Oil sieve change

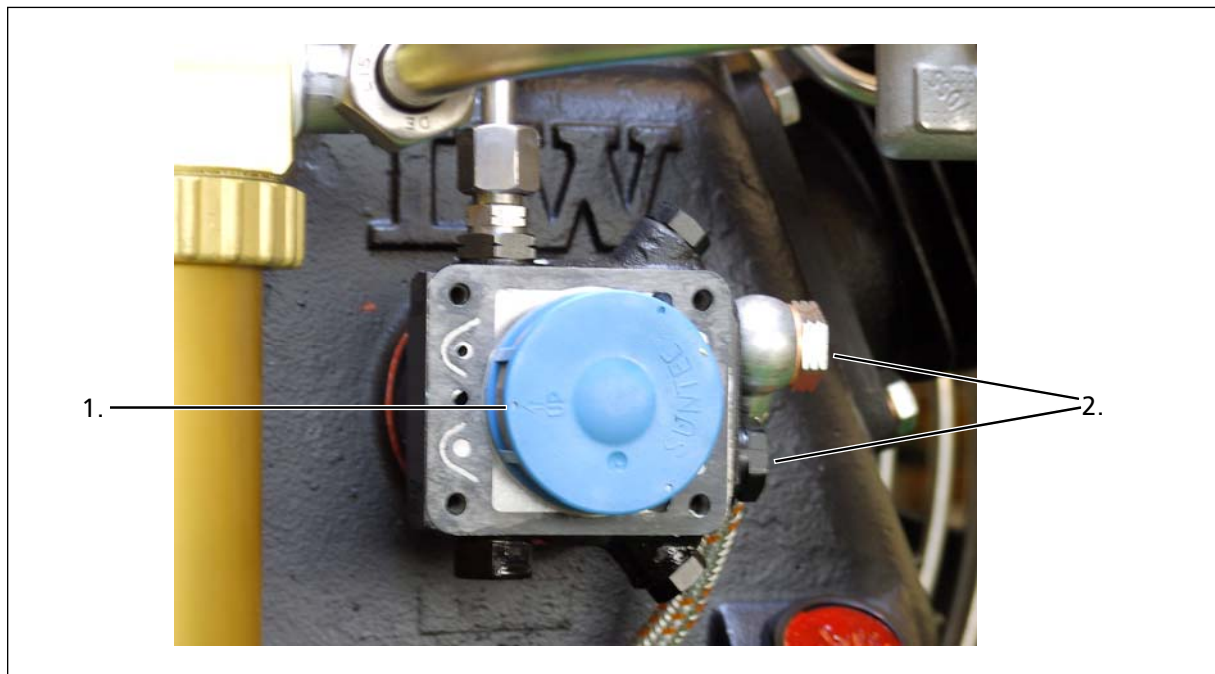
Oil sieve change as follows:

- Loosen cover screws (4 pcs).
- Remove the cover, the cover gasket and the oil sieve.
- Clean the oil sieve with petroleum-ether or replace the defective oil sieve.
- Replace the gaskets.
- Soak the gaskets with oil before placing (respect mounting direction).
- Be sure to position the arrow (see Fig., Pos. 1) from the new oil sieve opposite to inlet and return ports of the pump (see Fig., Pos. 2).
- Remount the cover with the 4 cover screws. Tightening torque: 4.5 - 8 N.

The oil sieve change is now completed.

### Maintenance intervals

- We recommend cleaning or replacing the oil sieve every 1,000 working hours.



Correct oil sieve mounting direction

## MAINTENANCE AND SERVICE

### Manual condensation dump system



#### Note

The collected condensate can contain oil and has to be disposed according to regulations.

### Oil- / water separators

The LW 450 E Compact comes as standard with an automatic condensation dump system. Drain condensate separators every 15 minutes.

To release the complete condensate through the black plastic hoses we recommend using a 20 l container at least.

The drain noise can be kept to a minimum by using a silencer.

### Manual drain



#### Warning

Open valve spindle max. 1.5 turns.  
The pressure in the housing can shoot out the valve spindles at high speed.

To drain manually, open the condensate drain valves of the 1st and the 2nd stage of the oil / water separators and the condensate drain valve of the filter housing (Fig. 2).

Open valve spindle max. 1.5 turns anti-clockwise. The condensate will be drained.

Then close valve spindle clockwise.

### Maintenance intervals

We recommend to clean oil and water separators every 500 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 1,000 operating hours.

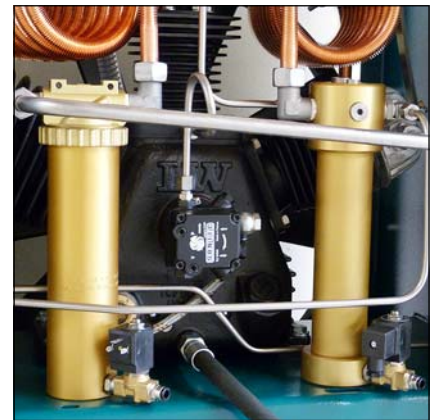


Fig. 1 Oil / water separators 1st and 2nd stage with automatic condensate drain system

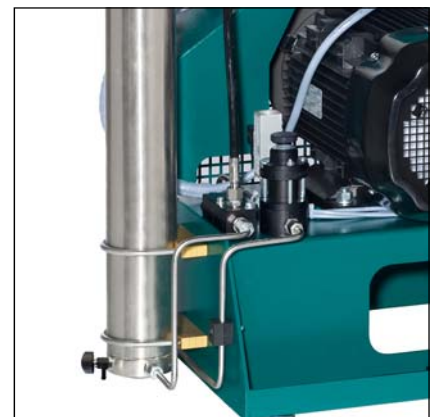


Fig. 2 - Condensate drain valve of the filter housing



Fig. 3 - Condensate drain valve

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## MAINTENANCE AND SERVICE

### Oil / water separator 1st stage - maintenance



#### Note

Clean all parts thoroughly before assembly.

#### Change / clean oil / water separators 1st stage as follows:

- Loosen pipe connections and mounting screws.
- Remove oil / water separators.
- Open ring nut and remove separator top (Fig. 1).
- Open nut and remove separator top (Fig. 2).
- Change sinter filter (Fig. 3).
- Reassemble all parts and tighten nut.
- Change o-ring, previously grease new o-ring (Fig. 4).
- Place separator top and tighten ring nut manually.
- Mount oil / water separators.
- Tighten pipe connections and mounting screws.

Oil / water separator maintenance is now completed.



Fig. 1 - Open ring nut and remove separator top



Fig. 2 - Loosen nut at the separator top

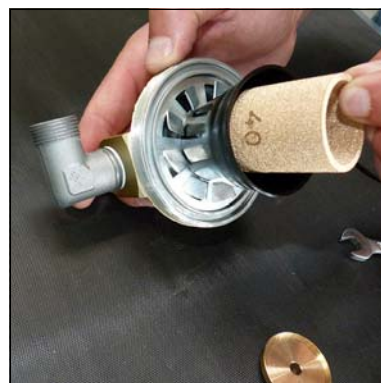


Fig. 3 - Change sinter filter



Fig. 4 - Change o-ring

## MAINTENANCE AND SERVICE

### Oil / water separators 2nd stage - maintenance



#### Note

Clean all parts thoroughly before assembly.

**Maintenance / cleaning of oil / water separators 2nd stage as follows:**

- Loosen pipe connections and mounting screws.
- Remove oil / water separators.
- Unscrew and remove filter top (Fig. 1).
- Open nut and remove separator top (Fig. 2).
- Change sinter filter (Fig. 3).
- Reassemble all parts and tighten nut.
- Change o-ring, previously grease new o-ring (Fig. 4).
- Place separator top and tighten manually.
- Remove bottom part (Fig. 5)
- Change o-ring, previously grease new o-ring
- Press in bottom part
- Mount oil / water separators.
- Tighten pipe connections and mounting screws.

**The oil / water separator maintenance is now completed.**



Fig. 1 - Unscrew and remove filter top



Fig. 2 - Loosen nut at the separator top



Fig. 3 - Change sinter filter



Fig. 4 - Change o-ring



Fig. 5 - Bottom part

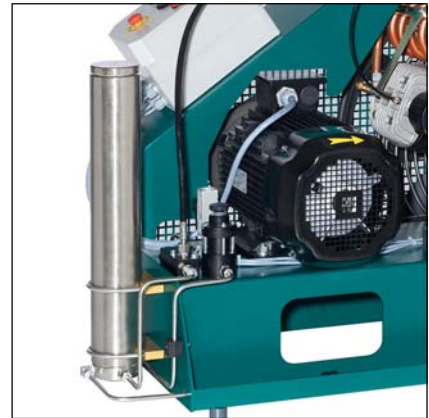
## MAINTENANCE AND SERVICE

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### Filter housing

The mole carbon filter housing is installed on the right hand side of the compressor housing.

Inside the filter housing a jet blows air on to the housing wall. Condensation water and oil are led by centrifugal force to the bottom of the housing. Air flows through the mole carbon filter cartridge, which purifies the air from residual moisture and odours.



Filter housing

### Filter cartridge

The high-pressure compressor is equipped with an integrated breathing air purification system. Air is compressed up to 330 bar, dried and odour- and tasteless purified. Oil residues are bounded. The breathing air filter cartridge consists of a molecular sieve and activated-carbon filter.

Cartridge capacity: approx. 1.7 l

All breathing air filter cartridges are factory vacuum sealed.

We recommend unpacking the filter cartridges just before installation. Filter cartridges which are exposed too long could be saturated with moisture and become unusable.

### Maintenance intervals

Filter cartridges should be changed at the following intervals, at +20°C or more often, depending on humidity and ambient temperature:

- 33 hours for LW 450 E Compact

## MAINTENANCE AND SERVICE

### Filter cartridge change

Filter cartridge change as follows:

- Run the compressor up to a pressure of 100 bar.
- Stop compressor.
- Open filling valve.
- Unscrew filter housing cover by using the special filter tool (Fig. 1).
- Place the T-piece end of the filter tool in the recess of the filter cartridge (Fig. 2).
- Unscrew the filter cartridge anti-clockwise and pull the cartridge out of the housing (Fig. 3).
- Open the packing of the new filter cartridge and place it with the filter tool in the filter housing.
- Screw the new filter cartridge hand tight in by using the filter tool.
- Screw the cover of the filter housing first manually in.
- After it has been completely screwed in, turn cover anticlockwise for 90°. This avoids tightening of the cover due to vibration..

The filter cartridge change is now completed.



#### Note

Ensure that the old filter cartridge is disposed correctly at an approved waste point.



Fig. 1 - Unscrew the filter housing cover.



Fig. 2 - Place the T-piece end of the filter key in the top of the filter cartridge.



Fig. 3 - Pull the cartridge out of the housing.

## MAINTENANCE AND SERVICE

### Filter housing - maintenance



#### Note

Clean all parts thoroughly before assembly.

#### Filter housing maintenance as follows:

- Open Filter Cover (Fig. 1).
- Change o-ring and back-up ring, previously grease both (Fig. 2).
- Grease filter cover thread and close.

#### Dismount filter housing

- Loosen pipe connections and nuts (Fig. 3).
- Remove filter housing.
- Dismount filter housing base.
- Change o-ring and back-up ring, previously grease both (Fig. 4).
- Screw filter base tight in.

#### Mount filter housing

- Connect pipe connections and tighten.
- Adjust holding clamp and tighten nuts.

The filter housing maintenance is now completed.



Fig. 1 - Open Filter cover



Fig. 2 - Change o-ring and back-up rings

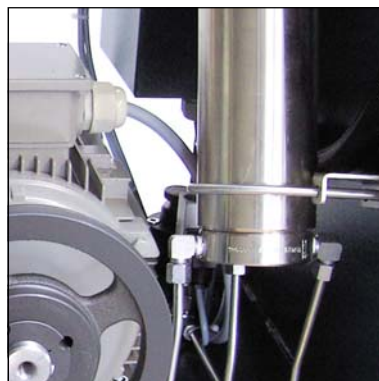


Fig. 3 - Loosen pipe connections and nuts



Fig. 4 - Change o-ring and back-up rings

## MAINTENANCE AND SERVICE

### Inlet filters



#### Note

Dirty filters make intaking air difficult and reduce delivery capacity. Risk of compressor overheating.

A micro filter cartridge is used as an air inlet filter. Check air inlet filter regularly or replace it. Defective air inlet filters should be immediately replaced with a corresponding filter.

### Maintenance intervals

We recommend that the filter cartridge should be replaced every 1,000 working hours (depending on pollution grade).

### Inlet filter cartridge change

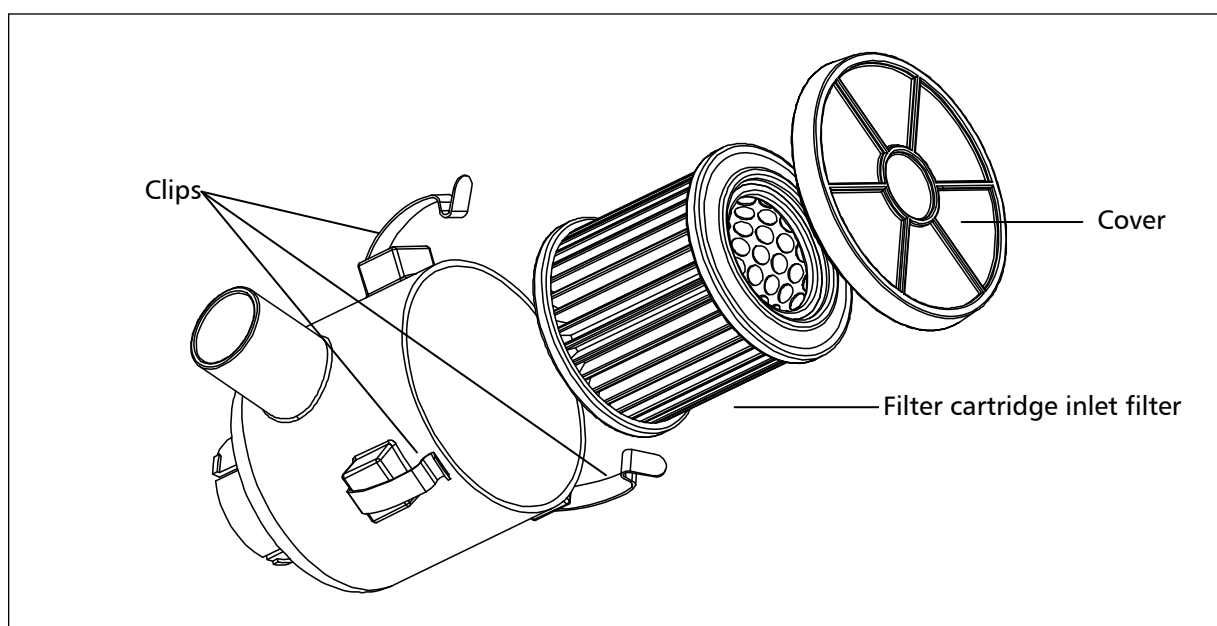
Inlet filter cartridge change as follows:

- Loosen cover by pushing the three clips apart.
- Remove inlet filter cartridge and replace it by a new one.
- Refit cover and snap the three clips until a loud 'click' can be heard.

The inlet filter cartridge change is now completed.



Air filters



Filter cartridge inlet filter



## MAINTENANCE AND SERVICE

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### Cylinder heads and valves

Inlet and outlet valves of the specific compressor stages are located between valve head and cylinder. Outlet valves open while piston downstroke, inlet valves open while upstroke or compression stroke.

Valves are subject to normal wear and tear and have to be replaced at certain intervals (depending on specific operating conditions). Dismount valve heads to change valves. The three valves are combined inlet and outlet valves. The first and second stage valves are plate valves. The third stage contains a spring operated piston which acts inside a bronze cylinder.



Valve head 3rd stage

### Maintenance intervals

All valves should be replaced after 4,000 working hours due to normal wear and tear. To replace valves the cylinder heads have to be removed. There are no special tools required to replace these valves.

### Available special tools

Special tools are not necessary for dismounting inlet and outlet valves but make work easier.

Order number: 006847



Special tool

## MAINTENANCE AND SERVICE

### Replace inlet and outlet valves 1st and 2nd stage



#### Note

The figures of the parts can differ due to the different stages.

Change inlet and outlet valves 1st and 2nd stage as follows:

#### Remove Inlet / Outlet Valve

- Loosen pipe connections
- Loosen valve head screws (Fig. 1)
- Remove valve head
- Pull out inlet and outlet valve (Fig. 2). CAUTION: Observe that the lower copper valve ring is also pulled out. (It can still stick inside the cylinder)
- Check valve head if defective

Install Inlet / Outlet Valve - see following page



Fig. 1 - Loosen valve head screws



Fig. 2 - Pull out inlet and outlet valve

### Replace inlet and outlet valves 1st and 2nd stage - continued from previous page

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#### Caution

The exact alignment of upper and lower valve gasket is very important. Inlet and outlet channels have to be exactly centred. Do not turn inlet and outlet valve after insertion. The copper valve ring could cover outlet channels.

#### Install Inlet / Outlet Valve

- Grease the lower valve gasket slightly and place on the new inlet and outlet valve.  
CAUTION: Observe correct copper valve ring position (centre inlet and outlet channels).
- Place the new inlet and outlet valve straightly into the cylinder (Fig. 3).  
CAUTION: Do not turn the inlet and outlet valve inside the cylinder! The copper valve ring could cover outlet channels!
- Place the upper valve gasket on the inlet and outlet valve.  
CAUTION: Observe the correct paper gasket position (centre inlet and outlet channels). (Fig. 4)  
Note: Valve head screws can be inserted into the valve head to secure the upper valve gasket.
- Refit the valve head and tighten the valve head screws cross-wise.

#### Starting torques:

1. nd Stage 45 Nm
2. nd Stage 30 Nm

The replacement inlet and outlet valves 1st and 2nd stage is now completed.

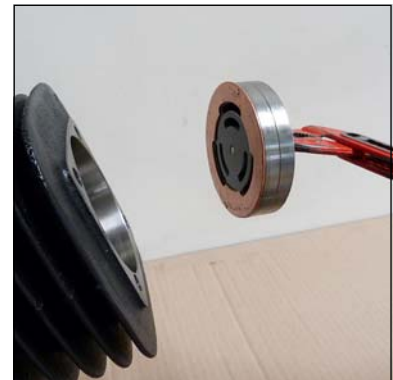


Fig. 3 - Place new inlet and outlet valve straightly into cylinder



Fig. 4 - Ensure the correct mounting position of the paper gasket

## MAINTENANCE AND SERVICE

### Replacement inlet and outlet valves 3rd stage

Replacement inlet and outlet valves 3rd stage as follows:

- Loosen pipe connections
- Loosen valve head screws (Fig. 1)
- Remove lower valve gasket (Fig. 2)
- Dismount inlet and outlet valve (Fig. 3). Observe that the upper valve gasket is also pulled out. (It can still stick inside the cylinder head)
- Check valve head if defective (check centre pin)
- Mount valve gasket on inlet and outlet valve.  
CAUTION: Ensure correct mounting position of the upper valve gasket (Fig. 4).
- Insert new inlet and outlet valve into valve head.  
CAUTION: Observe correct position between valve centre hole and valve head centre pin.
- Place bottom valve gasket
- Place valve head with the new inlet and outlet valve. Tighten valve head screws crosswise (tightening torque 30 Nm).

Replacement inlet and outlet valves 3rd stage complete.



Fig. 1 - Loosen valve head screws



Fig. 2 - Remove lower valve gasket



Fig. 3 - Remove inlet and outlet valve



Fig. 4 - Ensure correct mounting position of the upper valve gasket

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## MAINTENANCE AND SERVICE

### Safety valves

Every pressure stage is equipped with a separate over pressure safety valve. Safety Valves avoid a non permissible high pressure at the specific pressure stages and limit maximum operation pressure of the compressor.

#### Safety valves are adjusted to:

- 1st Stage: 8 bar
- 2nd Stage: 50 bar
- 3rd Stage: max. final pressure

The adjusted blow-off pressure [bar] of the safety valves is indicated on their housings.

All safety valves are factory sealed with special L&W safety seals to avoid manipulation of the limit value settings.

Safety valves with removed seals have to be immediately checked for the prescribed settings and replaced if necessary.

The safety valve of the final stage is furthermore equipped with a knurled screw to be activated once.

Turning the knurled screw clockwise could vent the valve completely and therefore the final filter housing.

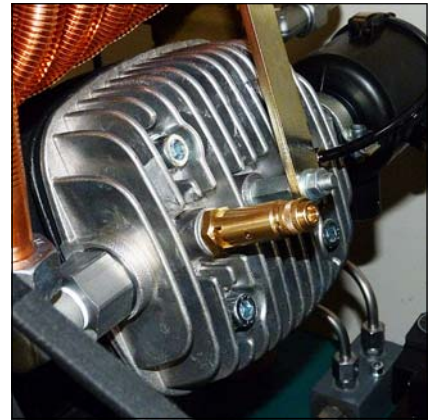
During normal operation conditions, the knurled screw has to be turned anti-clockwise up to the upper stop. An integrated circlip avoids complete unscrewing.

If a safety valve blows off, it indicates problems with either inlet or outlet valve of the following stage.

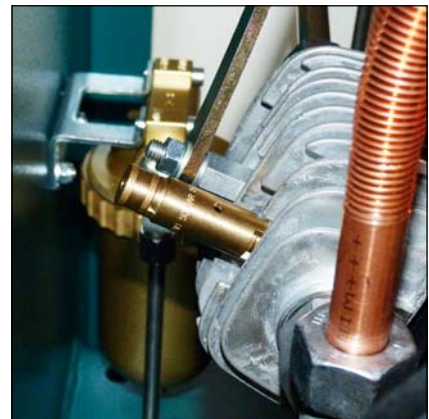


#### Note

Replace defective safety valves immediately!



Safety valve 1st stage



Safety valve 2nd stage



Safety valve 3rd stage

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### Pressure maintaining / non return valve

**Note**

If the adjusted opening pressure of the pressure maintaining valve is higher than the final pressure of the compressor, the final pressure safety valve blows off before pressure maintaining valve opens (final pressure = 0 bar). When valve settings are not clear (e.g. after disassembly / repair), start the adjustment with a low basic setting (turn adjusting screw approx. 3 times in).

A pressure maintaining / non return valve is installed after the mole carbon filter housing. It maintains a pressure of at least 150 bar inside the filter housing - this optimises filter efficiency.

### Pressure maintaining valve

The pressure maintaining valve drains a large part of the water content of the compressed air mechanically by ensuring the minimum outlet pressure. This guarantees optimal drying and purification of the breathing air.

After starting the compressor, the pressure inside the final filter housing constantly increases. The pressure maintaining valve prevents the compressed air from blowing off (final pressure gauge = 0 bar).

When the adjusted opening pressure is reached (150 and 180 bar), the purified compressed air flows via pressure maintaining and non return valve to the filling valve.

The value of the opening pressure of the pressure maintaining valve can be read at the final pressure gauge. When opening pressure is reached, the pressure gauge value increases within a few seconds.



Pressure maintaining/non-return valve



## MAINTENANCE AND SERVICE

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### **Pressure gas vessel test**

According to the Pressure Equipment Directive (PED 97/23/EC) and TÜV Darmstadt (German supervising authorities). State: 10.12.2005

Subject: pressure gas vessels with a product permissible operating pressure [bar] x content volume [litres] up to 999.

#### **Example: Filter housing 1.7 l**

Maximum operating pressure: 350 bar

Content volume: 1.7 litres

$350 \text{ bar} \times 1.7 \text{ litres} = 595$

595 is smaller than 999 -> result: Test is applicable!!

#### **Example: Filter housing 2.3 l**

Maximum operating pressure: 350 bar

Content volume: 2.3 litres

$350 \text{ bar} \times 2.3 \text{ litres} = 805$

805 is smaller than 999 -> result: Test is applicable!!

### **Pressure gas vessels up to 999 have to be tested as follows:**

#### **1. Examination after 5 years by a qualified person**

Visual inspection, inside and outside.

#### **2. Examination after 10 years by a qualified person**

Visual inspection, inside and outside.

In addition, a water pressure test is carried out at 1.3 times of the permissible vessel operating pressure.



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# MAINTENANCE RECORDS















## STORAGE

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### Conservation / storage of the compressor

If the compressor is not to be used for an extended period of time, we recommend the following conservation work to be carried out before the storage:

- Run the compressor at 200 bar for approx. ten minutes
- Drain warm oil and replace by new oil.
- Open filling valves and run the compressor for a few minutes.
- Stop the compressor and open the drain valves.
- Close filling valves.
- Open the final filter housing and lubricate the O-Ring with a food grade grease or silicone grease.
- Store the compressor in a cool dry place free from dust and contamination. A cover is recommended as long as condensation can be avoided.

### De-conservation, commissioning

After the compressor has been stored, the following steps are to be taken:

- Replace the final purification filter.
- Check oil level, replace oil if necessary. Fuel Driven Units only: Fill up fuel tank to top level to avoid corrosion.
- Inspect the condition of the v-belts, replace if necessary
- Inspect the filling hoses visually for signs of deterioration, replace as necessary.
- Fix filling valves by e.g. cable strips to avoid whipping around wildly. Open filling valves.
- Open the filling valves and run the compressor for approx 10 minutes with the filling valves open.
- Close the filing valves and allow the compressor to build up to working pressure.
- Check the correct safety valve setting and/or pressure switch setting (option).
- Check all connections and pipe work for leaks, retighten if necessary.

Once the above steps are completed to satisfaction, the unit is ready to use.

## STORAGE

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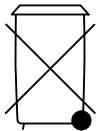
### Transportation instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

### Disposal

The product must be disposed in accordance with national waste disposal regulations and by an appropriate waste disposal company.

### Electric and electronic components



EU-wide regulations for the disposal of electric and electronic appliances which have been defined in the EU Directive 2002/96/EC and in national laws are effective from August 2005 and apply to this device.

Common household appliances can be disposed by using special collecting and recycling facilities. However, as this device has not been registered for household usage, it must not be disposed of through these means.

The device can be returned to L&W. Please do not hesitate to contact us if you have any further questions on this issue.



**ERSATZTEILLISTEN / SPARE PARTS LISTS  
DETAILANSICHTEN / DETAILED VIEWS**

**B**





## INHALTSVERZEICHNIS / TOC

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## ERSATZTEILLISTE / SPARE PART LIST

### Baugruppe: Gehäuse / Assembly: Housing

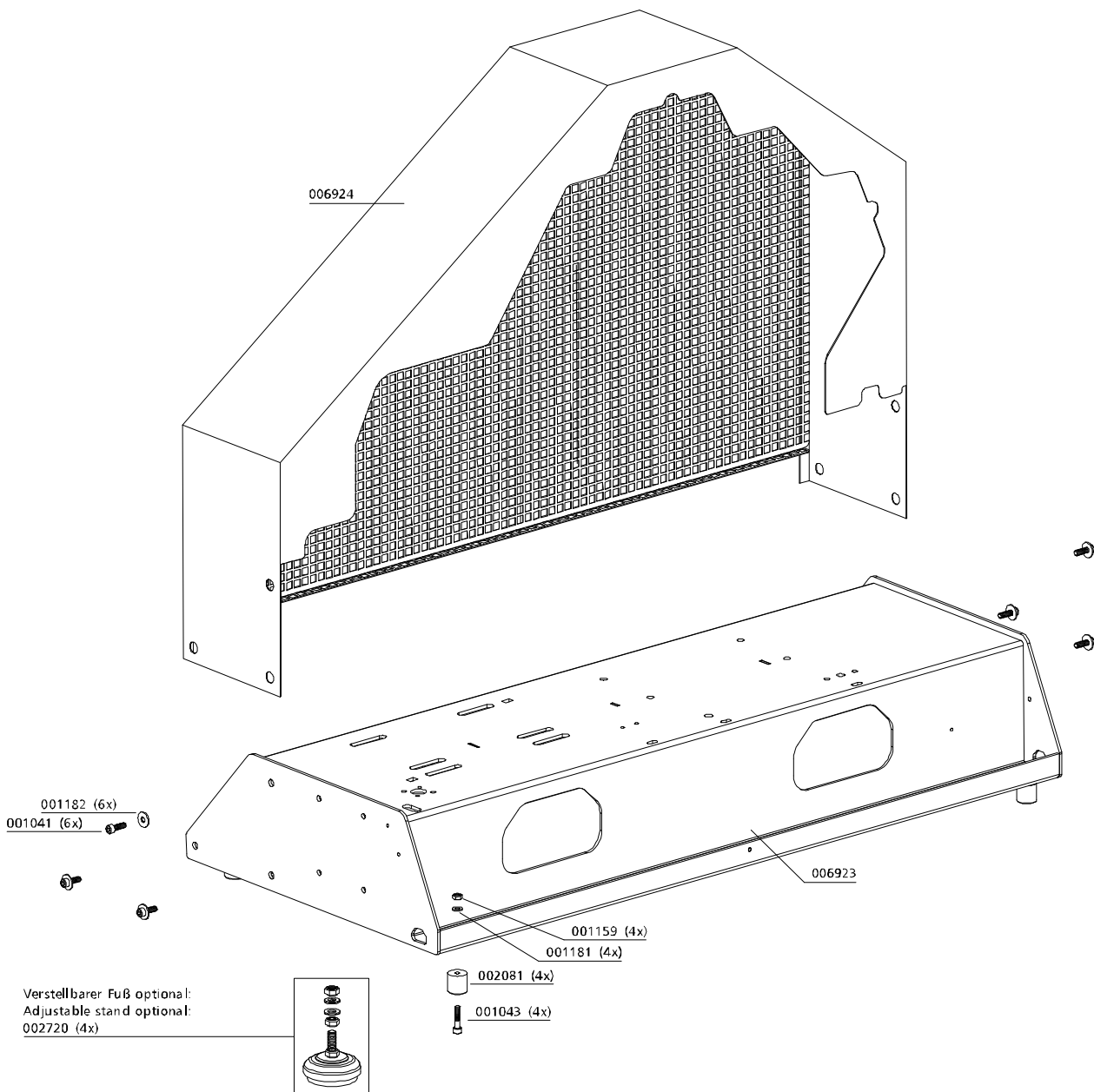
Best.-Nr. / Order No.	Benennung	Description
001041	Zylinderschraube M8x25mm DIN912 8.8 ZN	Allen Screw M8x25mm DIN912 8.8 ZN
001043	Zylinderschraube M8x35 DIN 912 8.8 ZN	Allen bolt M8x35 DIN 912 8.8 ZN
001159	Stopfmutter	Lock Nut M8 DIN 985 ZN
001181	U-Scheibe A8 DIN125 ZN	Washer A8 DIN125 ZN
001182	U-Scheibe A8 DIN9021 ZN	Washer A8 DIN9021 ZN
002081	Standfuss, PVC grün	Stand foot, PVC green
002720	Kompressorfuß mit Gummieinlage	Rubber Foot
006923	Grundkonsole LW 450 E Compact	Frame LW 450 E Compact
006924	Ventilatorschutz LW 450 E	Protective cover fan LW 450 E

**B**

**DETAILANSICHT / DETAILED VIEW / DETAILED VIEW**

**Baugruppe: Gehäuse / Assembly: Housing**

**B**





## ERSATZTEILLISTE / SPARE PART LIST

### Baugruppe: Kompressorblock / Assembly: Compressor Block

Best.-Nr. / Order No.	Benennung	Description
000180	Ölschlauchstutzen	Oil hose clip
000209	Öleinfüllstopfen	Oil Filler Plug
000220	Sicherheitsventil G3/8", 8bar	Safety valve G3/8", 8bar
000225	Sicherheitsventil G3/8", 50bar	Safety valve G3/8", 50bar
000239	Kugellager 450/570, 6308 C3	Ball Bearing 6308 C3
000240	Dichtung Zylinderflansch / Block	Paper Gasket Cylinder Flange
000241	Dichtung Lagerflansch	Gasket bearing flange
000243	Lagerring	Bearing bush
000244	Wellendichtung 40x72x10mm	Shaft Seal 40x72x10mm
000250	CU-Ring Ø6,2 x 10 x 1,5mm DIN7603A	Copper Washer Ø6,2 x 10 x 1,5mm DIN7603A
000253	Untere Ventildichtung 2.Stufe	Lower valve gasket 2nd stage
000254	Obere Ventildichtung 2.Stufe	Upper valve gasket 2nd stage
000257	Obere Ventildichtung 1.Stufe	Upper valve gasket 1 <sup>st</sup> stage
000258	Untere Ventildichtung 1.Stufe, Kupfer	Lower valve gasket 1 <sup>st</sup> stage, copper
000270	Ventilkopf 2.Stufe	Valve head 2nd stage
000271	Ventilkopf 1.Stufe	Valve head 1st stage
000273	Lagerdeckel	Main Bearing Flange
000274	Zylinder Æ42mm	Cylinder Æ42mm
000738	Verschraubung GE 08 PLR 1/4"	Connection GE 08 PLR 1/4"
000739	Verschraubung GE 08 L/1/4"	Connection GE 08 L/1/4"
000761	Verschraubung WE 08 PLR CFX 1/4"	Elbow Connection WE 08 PLR CFX 1/4"
000765	Schneidring 8mm PSR 08 LX	Olive Seal PSR 08 LX
000767	Mutter 08 S M16x1,5 IG	Union Nut 08 S M16x1,5 IG
000818	Verschraubung GE 15L R1/2"	Connection GE 15L R1/2"
000863	Verschraubung WE 18L R A3C	Elbow Connection WE 18L R A3C
000951	Sechskantschraube M6x16 DIN 933 8.8	Hexagon screw M6x16 DIN 933 8.8
000961	Stiftschraube M8x25mm DIN939	Threaded Stud M8x25mm DIN939
001056	Zylinderschraube M8x60 DIN 912 8.8 ZN	Allen bolt M8x60 DIN 912 8.8 ZN
001058	Zylinderschraube M8x70 DIN 912 8.8 ZN	Allen bolt M8x70 DIN 912 8.8 ZN
001060	Zylinderschraube M8x80 DIN 912 8.8 ZN	Allen bolt M8x80 DIN 912 8.8 ZN



## ERSATZTEILLISTE / SPARE PART LIST

### Baugruppe: Kompressorblock / Assembly: Compressor Block

Best.-Nr. / Order No.	Benennung	Description
001088	Zylinderschraube M10x60 DIN 912 8.8 ZN	Allen bolt M10x60 DIN 912 8.8 ZN
001100	Sechskantschraube M10x25 DIN 933 8.8 ZN	Hexagon screw M10x25 DIN 933 8.8 ZN
001101	Sechskantschraube M10x35 DIN933 8.8 ZN	Hexagon Screw M10x35 DIN933 8.8 ZN
001104	Sechskantschraube M10x50 DIN933 8.8 ZN	Hexagon screw M10x50 DIN933 8.8 ZN
001158	Mutter M8 DIN 934 ZN	Nut M8 DIN 934 ZN
001163	Mutter M10 DIN 934 ZN	Nut M10 DIN 934 ZN
001181	U-Scheibe A8 DIN 125 ZN	Washer A8 DIN 125 ZN
001188	U-Scheibe A10 DIN 125 ZN	Washer A10 DIN 125 ZN
001271	O-Ring 47x2,5 NBR 70	O-Ring 47x2.5 NBR 70
001323	Kupferring Ø10x16x2 DIN7603A	Copper seal ring Ø10x16x2 DIN7603A
001345	Sicherungsring A39 DIN 471	Circlip A39 DIN 471
001426	Führungszylinder Æ42mm	Guide Zylinder Æ42mm
001828	U-Scheibe A10 DIN 6340 ZN	Washer A10 DIN6340 ZN
002111	Zylinder Æ95, 1.Stufe	Cylinder 1st stage
002358	Schnellkupplung gerade G1/8"- 6mm	Quick Release Coupling G1/8"- 6mm
002367	Ventilkopf 3.Stufe	Valve head 3rd stage
002478	Zylinder 3.Stufe, Æ18	Cylinder 3rd stage
002991	Kurbelgehäuse mit Bleibronze Lagerbuchse	Bearing sleeve in leaded bronze
003184	Oeldruckleitung kompl.	Oil pressure pipe compl.
003187	Halteblech Öleinfüllschlauch, Aluminium	Bracket oil filter hose, alloy
003188	Öleinfüllschlauch Ø18	Oil filler hose Ø18
003189	Schlauchschelle	Hose Clip
003190	Entlüftungsschlauch	Ventilation Hose
003191	Öleinfüllstopfen	Oil filter plug
003286	Ölschauglas	Oil gauge glass
003766	Aludichtring für G3/8"	Alloy Seal Ring for G3/8"
004749	PG Schlauchdurchführung, PVC	PVC hose c/W connection

B



## ERSATZTEILLISTE / SPARE PART LIST

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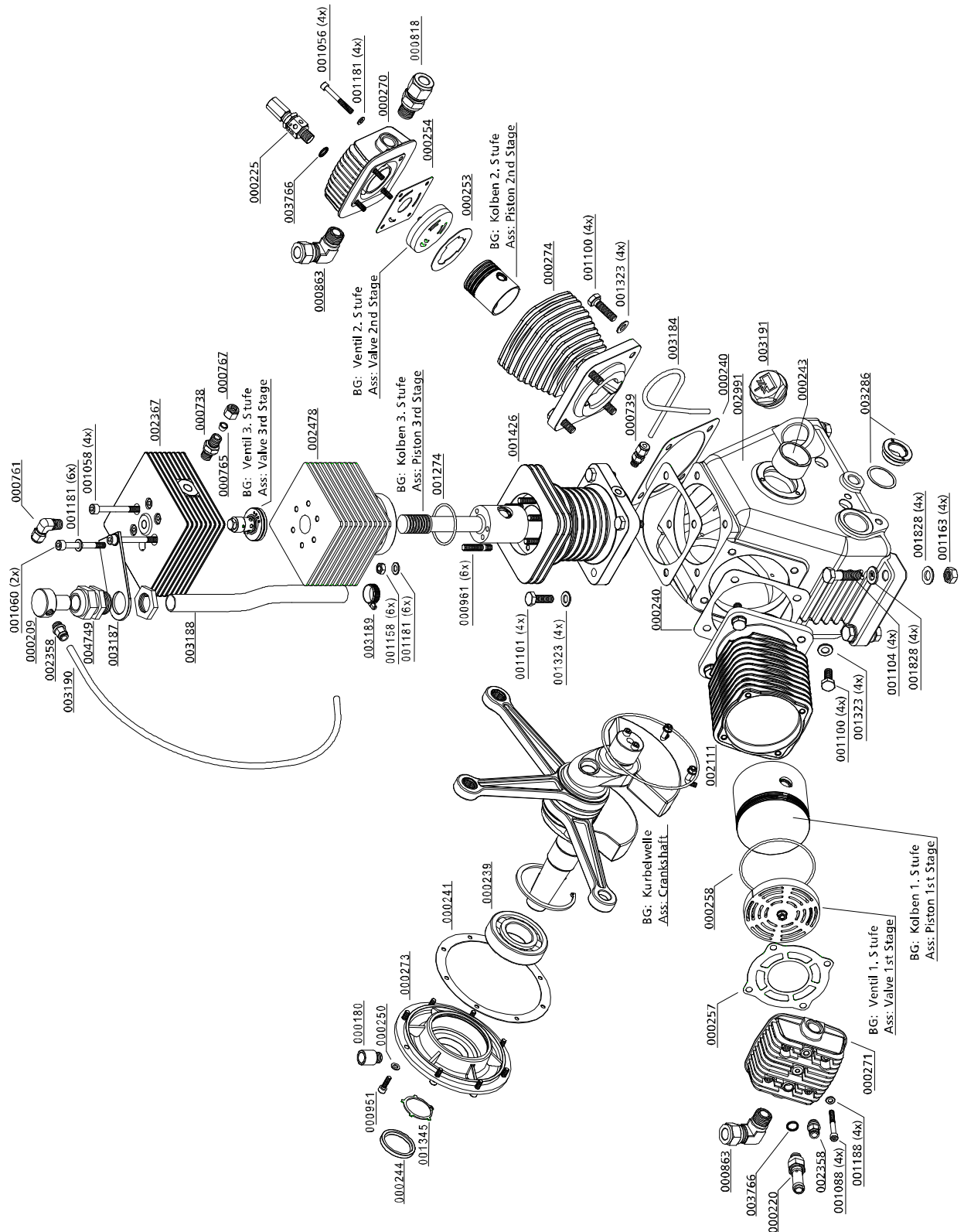
### Baugruppe: Kompressorblock / Assembly: Compressor Block

Best.-Nr. / Order No.	Benennung	Description
	BG Kurbelwelle	Ass: Crankshaft
	BG: Ventil 1.Stufe	Ass: Valve 1 <sup>st</sup> stage
	BG: Ventil 2.Stufe	ASS: Valve 2nd stage
	BG: Ventil 3.Stufe	ASS: Valve 3rd stage
	BG: Kolben 1.Stufe	Ass: Piston 1 <sup>st</sup> stage
	BG: Kolben 2.Stufe	ASS: Piston 2nd stage
	BG: Kolben 3.Stufe	ASS: Piston 3rd stage

**B**

# DETAILANSICHT / DETAILED VIEW

## Baugruppe: Kompressorblock / Assembly: Compressor Block



B



## ERSATZTEILLISTE / SPARE PART LIST

### Kurbelwelle / Crankshaft

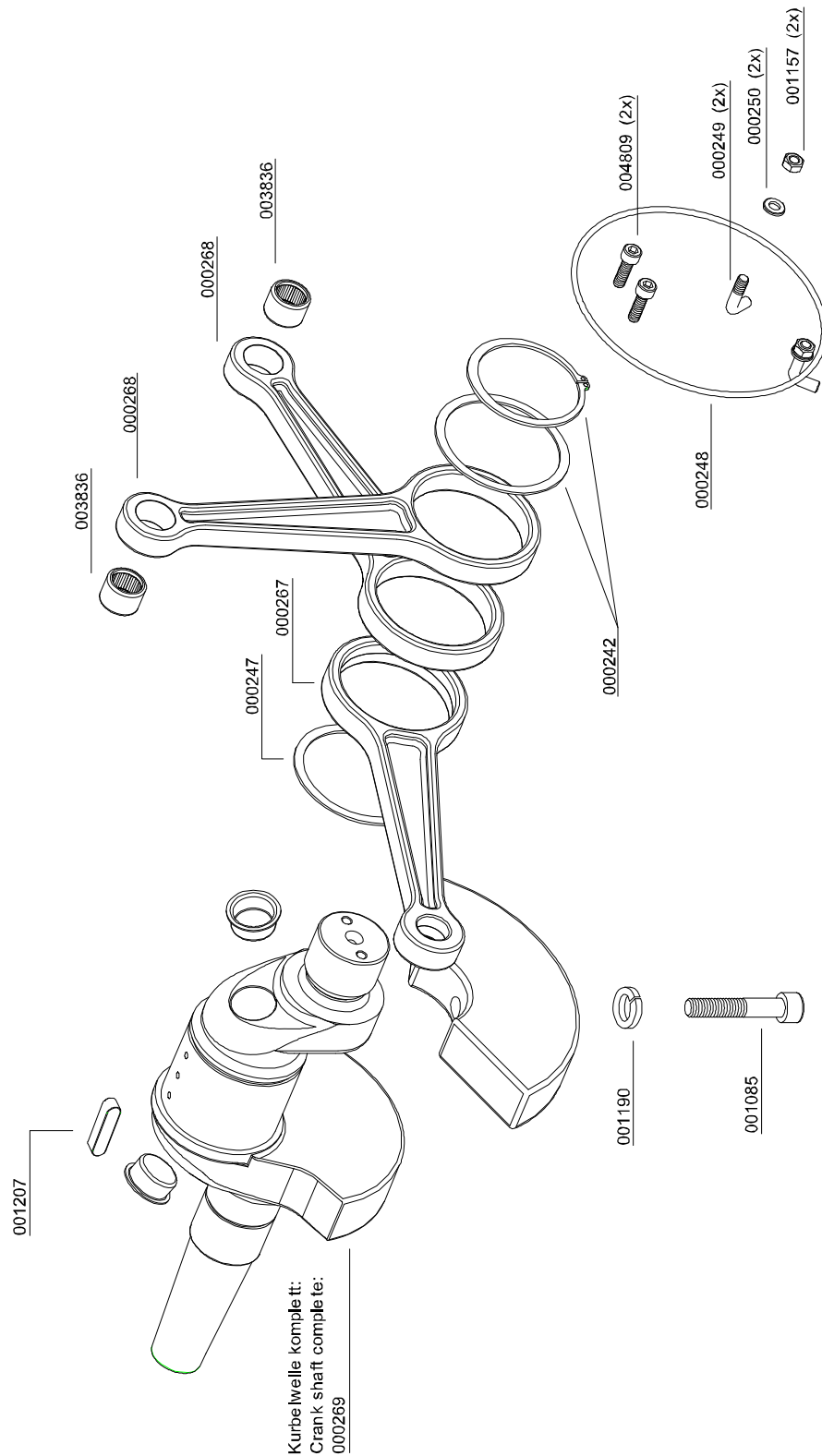
Best.-Nr. / Order No.	Benennung	Description
000242	Sicherung und Scheibe 450	Thrust Washer & Circlip
000247	Anlaufscheibe Kurbelwelle, mit Innenfase	Thrust Washer, chamfered version
000248	Ölschleuderring	Oil Splash Ring
000249	Gewindebügel M6x40x25	Threated Elbow M6x40x25
000250	CU-Ring $\text{Æ}6,2 \times 10 \times 1,5 \text{mm}$	Copper Washer
000267	Pleuel LW 450 1.Stufe	Conrod 1 <sup>st</sup> Stage LW 450
000268	Pleuel LW 450 2.&3.Stufe	Conrod c/w Needle Bearing
000269	Kurbelwelle komplett LW 450	Crankshaft c/w Counter Weight
001085	Zylinderschraube M10x45mm DIN912 8.8 ZN	Hexagon Screw M10x45mm DIN912 8.8 ZN
001157	Hutmutter M6 DIN 1587 ZN	Domed Nut M6 DIN 1587 ZN
001190	Federring A10 DIN127	Spring Washer A10
001207	Passfeder, A8x7x35mm DIN6885	Woodruff Key
003836	Nadellager	Needle Bearing
004809	Konischer Schraubenkopf, M6x8 mm,	Drive bolt

**B**



**DETAILANSICHT / DETAILED VIEW**

**Kurbelwelle / Crankshaft**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

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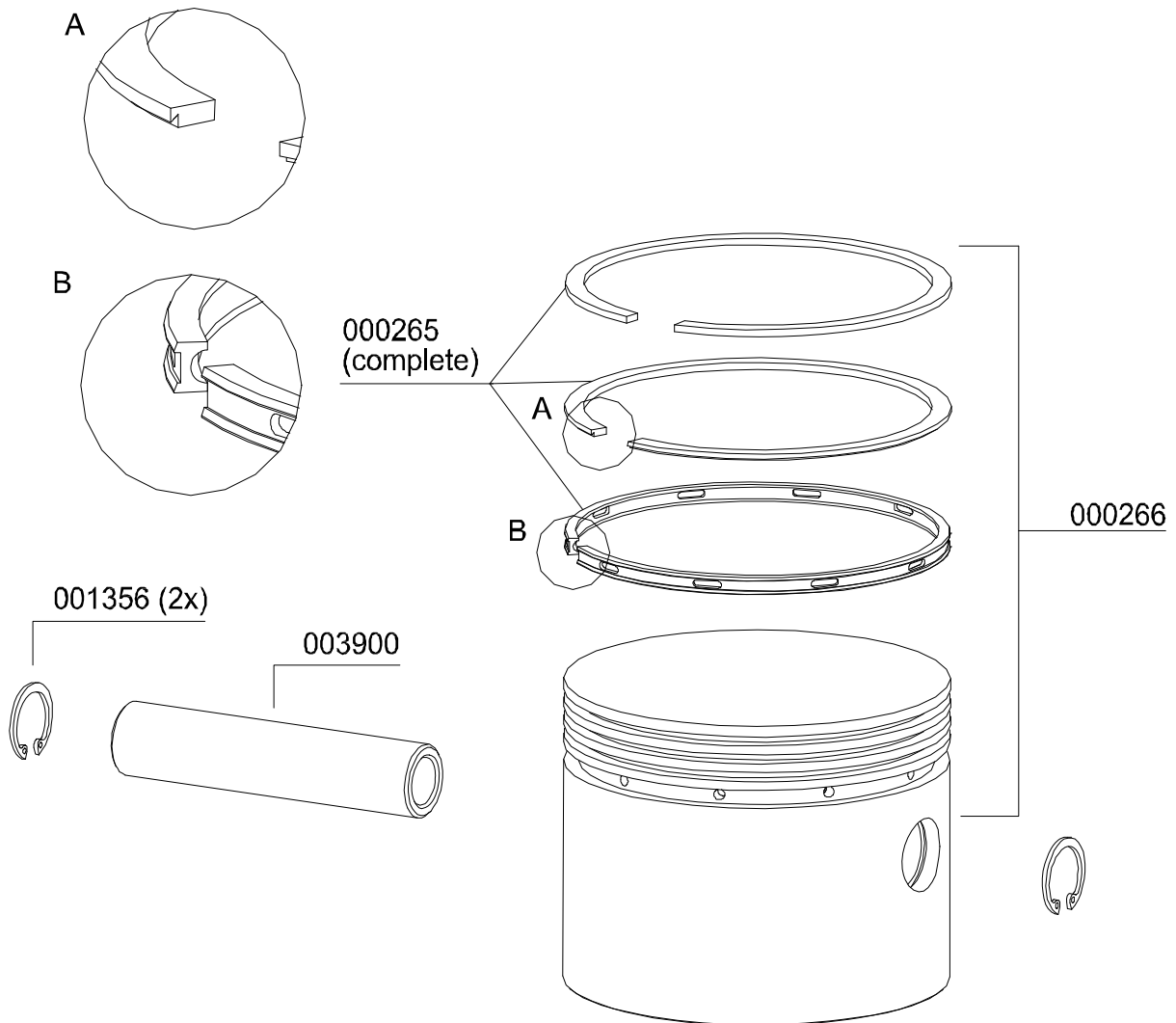
### Kolben 1. Stufe / Piston 1st Stage

Best.-Nr. / Order No.	Benennung	Description
000265	Kolbenringsatz 1.Stufe, 95mm	Piston Ring Set 3pcs
000266	Kolben komplett 1.Stufe, 95mm	Piston complete 1.Stage, 95mm
001356	Sicherungsring, I22 DIN472	Circlip I22 DIN472
003900	Kolbenbolzen 1.Stufe, 22x85mm	Piston Pin, 1.Stage, 22x85mm

B

**DETAILANSICHT / DETAILED VIEW**

**Kolben 1. Stufe / Piston 1st Stage**





## ERSATZTEILLISTE / SPARE PART LIST

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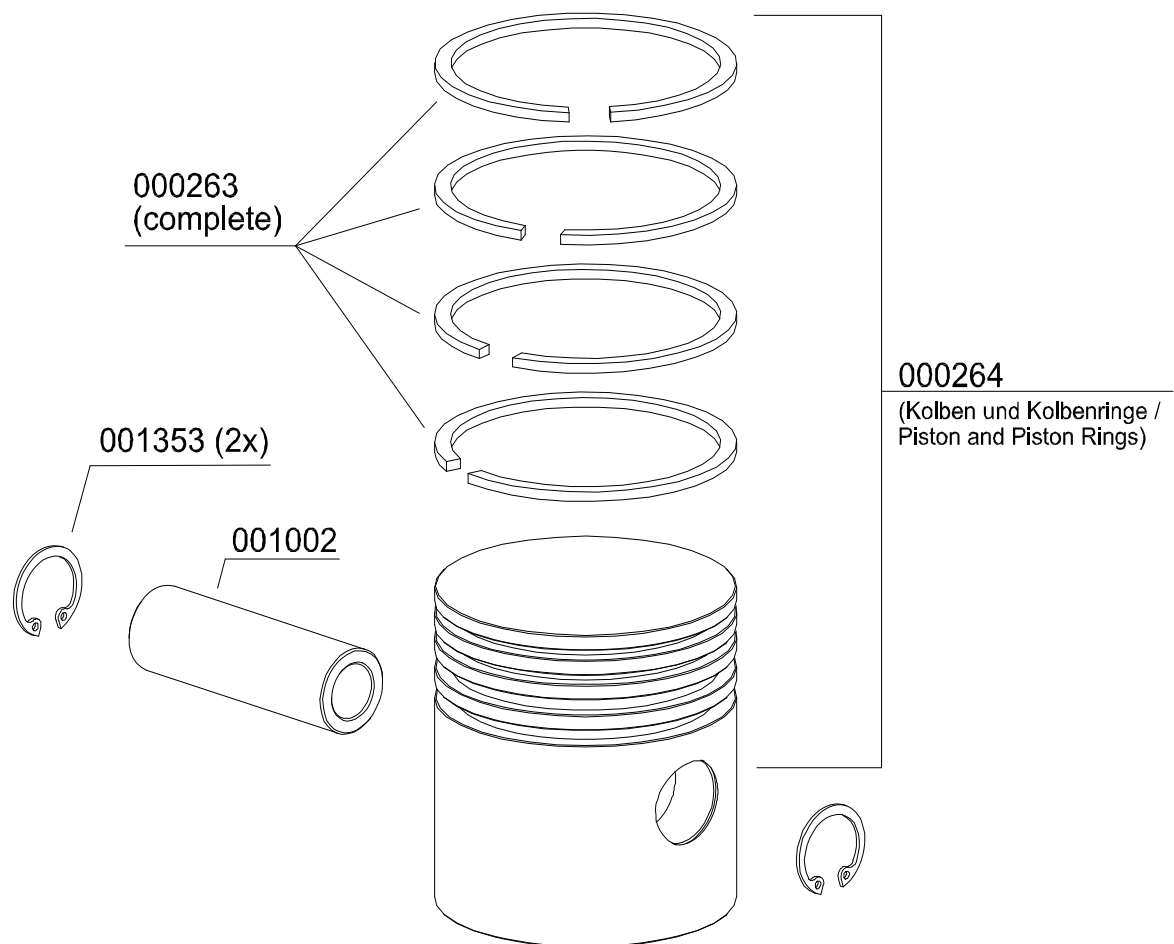
### Kolben 2. Stufe / Piston 2nd Stage

Best.-Nr. / Order No.	Benennung	Description
000263	Kolbenringsatz 2.Stufe, 4 Stk.,Ø42 mm	Piston Ring Set 2.Stage, 4pcs, Ø42mm
000264	Kolben kompl. mit Kolbenringen, 2.Stufe, Ø42x70mm	Piston c/w Rings, 2.Stage, Ø42x70mm
001002	Kolbenbolzen 2.+ 3.Stufe, Æ16x33mm	Piston Pin 2.+3.Stage, Æ16x33mm
001353	Sicherungsring, I 16 DIN472	Circlip I 16

**B**

**DETAILANSICHT / DETAILED VIEW**

**Kolben 2. Stufe / Piston 2nd Stage**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

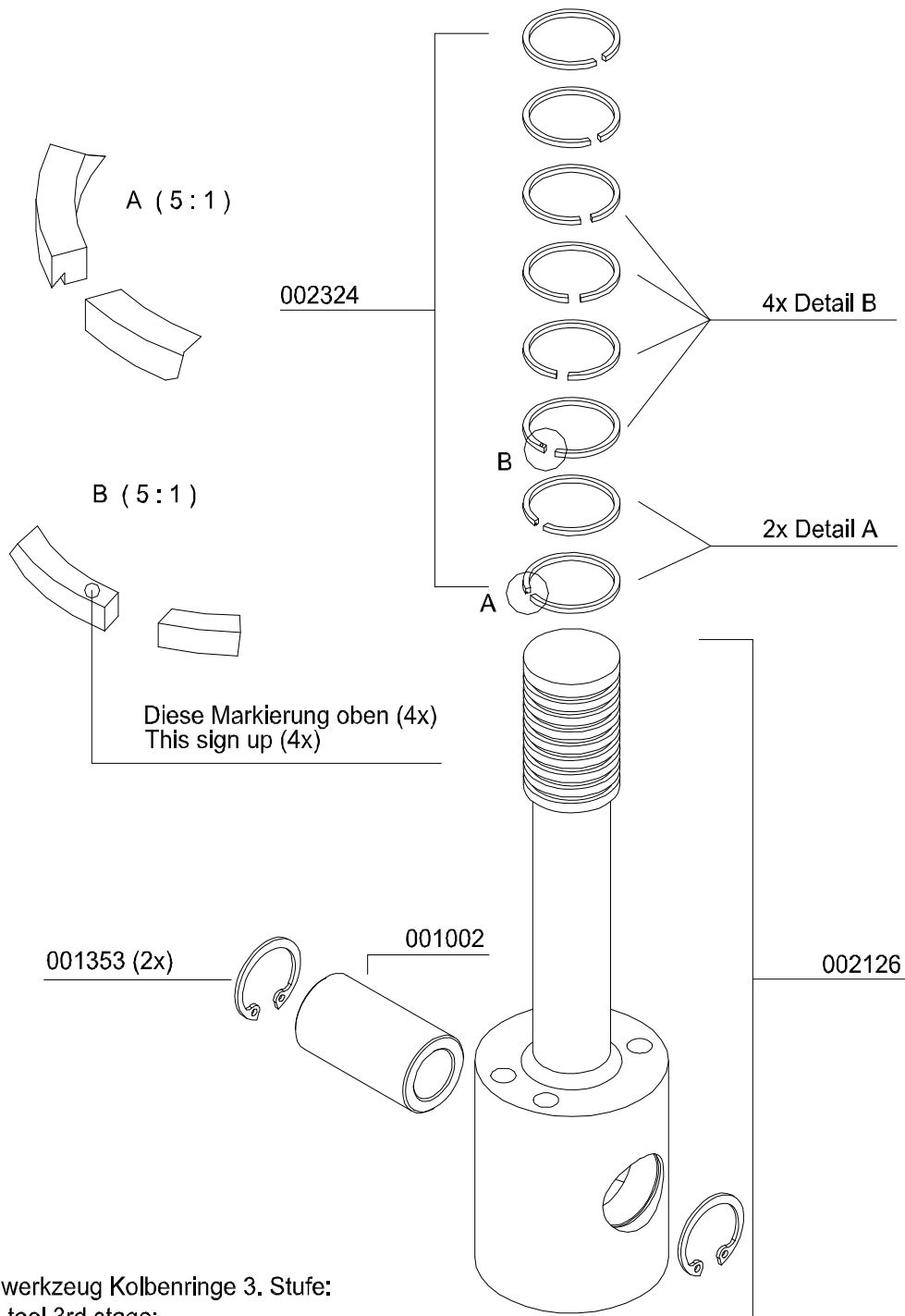
### Kolben 3. Stufe / Piston 3rd Stage

Best.-Nr. / Order No.	Benennung	Description
001002	Kolbenbolzen 2.+3.Stufe $\text{\AA}$ 16x33mm	Piston Pin 2.+3.Stage
001353	Sicherungsring, I 16 DIN472	Circlip I 16 DIN472
002126	Kolben kompl. mit Kolbenringen, Bolzen u. Sicherungsringen, 3.Stufe	Piston c/w Piston Rings, Piston Pin and Circlips
002324	Kolbenringsatz 3.Stufe, $\text{\AA}$ 18mm	Piston Rings 3.Stage
003285	Spezialwerkzeugsatz zur Kolbenring- u. Kolbenmontage	Special Tool Kit 3.Stage

B

**DETAILANSICHT / DETAILED VIEW**

**Kolben 3. Stufe / Piston 3rd Stage**



Spezialwerkzeug Kolbenringe 3. Stufe:  
 Special tool 3rd stage:  
 003285



## ERSATZTEILLISTE / SPARE PART LIST

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### Ventil 1. Stufe / Valve 1st Stage

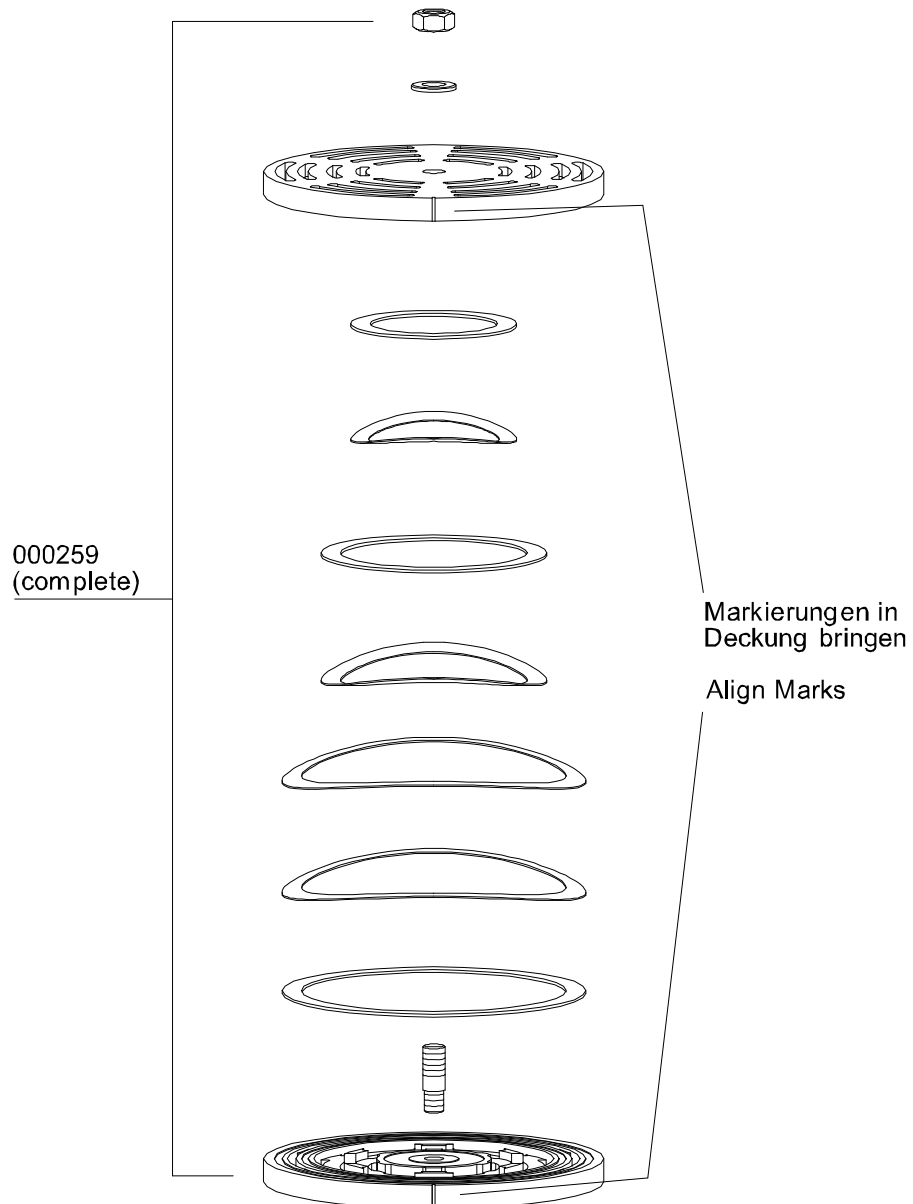
Best.-Nr. / Order No.	Benennung	Description
000259	Saug- Druckventil, 1. Stufe	In-&Outlet Valve, 1st Stage

**B**



## DETAILANSICHT / DETAILED VIEW

### Ventil 1. Stufe / Valve 1st Stage



**B**



## ERSATZTEILLISTE / SPARE PART LIST

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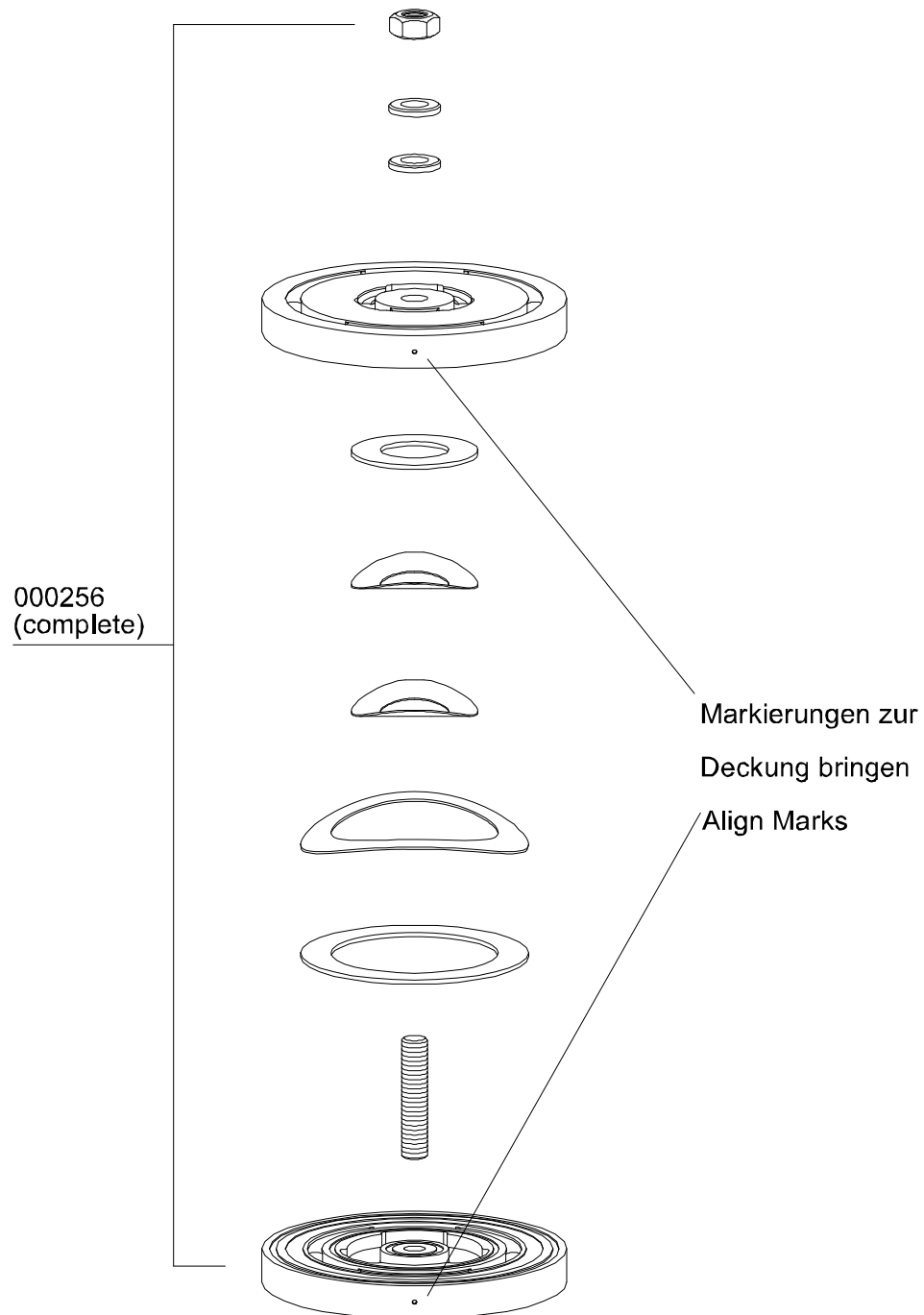
### Ventil 2. Stufe / Valve 2nd Stage

Best.-Nr. / Order No.	Benennung	Description
000256	Saug- und Druckventil 2. Stufe	In- & Outlet Valve comp.2nd Stage

**B**

## DETAILANSICHT / DETAILED VIEW

### Ventil 2. Stufe / Valve 2nd Stage



B



## ERSATZTEILLISTE / SPARE PART LIST

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### Baugruppe: Ventil 3. Stufe / Assembly: Valve 3rd Stage

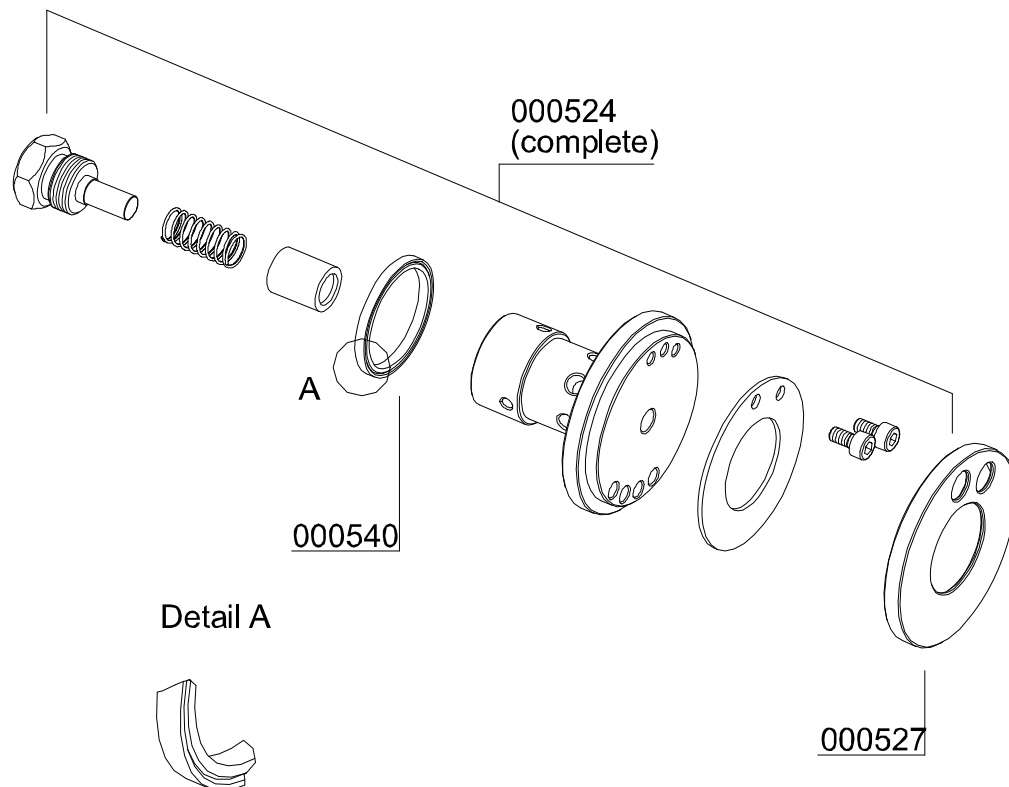
Best.-Nr. / Order No.	Benennung	Description
000527	Ventildichtung, Saug- & Druckventil	Lower Valve Gasket
000540	Dichtring / Dichtung	Upper Alloy Seal Ring
000524	Saug-Druckventil, ohne Al-Dichtung	In- & Outlet Valve, w/o gasket

**B**

**DETAILANSICHT / DETAILED VIEW**

**Baugruppe: Ventil 3. Stufe / Assembly: Valve 3rd Stage**

**B**





## ERSATZTEILLISTE / SPARE PART LIST

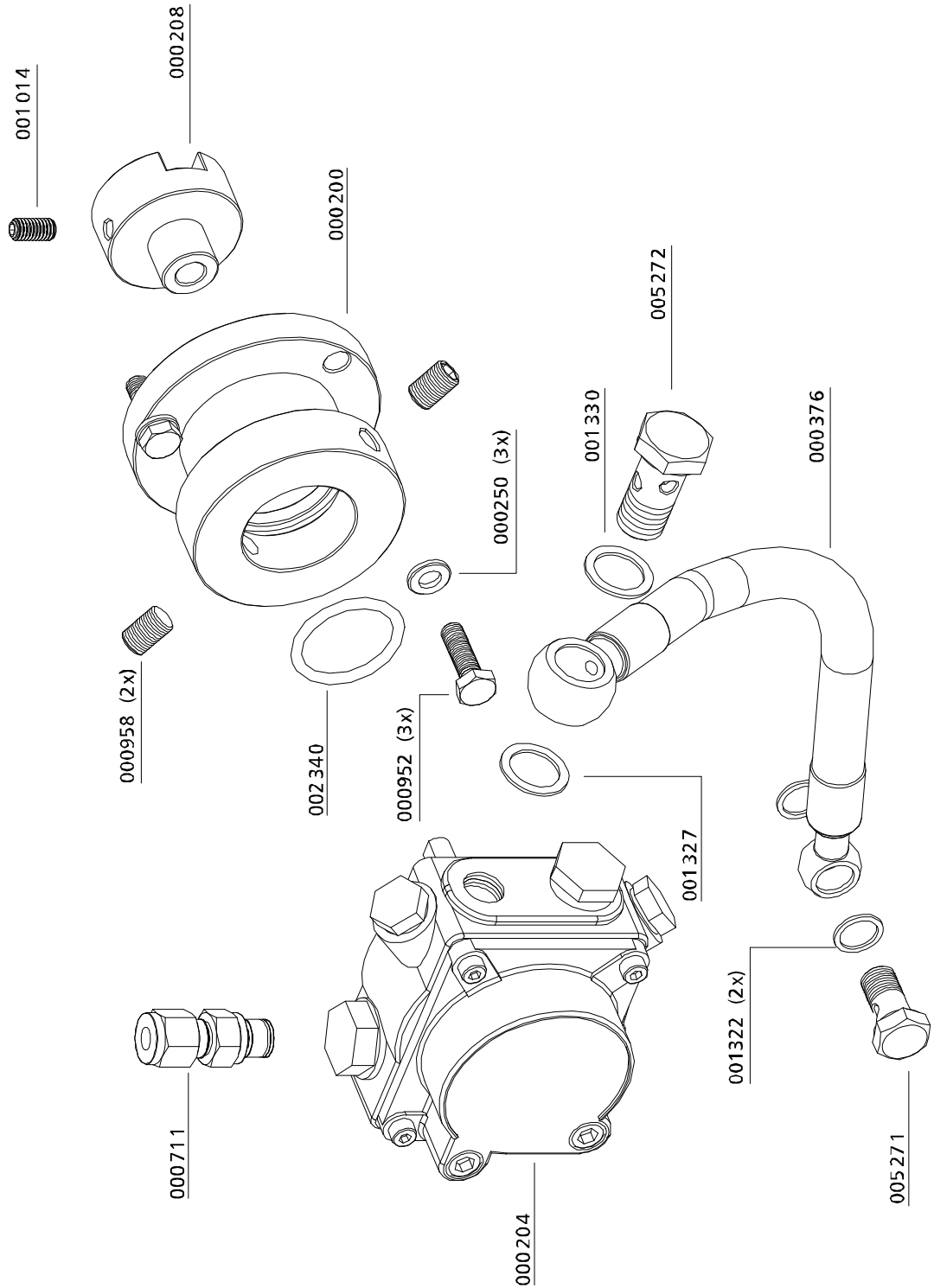
### Ölpumpe / Oil Pump

Best.-Nr. / Order No.	Benennung	Description
000200	Ölpumpenhalteflansch	Adapter Flange Oil Pump
000204	Ölpumpe, kompl.	Oil Pump compl.
000208	Ölpumpenantriebsflansch	Drive Flange Oil Pump
000250	CU-Ring Ø6,2 x 10 x 1,5mm DIN7603A	Copper Washer Ø6,2 x 10 x 1,5mm DIN7603A
000376	Ölansaugschlauch	Oil Hose
000711	Verschraubung GE 06L R1/8" kegelig	Connection GE 06L R1/8" kegelig
000952	Sechskantschraube M6X20mm, DIN933, 8.8	Hexagon Bolt M6X20mm DIN933, 8.8
000958	Gewindestift M8x16mm DIN914, 5.8 ZN	Worm Screw M8x16mm DIN914 5.8 ZN
001014	Gewindestift mit Zapfen M6X16mm DIN915	Allen Screw with Pin M6X16mm DIN915
001322	CU-Ring, Ø8 X 13 X 1,5mm DIN7603A	Copper Seal Ring, Ø8 X 13 X 1,5mm DIN7603A
001327	CU-Ring, m Ø 13 x 18 x 1,5mm DIN7603A	Copper Seal Ring, Ø 13 x 18 x 1,5mm DIN7603A
001330	CU-Ring, Ø15 X 18,5 X 1,3mm DIN7603A	Copper Seal Ring, Ø15 X 18,5 X 1,3mm DIN7603A
002340	O-Ring Ölpumpenflansch 32,2x3 NBR70	O-Ring, oil pump flange 32,2x3 NBR70
005271	Hohlschraube Ölansaugschlauch G1/8"	Banjo Bolt oil intake hose G1/8"
005272	Hohlschraube Ölansaugschlauch G1/4"	Banjo Bolt oil intake hose G1/4"

**B**

**DETAILANSICHT / DETAILED VIEW**

**Ölpumpe / Oil Pump**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

### Wasserabscheider 1. Stufe / Water Separator 1st Stage

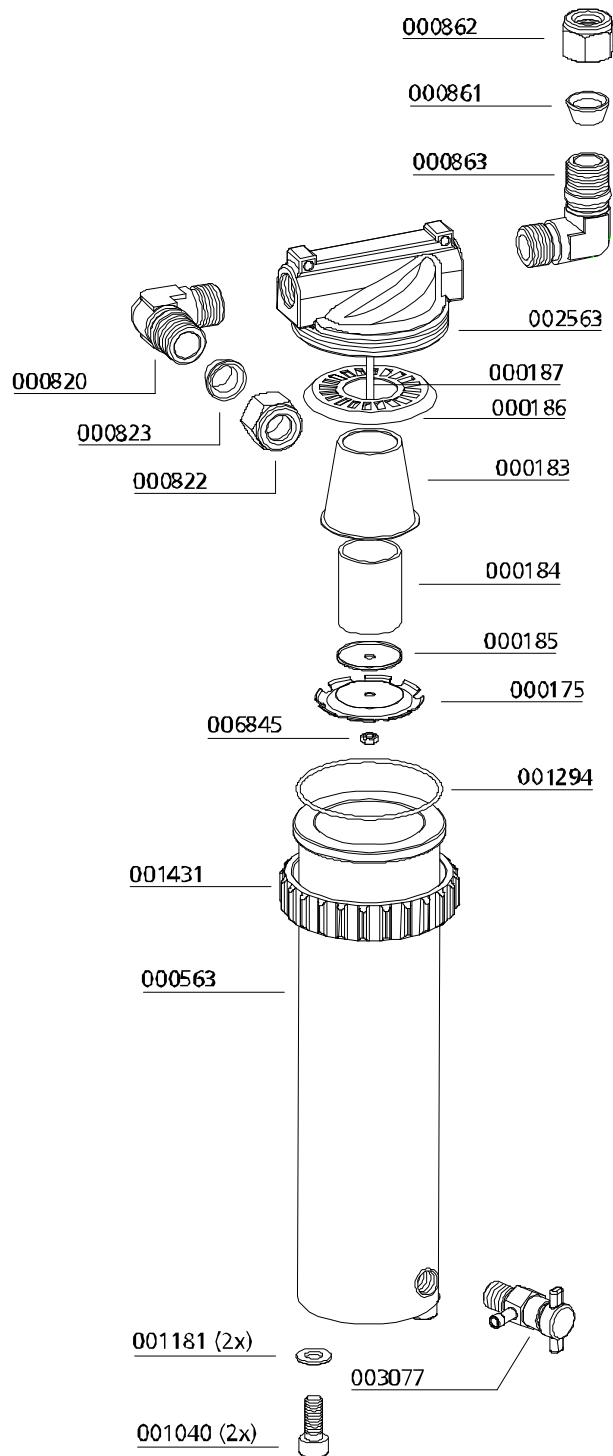
Best.-Nr. / Order No.	Benennung	Description
000175	Deckel, Wasserabscheider	Cover Water Separator
000183	Wasserabweiser	Filter Protector
000184	Sinterfilter Wasserabscheider	Sintered Filter, Oil Filter
000185	Halteteller	Plate
000186	Drallscheibe	Twist Disk
000187	Stiftschraube	Threaded Stud
000563	Wasserabscheider - Behälter	Container Water Separator
000820	Verschraubung WE 15L RX	Ellbow Connection
000822	Mutter 15L	Nut 15L
000823	Schneidring PSR 15 LX	Olive Seal 15mm
000861	Schneidring PSR 18 LX	Olive Seal 18mm
000862	Mutter M18L	Nut 18L
000863	Verschraubung WE 18L	Elbow Connection
001040	Zylinderschraube M8x20mm DIN912 8.8 ZN	Allen Screw M8x20mm DIN912 8.8 ZN
001181	U-Scheibe A8 DIN125 ZN	Washer A8
001294	O-Ring 68x3 NBR90	O-Ring 68x3
001431	Befestigungsring Wasserabscheider LW 450	Lock Ring Water Separator
002563	Wasserabscheider Oberteil	Water Separator Top
003077	Entwässerungsventil G1/4" AG	Drain valve G1/4" male
006845	Stopfmutter, Edelstahl, M6 DIN985	Lock Nut, s/s, M6 DIN985

**B**



**DETAILANSICHT / DETAILED VIEW**

**Wasserabscheider 1. Stufe / Water Separator 1st Stage**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

### Wasserabscheider 2. Stufe / Water Separator 2nd Stage

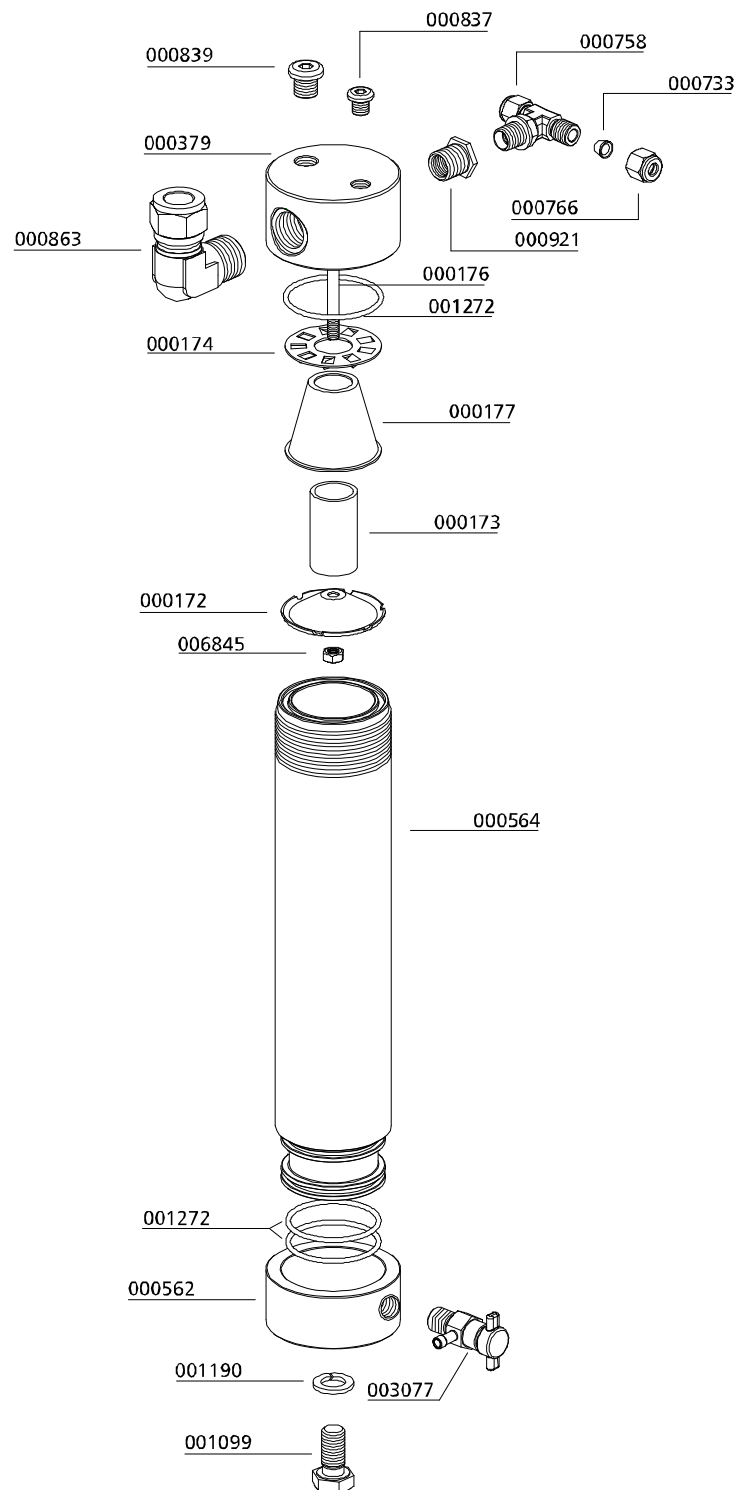
Best.-Nr. / Order No.	Benennung	Description
000172	Halteteller Wasserabscheider	Plastic Air Deflector
000173	Sinterfilter Wasserabscheider	Sintered Filter
000174	Drallscheibe, Wasserabscheider	Twist Disk
000176	Stiftschraube, Wasserabscheider	Treaded Stud
000177	Wasserabweiser, Wasserabscheider	Water Deflector, Plastic
000379	Wasserabscheider - Oberteil	Top ap Water Separator
000562	Wasserabscheider - Ring	Ring Water Separator
000564	Wasserabscheider – Behälter 2.Stufe LW450	Container Water Separator
000733	Schneidring SR06	Olive seal SR06
000758	Verschraubung T 1/4" seitlich	T-connection with 1/4" radial
000766	Mutter L08	Nut L08
000837	Verschlussstopfen, VSTI R1/4"ED CFX	Plug
000839	Verschlussstopfen, VSTI R3/8"ED CFX	Plug
000863	Verschraubung	Elbow Connection
000892	Doppelnippel	Double nibble
000921	Reduzierung RI1/2X1/4CFX	Reducer RI1/2X1/4CFX
001099	6-kant Schraube	Hexagon Screw
001190	Federring A10	Spring Washer A10
001272	O-Ring Wasserabscheider 47x3 NBR70	O-Ring 47x3
003077	Entwässerungsventil G1/4" AG	Drain valve G1/4" male
006845	Stopfmutter, Edelstahl, M6 DIN985	Lock Nut, s/s, M6 DIN985

**B**

**DETAILANSICHT / DETAILED VIEW**

**Wasserabscheider 2. Stufe / Water Separator 2nd Stage**

**B**





## ERSATZTEILLISTE / SPARE PART LIST

### Filtergehäuse 1,7 l / Filter Housing 1.7 ltr

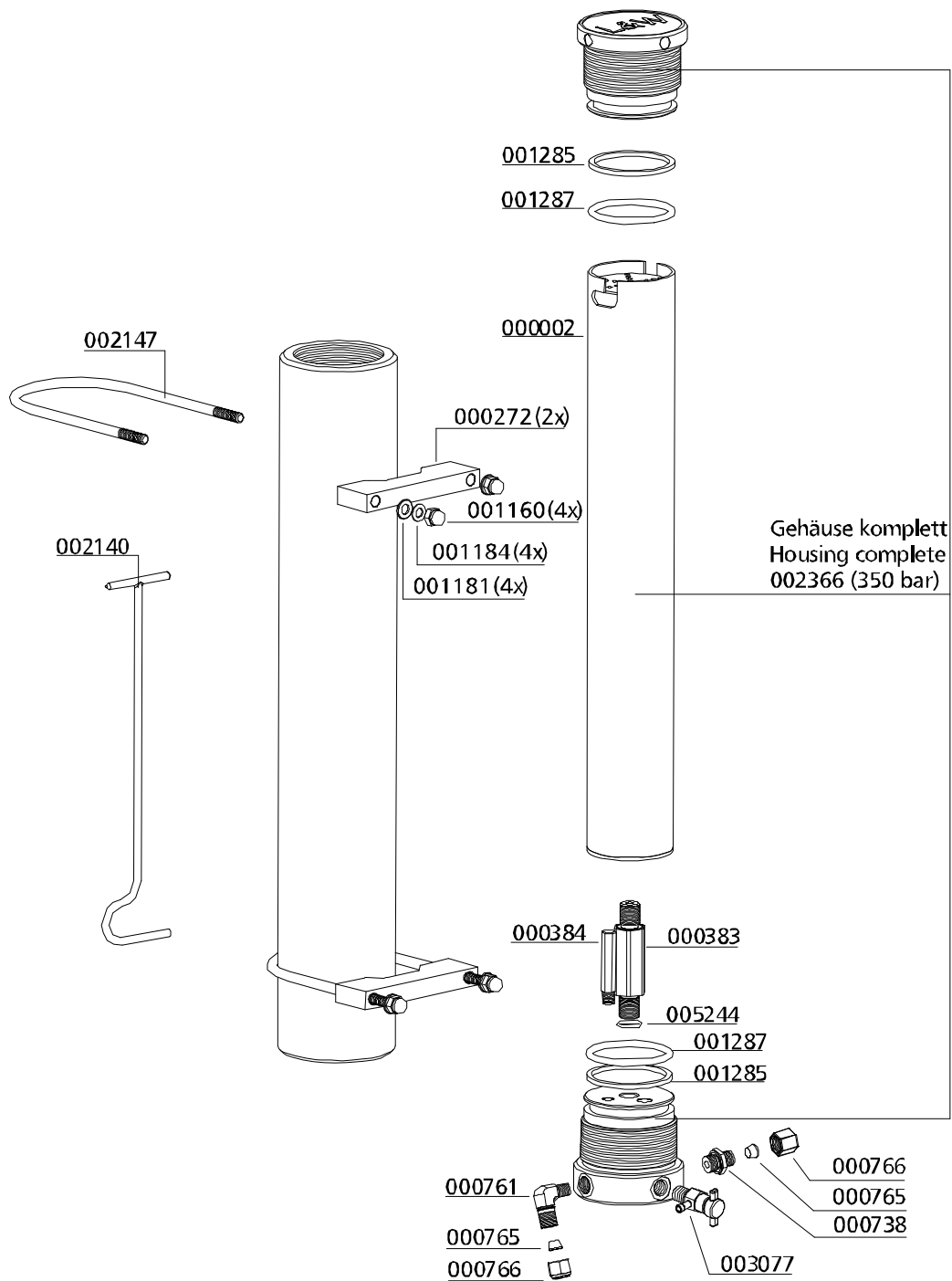
Best.-Nr. / Order No.	Benennung	Description
000002	Filterpatrone 1,7l	Filter Cartridge 1.7ltr
000272	Abstandshalter für Filtergehäuse	Spacer Bracket for Filtertower
000383	Messing Adapter für Filterpatrone	Brass Filter Adapter
000384	Düse Filtergehäuse	Jet Filter Housing
000738	Verschraubung GE08LRFCX	Connection GE08LRFCX
000761	Verschraubung WE08LRFCX	Elbow Connection WE08LRFCX
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000766	Mutter M08LCFX	Union Nut M08LCFX
001160	Hutmutter M8 DIN1587 ZN	Domed Nut M8 DIN1587 ZN
001181	U-Scheibe A8 DIN125 ZN	Washer A8 DIN125 ZN
001184	Schnorr-Scheibe S8 N0110 ZN	Clamp Washer S8 N0110 ZN
001285	Stützring, Filtergehäuse	Back-up Ring Filter Housing
001287	O-Ring, Filtergehäuse	O-Ring filter housing
002140	Filterschlüssel 1,7 & 2,3 Liter Behälter	Filter tool 1,7 & 2,3 Litre
002147	Haltebügel für Filtergehäuse, beidseitig M8X35mm	Holder for filter housing, M8X35mm (both sides)
002366	Filtergehäuse, 1,7l	Filter housing 1.7ltr
003077	Entwässerungsventil G1/4"	Drain valve G1/4"
005244	O-Ring 16x2,5 NBR90	O-Ring 16x2,5 NBR90

**B**

**DETAILANSICHT / DETAILED VIEW**

**Filtergehäuse 1,7 l / Filter Housing 1.7 ltr**

**B**





## ERSATZTEILLISTE / SPARE PART LIST

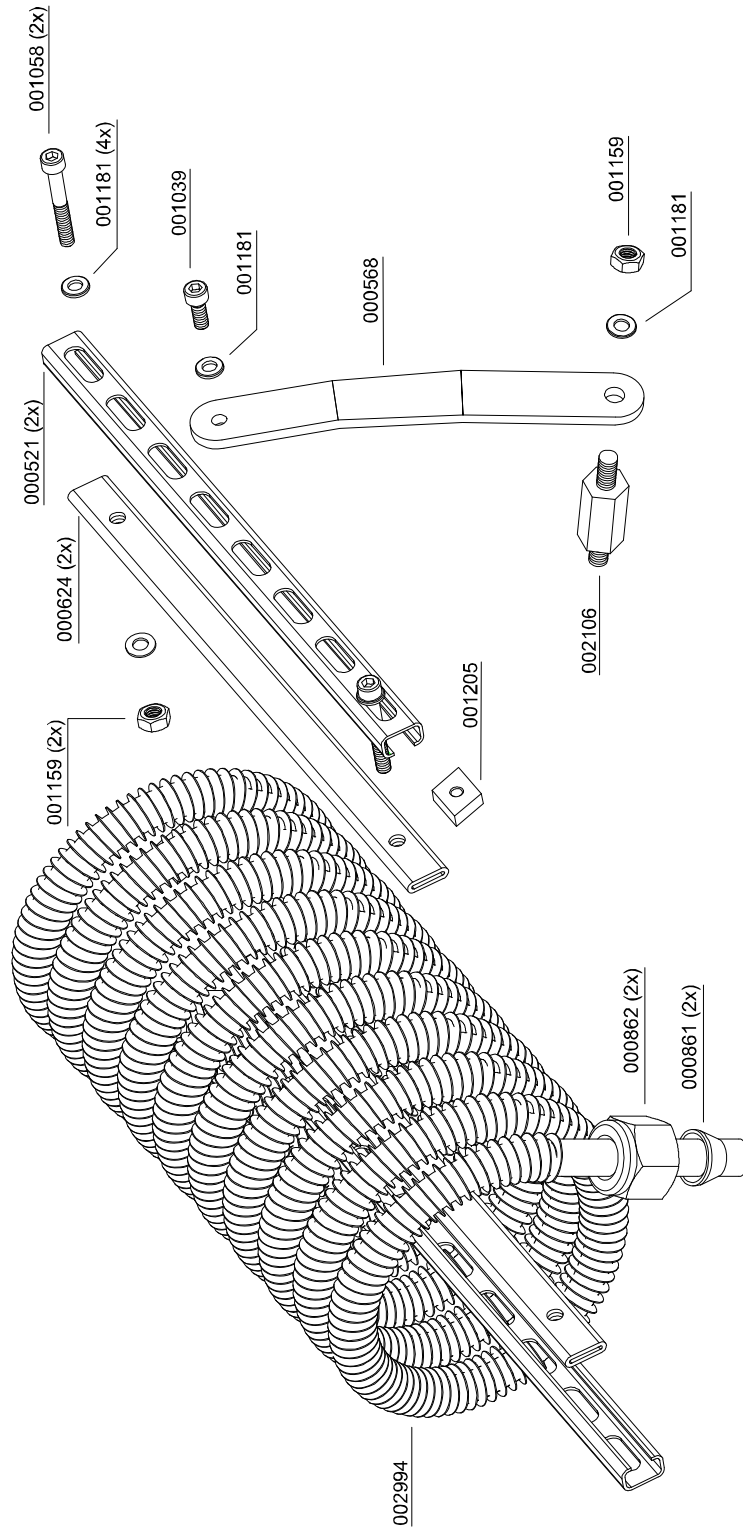
### Kühler 1. Stufe / Cooler 1st Stage

Best.-Nr. / Order No.	Benennung	Description
000521	Schiene 340mm	Metal Bar 340 mm
000568	Halterung	Bracket
000624	PVC Schlauch, transparent	PVC Hose for Bracket
000861	Schneidring PSR 18 LX	Olive Seal 18mm
000862	Mutter M18L	Nut 18L
001039	Zylinderschraube	Allen Screw
001058	Zylinderschraube M8x70mm DIN912 8.8 ZN	Allen Bolt
001159	Stopfmutter	Lock Nut M8
001181	U-Scheibe A8 DIN125 ZN	Washer A8
001205	4-kant Mutter	Square Nut M8
002106	Distanzbolzen M8xSW14x53mm	Spacers
002994	Wärmetauscher 1.Stufe LW 450 E inkl. Mutter & Schneidring	Heat Exchanger 1st Stage c/w Nut & Olive Seal

**B**

**DETAILANSICHT / DETAILED VIEW**

**Kühler 1. Stufe / Cooler 1st Stage**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

### Kühler 2. Stufe / Cooler 2nd Stage

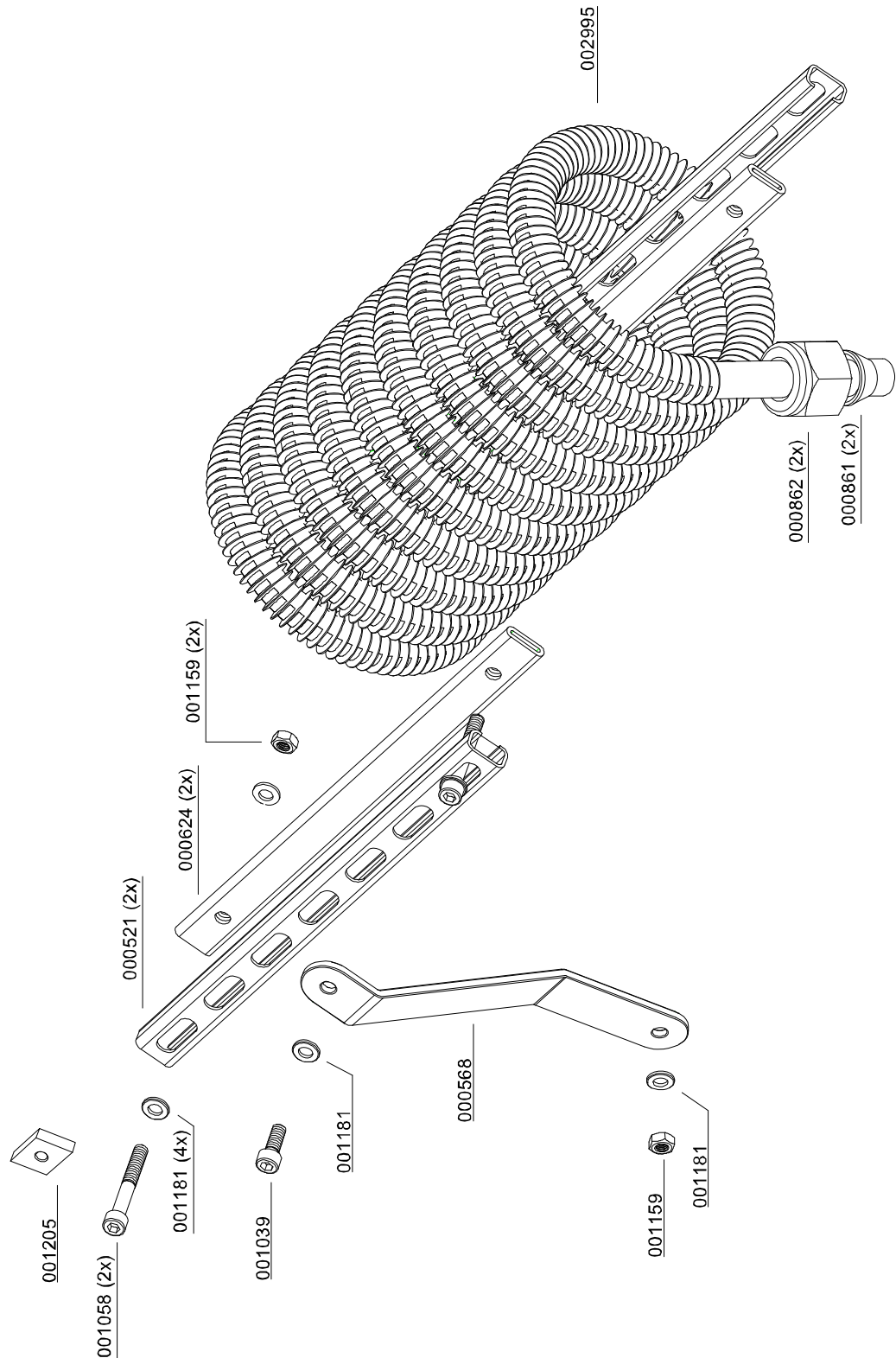
Best.-Nr. / Order No.	Benennung	Description
000521	Schiene 340mm	Metal Bar 340 mm
000568	Halterung	Bracket
000624	PVC Schlauch, transparent	PVC Hose for Bracket
000861	Schneidring PSR 18 LX	Oliver Seal 18mm
000862	Mutter M18L	Nut 18L
001039	Zylinderschraube	Allen Screw
001058	Zylinderschraube M8x70mm DIN912 8.8 ZN	Allen Bolt
001159	Stopfmutter	Lock Nut M8
001181	U-Scheibe A8 DIN125 ZN	Washer A8
001205	4-kant Mutter	Square Nut M8
002995	Wärmetauscher 2.Stufe LW 450 D/E/ES	Heat Exchanger 2nd Stage LW 450 D/E/ES

**B**



**DETAILANSICHT / DETAILED VIEW**

**Kühler 2. Stufe / Cooler 2nd Stage**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

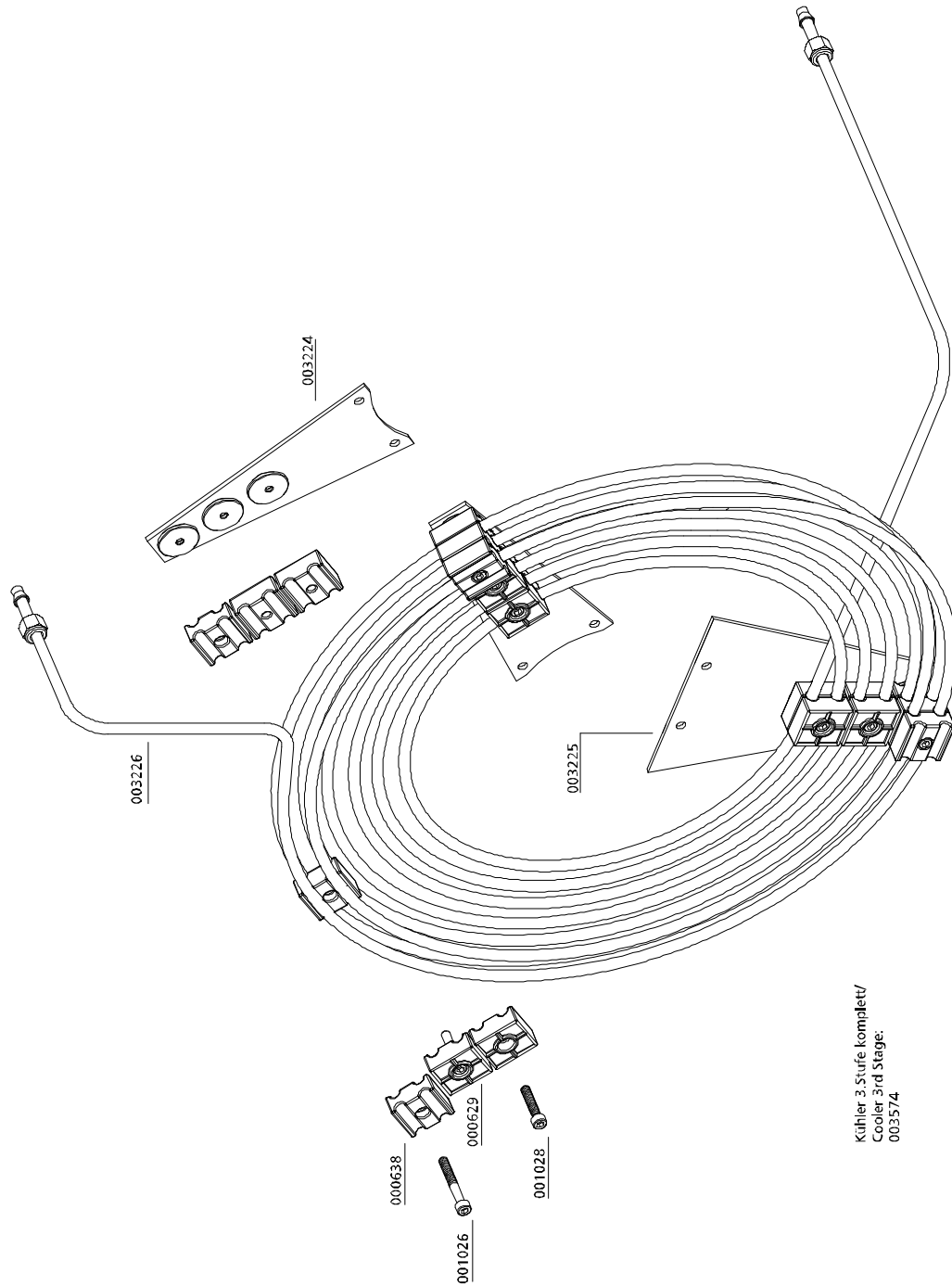
### Kühler 3. Stufe / Cooler 3rd Stage

Best.-Nr. / Order No.	Benennung	Description
000629	Doppelschelle 2 x 8mm 1 Paar	Pipe Clamp 2x8mm - 1 pair
000638	Doppelschelle 2 x 8 mm 1 Paar	Pipe Clamp 2x8mm 1pair
001026	Zylinderschraube M6x40mm DIN912 8.8 ZN	Allen Bolt M6x40mm DIN912 8.8 ZN
001028	Zylinderschraube M6x25mm DIN912 8.8 ZN	Allen Bolt M6x25mm DIN912 8.8 ZN
003224	Kühlerhalteblech	Bracket, Cooler Stage 3
003225	Kühlerhalteblech	Bracket, Cooler Stage 3
003226	Kühlrohr 3te Stufe kompl.	Cooler, 3rd stage kompl.
003574	Kühlspirale komplett inkl. Haltearme	Cooling coil (complete) incl. bracket

B

# DETAILANSICHT / DETAILED VIEW

## Kühler 3. Stufe / Cooler 3rd Stage



**B**



## ERSATZTEILLISTE / SPARE PART LIST

### Sicherheitsventil / Safety Valve

Best.-Nr. / Order No.	Benennung	Description
000233	Sockel für Sicherheitsventil mit TÜV, x G1/4" seitlich 180°	Base for Safety Valve TÜV type
000553	Sicherheitsventil 225bar mit TÜV	Safety Valve 225bar c/w TÜV
000554	Sicherheitsventil 250bar mit TÜV	Safety Valve 250bar c/w TÜV
000555	Sicherheitsventil 300bar mit TÜV	Safety Valve 300bar c/w TÜV
000556	Sicherheitsventil 330bar mit TÜV	Safety Valve 330bar c/w TÜV
000557	Sicherheitsventil 350bar mit TÜV	Safety Valve 350bar c/w TÜV
000738	Verschraubung GE08LRFCX	Connection GE08LRFCX
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000767	Mutter 8S M16x1,5 IG	Union Nut 8S M16x1,5 IG
000838	Verschlussstopfen VSTIR1/4EDCF	Plug VSTIR1/4EDCF
001044	Zylinderschraube	Allen Bolt
001058	Zylinderschraube	Allen Bolt
001158	Mutter	Nut
001181	U-Scheibe	Washer
001244	O-Ring, Flansch Sicherheitsventil	O-Ring, Flange Safety Valve
001814	Sicherheitsventil 225bar mit CE	Safety Valve 225bar with CE
001815	Sicherheitsventil 250bar mit CE	Safety Valve 250bar with CE
001816	Sicherheitsventil 330bar mit CE	Safety Valve 330bar with CE
001817	Sicherheitsventil 350bar mit CE	Safety Valve 350bar with CE

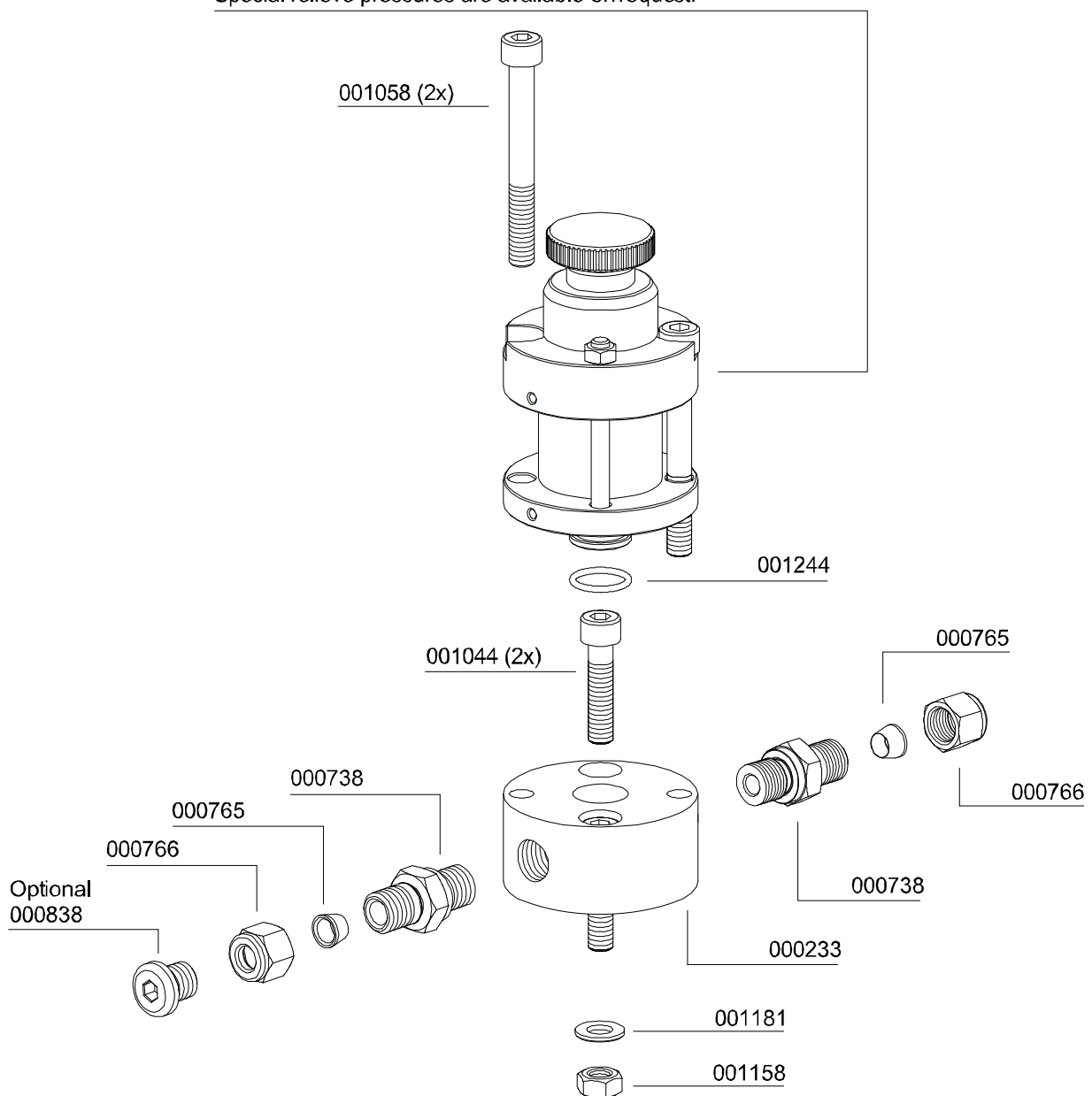
**B**

## DETAILANSICHT / DETAILED VIEW

### Sicherheitsventil / Safety Valve

Druck/ Pressure	SV-Ventil mit CE-Prüfung/ Safety Valve with CE	SV-Ventil mit TÜV-Prüfung/ Safety Valve with TÜV
225 bar	001814	000553
250 bar	001815	000554
285/300 bar	-----	000555
330 bar	001816	000556
350 bar	001817	000557

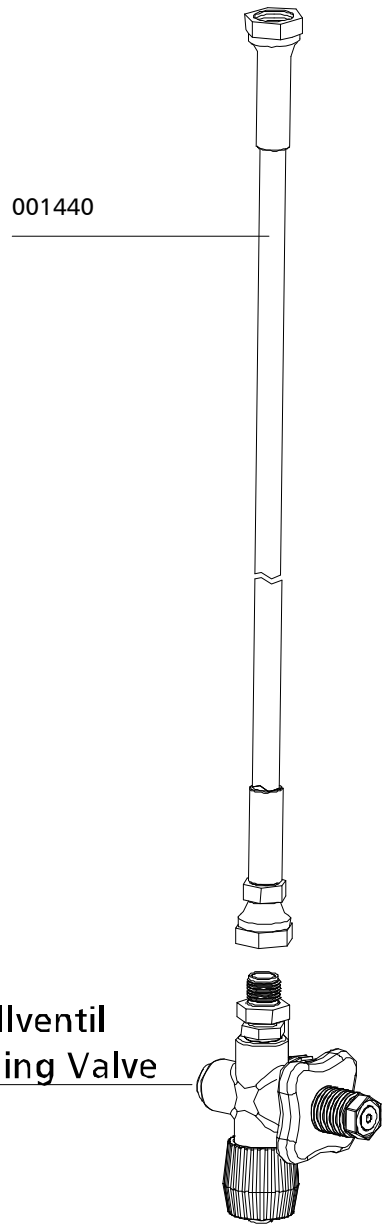
Sonder-Einstelldrücke auf Anfrage! /  
Special relieve pressures are available on request!



**Füllschlauch / Filling Hose**

Best.-Nr. / Order No.	Benennung	Description
001440	Hochdruckschlauch 10L, 1500 mm, starr	HP-Hose 10L 1500 mm, fixed

**B**





## ERSATZTEILLISTE / SPARE PART LIST

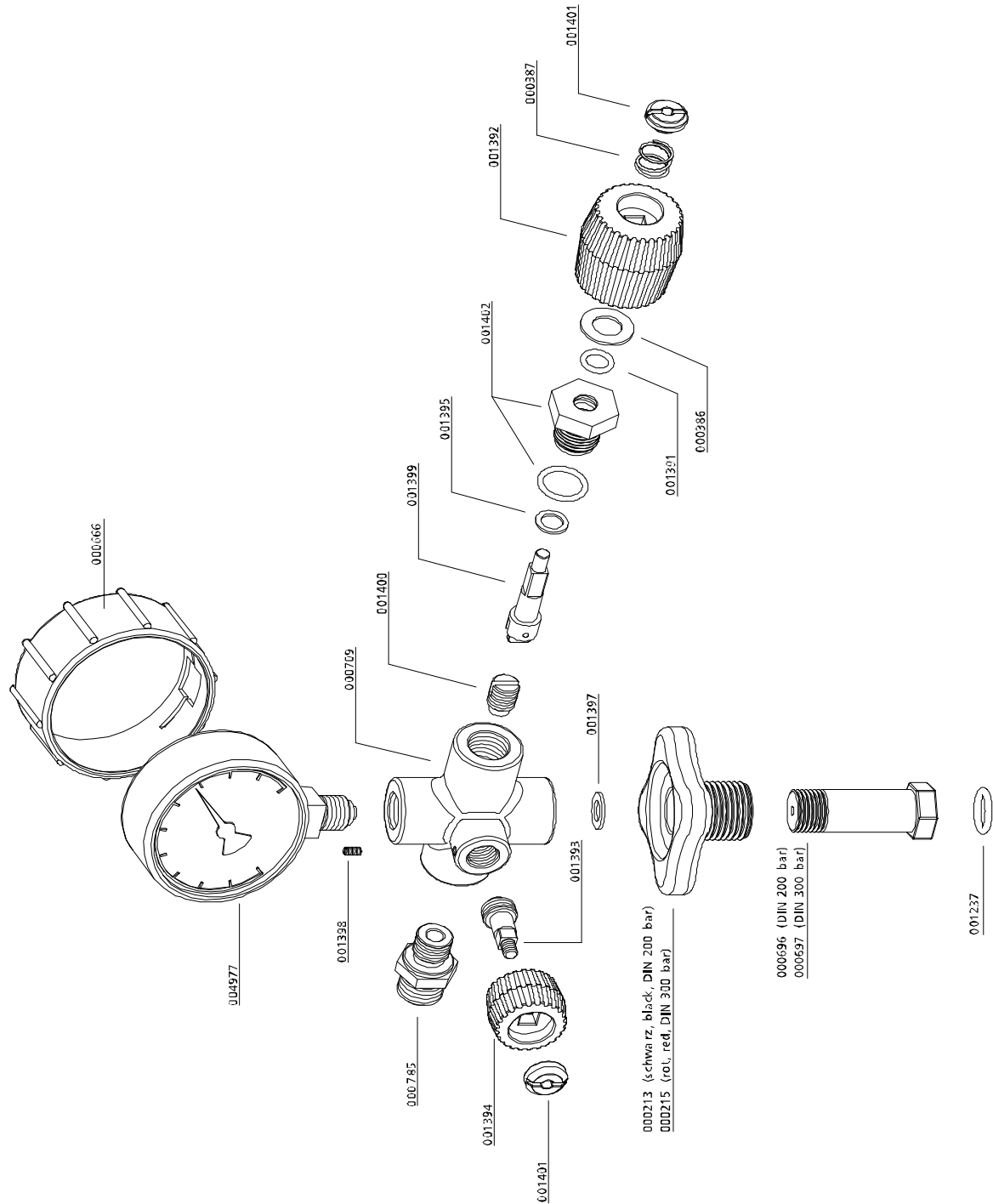
### Füllventil mit Manometer / Filling Valve with Pressure Gauge

Best.-Nr. / Order No.	Benennung	Description
000213	Handrad, schwarz, 200/232 bar DIN, G 5/8"	Hand Wheel DIN 200 bar, black, G 5/8"
000215	Handrad rot, 300 bar DIN	Hand Wheel DIN 300 bar, red
000386	Gleitscheibe, Kreuzventil	Slide Washer
000387	Feder, Kreuzventil	Coil Spring, cross d. valve
000666	Manometerschutzkappe Ø63mm	Protector Pressure Gauge Ø63mm
000696	Füllanschluss o. Handrad, Messing verchr., 200 bar, AG M16x1,5	Filling Connect. w/o handwheel. 200 bar, AG M16x1,5
000697	Füllanschluss o. Handrad, ab 2005, 300bar,AG M16X1,5 für Schlauch	Filling Connec. w/o handwheel, 300bar, AG M16X1,5 hose
000709	Füllventil Kreuzbauweise, v2 x G1/4" IG, 1 x M16 x 1,5mm IG	Filling Valve cross design
000785	Verschraubung konisch, GE 10L R1/4"	Connection conical, GE 10L R1/4"
001237	O-Ring DIN Flaschenanschluss 200/300bar, 12,37x2,62 NBR90	O-Ring DIN filling connector 200/300bar, 12,37x2,62 NBR90
001391	O-Ring, Kreuzventil	O-Ring, / Cross design Filling Valve
001392	Füllhandrad Kreuzventil Ø35mm	Hand Wheel Filling Valve cross Ø35mm
001393	Entlüftungsspindel	Vent Spindle
001394	Entlüftungshandrad Ø27mm	Vent Hand Wheel Ø27mm
001395	Gleitscheibe, schwarz, Kreuzventil	Slide Washer, plastic black
001397	Kupferdichtung 8 x 14 x 1mm	Copper Seal Ring 8 x 14 x 1mm
001398	Madenschraube M3x8mm	Worm Screw M3x8mm
001399	Adapterwelle, Kreuzventil	Adapter Shaft
001400	Dichtspindel, Kreuzventil	Seal Spindle Filling Valve
001401	Schlitzmutter	Slotted Nut
001402	Klemmverschraubung, kompl. mit O- Ring	Filling Spindle Body, c/w O-rings
004977	Manometer, Edelstahl	Pressure Gauge, S/S

**B**

**DETAILANSICHT / DETAILED VIEW**

**Füllventil mit Manometer / Filling Valve with Pressure Gauge**



**B**





## ERSATZTEILLISTE / SPARE PART LIST

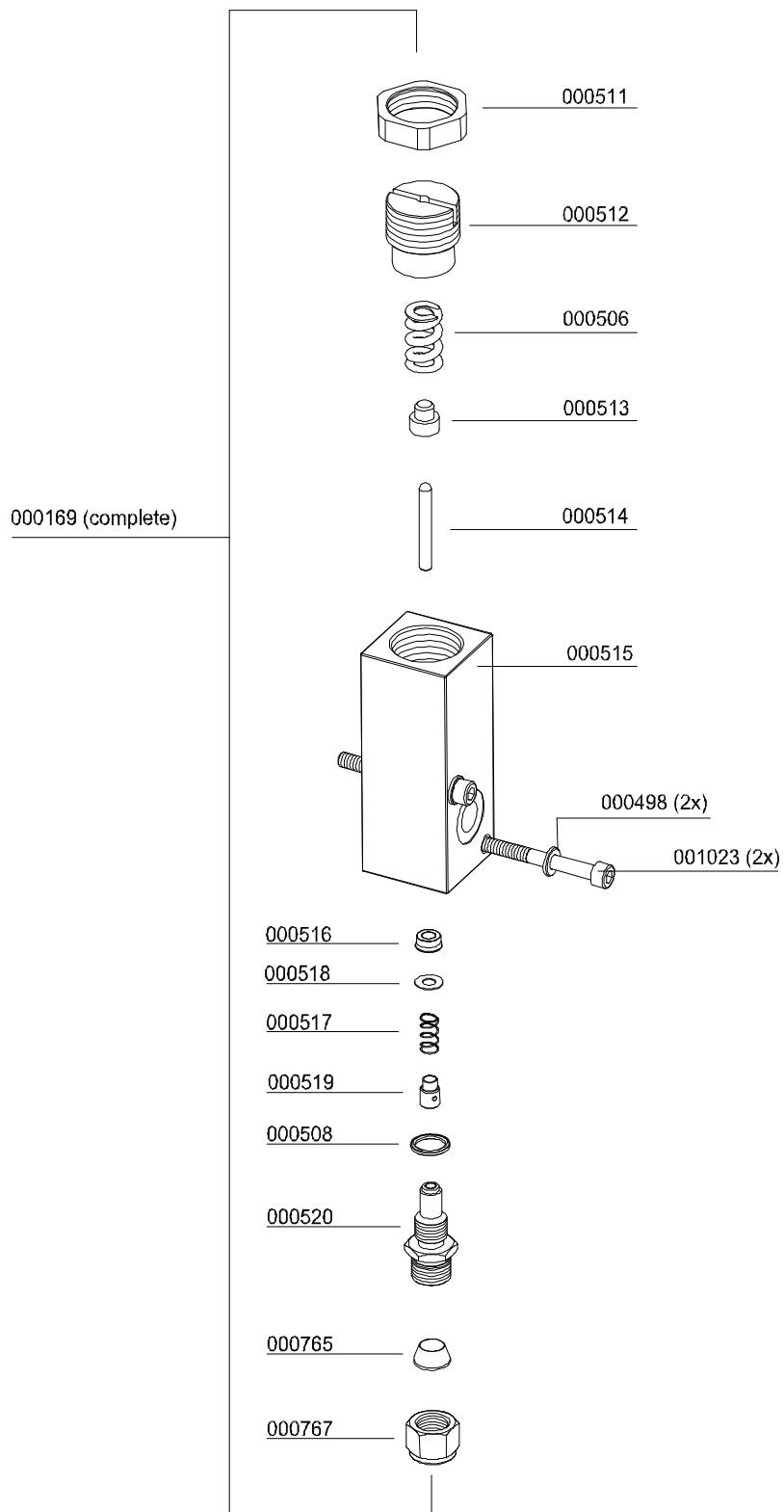
### Druckhalteventil / Pressure Maintaining Valve

Best.-Nr. / Order No.	Benennung	Description
000169	Druckhalterückschlagventil, schwarz	Pressure Maint. Valve black
000498	U-Scheibe DIN 125 A6	Washer DIN 125 A6
000506	Feder	Spring
000508	USIT Ring 13,7 x Ø20 x 1,5	Gasket Ring U-Sit 13,7 x Ø20 x 1,5
000511	Mutter, Druckhalterückschlagventil	Lock Nut PMV
000512	Schraube, Druckhalte-Rückschlagventil	Set Bolt PMV
000513	Druckstück für Druckhalteventil, Federadapter	Spring Adapter PMV, spring adapter
000514	Stift Druckhalte-/Rückschlagventil	Stud PMV
000515	Gehäuse, Druckhalte-Rückschlagventil	Main Body PMV
000516	Nutring, Druckhalterückschlagventil 5 x 10 x 5/2,5 90° Blau	Seal Ring PMV 5 x 10 x 5/2,5 90° blue
000517	Feder, Druckhalterückschlagventil	Coil Spring PMV
000518	Unterlegscheibe, 10 x 6 x 1, Messing	Washer, 10 x 6 x 1, Brass
000519	Dichtkappe, Druckhalte Rückschlagventil, schwarz	Plastic Seal Piston PMV, black
000520	Hohlschraube, DHRV	Inlet Jet PMV
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000767	Mutter 08 S	Union Nut 08 S
001023	Zylinderschraube	Allen Bolt

**B**

**DETAILANSICHT / DETAILED VIEW**

**Druckhalteventil / Pressure Maintaining Valve**



**B**



## ERSATZTEILLISTE / SPARE PART LIST

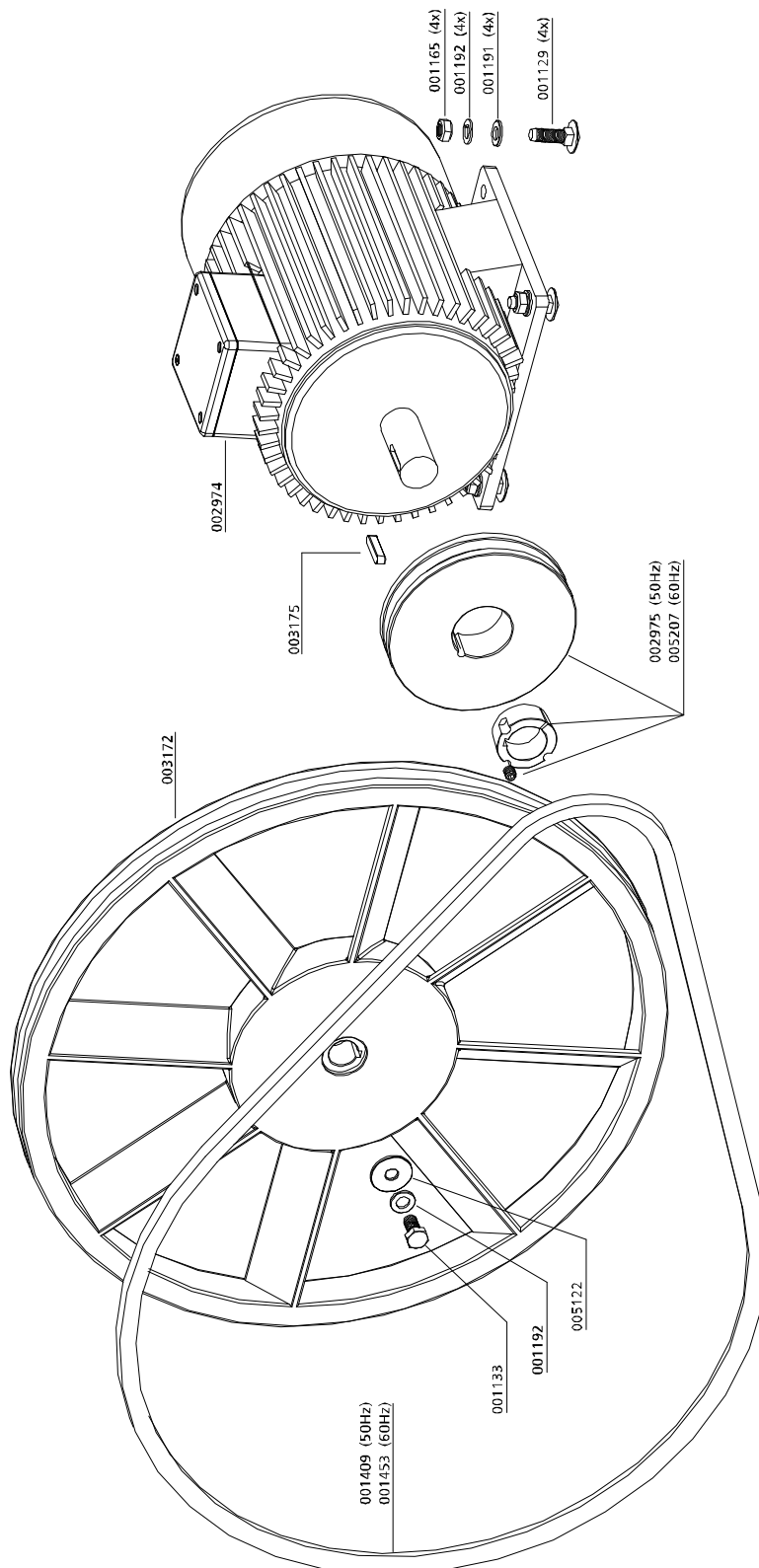
### Antrieb komplett / Engine complete

Best.-Nr. / Order No.	Benennung	Description
001129	Schlossschraube M12x40mm DIN603 8.8 ZN	Carriage Bolt M12x40mm DIN603 8.8 ZN
001133	Sechskant-Schraube M12x30mm DIN933 8.8 ZN	Hexagon Screw M12x30mm DIN933 8.8 ZN
001165	Mutter M12 DIN934 ZN	Nut M12 DIN934 ZN
001191	U-Scheibe A12 DIN125 ZN	Washer A12 DIN125 ZN
001192	Federring A12 DIN 127 ZN	Spring Washer A12 DIN 127 ZN
001409	Keilriemen SPA 2332, 50 Hz	V-Belt SPA 2332, 50 Hz
001453	Keilriemen SPA 2282, 60 Hz	V-Belt SPA 2282, 60 Hz
002974	Antriebsmotor 11 kW / 400V, o. Riemens.	Drive Motor 11kW w/o pulley
002975	Riemenscheibe Ø224 mm, kompl. mit Buchse	Pulley Ø224 mm, c/w hub
003172	Schwungrad / Lüfterrad	Flywheel
003175	Passfeder (Motor)	Woodruff Key (motor)
005122	U-Scheibe 12,5x34,5mm, Kurbelwelle	Washer 12,5x34,5mm, crank shaft
005207	Riemenscheibe SPA180-1 TB 1610-38, inkl. Spannbuchse, 60 Hz	Pulley c/w lock bush SPA180-1 TB 1610-38, 60 Hz

**B**

**DETAILANSICHT / DETAILED VIEW**

**Antrieb komplett / Engine complete**



**B**



# OPTIONS

C



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# AUTO SHUT DOWN

## AUTO SHUT DOWN

### Final pressure switch

The pressure switch shuts off the compressor automatically when the selected final pressure is reached. The final pressure switch is already adjusted to the corresponding cut-out pressure.

The pressure can be adjusted with the upper adjusting screw as follows:

#### Increasing cut-out pressure:

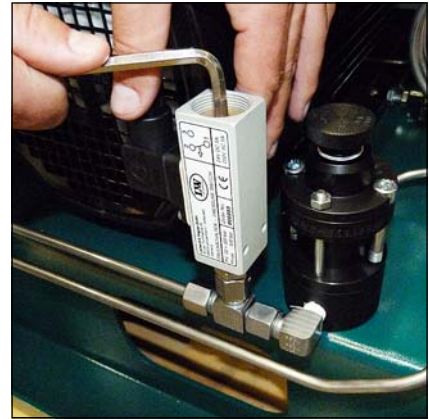
Turn the adjusting screw clockwise

#### Reducing cut-out pressure:

Turn the adjusting screw anti-clockwise

Adjust the pressure switch in steps of a quarter turn.

Restart the compressor after every adjustment step to verify the actual cut-out pressure.



Final pressure switch



#### Note

Do not adjust the final pressure switch to the safety valve pressure. The final pressure switch has to be adjusted to min. 10 bar below the safety valve pressure. Otherwise, the safety valve can open during operation. This considerably reduces the life of the safety valve.

### Example settings:

Safety valve	Max. Operating Pressure
225 bar	215 bar
250 bar	240 bar
330 bar	320 bar



## AUTO SHUT DOWN

### Safety valve test



#### Note

Do not fill any tank during test phase!

#### Safety valve test as follows:

- Disconnect compressor from the electrical power supply and protect against unexpected restart.
- Remove the cover of the switch box.
- Switch on the "Test Safety Valve" switch (pressure switch will be deactivated!).
- Mount the cover of the switch box.
- Connect the compressor to the electrical power supply.
- Close filling valves.
- Start the compressor.
- Watch the final pressure gauge. The safety valve should open when reaching working pressure of the compressor. If not, switch off the unit and take out of service until the safety valve has been replaced.
- Switch off the compressor.
- Disconnect the compressor from the electrical power supply and protect against unexpected restart.
- Remove the cover of the switch box.
- Switch off the "Test Safety Valve" switch (pressure switch will be activated!).
- Mount the cover of the switch box.
- Connect the compressor to the electrical power supply.

The safety valve test is now completed.



Switch box



Safety valve test switch (up)



## AUTO SHUT DOWN

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### Druckschalter / Pressure Switch

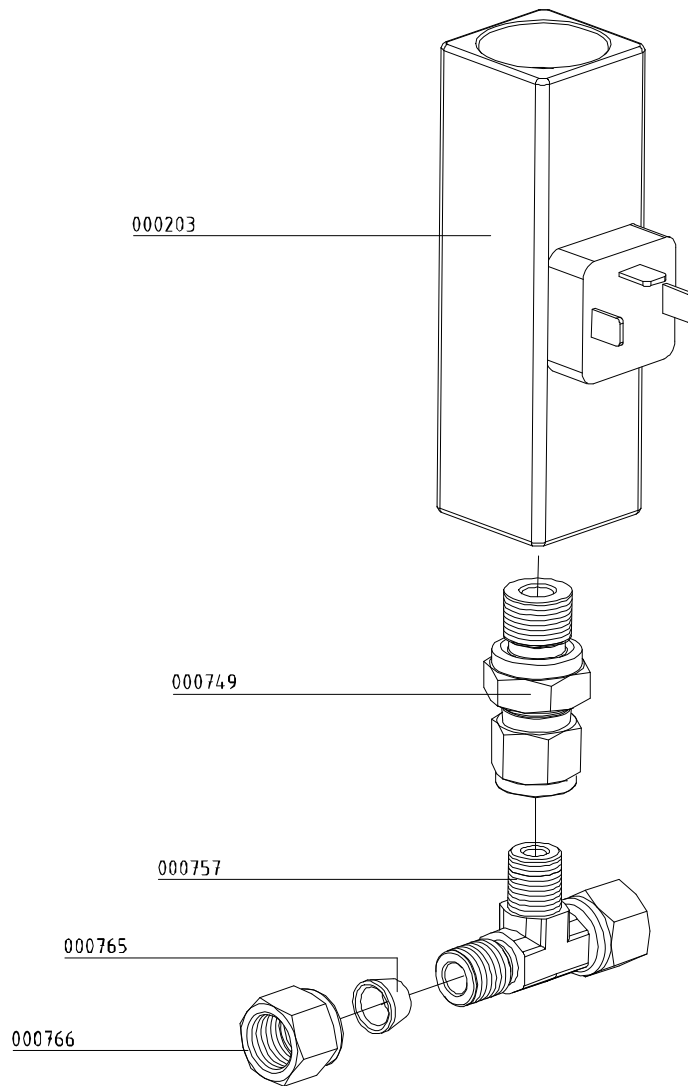
Best.-Nr. / Order No.	Benennung	Description
000203	Druckschalter 50-350 bar	Pressure Switch 50-350 bar
000749	Verschraubung, mit fester Mutter	Connection with fixed nut
000757	T-Verschraubung mit fester Mutter seitl. EL 08 L	T-Connection with fixed nut EL 08 L
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000766	Mutter 08L CFX	Nut 08L CFX

C

# AUTO SHUT DOWN

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## Druckschalter / Pressure Switch



C



# AUTOMATIC CONDENSATION DRAIN

C

## AUTOMATIC CONDENSATION DRAIN

### Automatic condensation dump system



#### Note

The collected condensate can contain oil and has to be disposed according to regulations.

The LW 450 E Compact comes as standard with an automatic condensation dump system. Solenoids drain all condensate separators every 15 minutes.

To test the system, press the blue condensate test drain button on the operating panel.

### Oil / water separators

Condensate is separated after every stage of compression. All three oil / water separators are equipped with electronic timer controlled solenoids. The timer is located in the switch box and activates the dump valves about every 15 minutes.

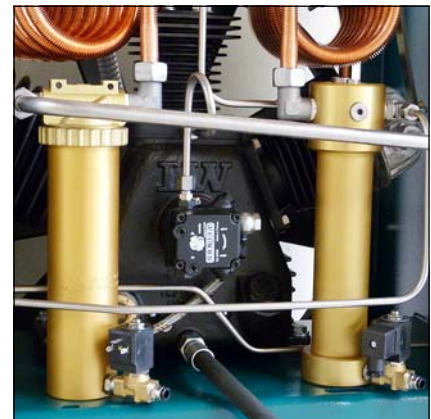
To release the complete condensate through the black plastic hoses, we recommend using an 20 l container at least.

The drain noise can be kept to a minimum by using a silencer.

### Maintenance intervals

We recommend to clean oil and water separators every 500 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 1,000 operating hours.



Oil / water separators 1st and 2nd stage



Oil / water separators final stage

## AUTOMATIC CONDENSATION DRAIN

### Leak test



#### Note

Do not fill any tank during test phase!

#### Leak test as follows:

- Disconnect the compressor from the electrical power supply and protect against unexpected restart.
- Remove the cover of the switch box.
- Switch on the leak test switch (solenoid valves will be deactivated!).
- Mount the cover of the switch box.
- Connect the compressor to the electrical power supply.
- Close filling valves.
- Start the compressor.
- Switch off the compressor at a pressure of approx. 150 bar.
- Verify the compressor for release noises. (A slight hiss of the air inlet filter nozzle can be ignored). If release noises occur, localise blow off position(s).
- Switch off the compressor.
- Disconnect the compressor from the electrical power supply and protect against unexpected restart.
- Remove the cover of the switch box.
- Switch off the leak test switch (solenoids will be activated!).
- Mount the cover of the switch box.
- Connect the compressor to the electrical power supply.

**The leak test is now completed.**



Switch box



Leak test switch (lower)

## AUTOMATIC CONDENSATION DRAIN

### Oil / water separators final stage - maintenance



#### Note

Clean all parts thoroughly before assembly.

#### Change/clean oil / water separators final stage as follows:

- Loosen pipe connections and mounting screws.
- Remove oil / water separators.
- Open ring nut and remove separator top (Fig. 1).
- Loosen nut at the separator top.
- Change sinter filter (Fig. 2).
- Reassemble all parts and tighten nut.
- Change o-ring, previously grease new o-ring (Fig. 3).
- Place separator top and tighten ring nut manually.
- Replace silencer.
- Mount oil / water separators.
- Tighten pipe connections and mounting screws.

The oil / water separator maintenance is now completed.



Oil / water separators final stage



Fig. 1 - Loosen ring nut

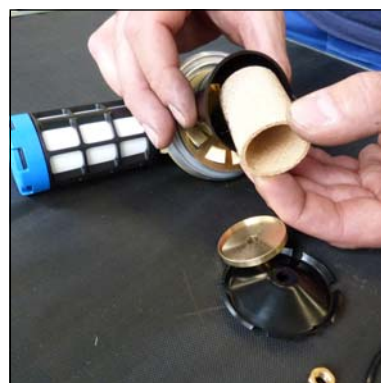


Fig. 2 - Change sinter filter



Fig. 3 - Change o-ring

## AUTOMATIC CONDENSATION DRAIN

### Pneumatic condensate valve - maintenance



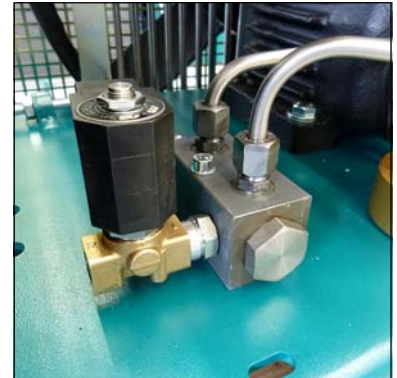
#### Note

Clean all parts thoroughly before assembly.

#### Pneumatic condensate valve change as follows:

- Loosen pipe connections and mounting screws.
- Remove pneumatic condensate valve.
- Loosen connection (Fig. 2).
- Change sinter filter (Fig. 3).
- Tighten horizontal screw.
- Mount pneumatic condensate valve.
- Tighten pipe connections and mounting screws.

**Pneumatic condensate valve maintenance is now completed.**



Pneumatic Condensate Valve

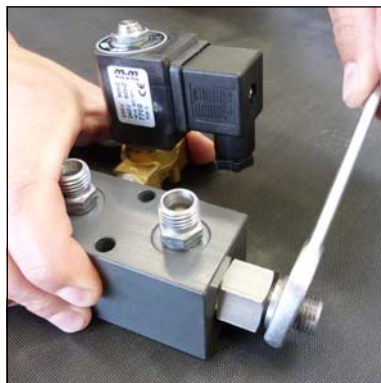


Fig. 2 - Loosen connection

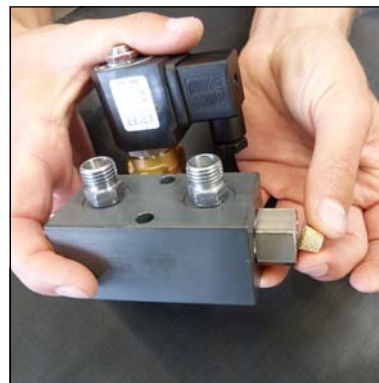


Fig. 3 - Change sinter filter





## AUTOMATIC CONDENSATION DRAIN

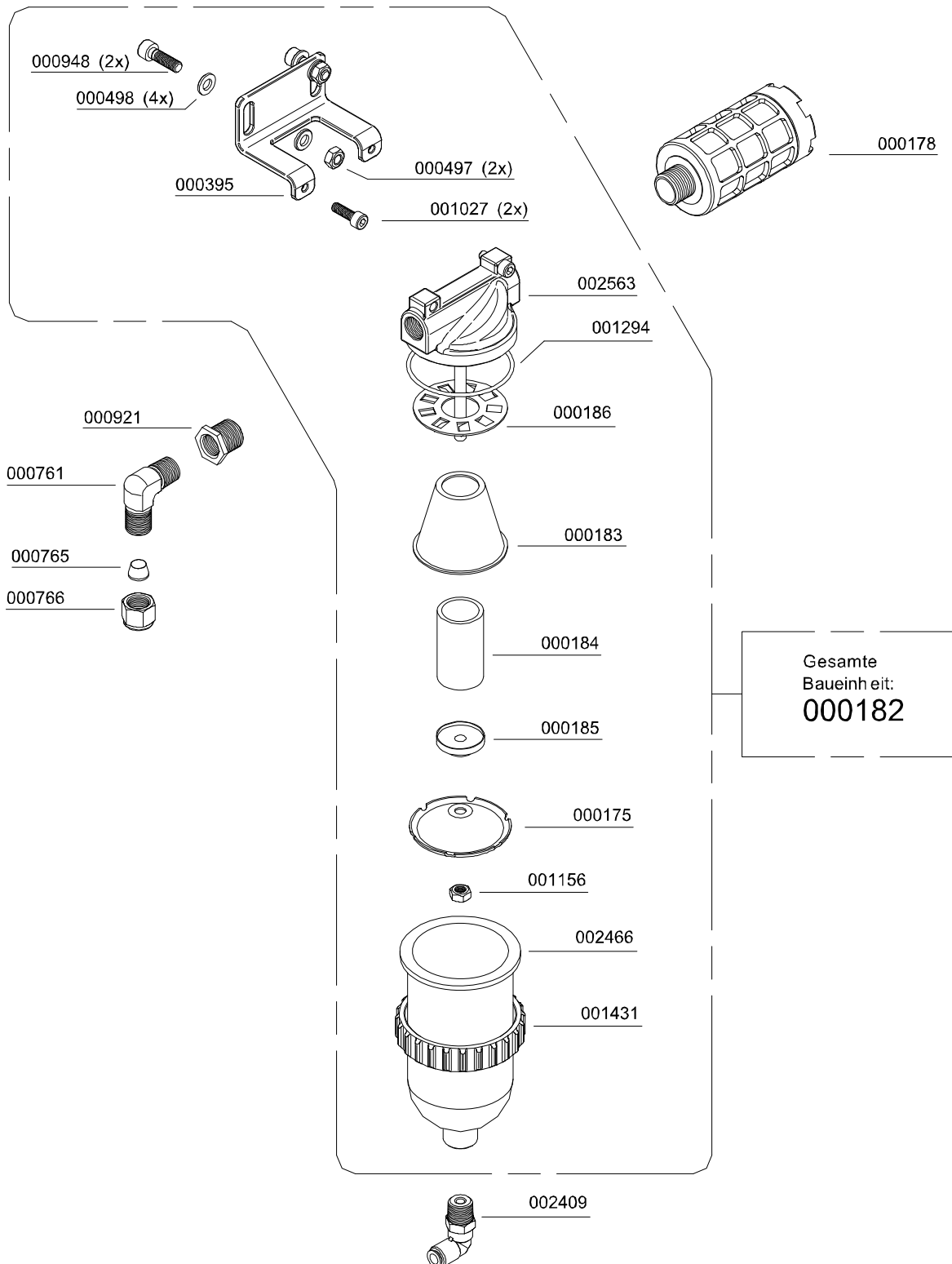
### Öl- / Wasserabscheider Endstufe / Oil- / Water Separator Final Stage

Best.-Nr. / Order No.	Benennung	Description
000175	Deckel, Wasserabscheider	Cap
000178	Schalldämpfer G1/2"	Silencer G1/2"
000182	Endstufe Wasserabscheider (PN 15 bar)	Water Separator c/W bracket
000183	Wasserabweiser	Filter Protecor
000184	Sinterfilter Wasserabscheider	Siltered Filter, Oil Filter
000185	Halteteller	Plate
000186	Drallscheibe	Twist Disk
000395	Blechhalter Kondensatabscheider	Bracket water separator
000497	Mutter M6	Nut M6
000498	Unterlegscheibe	Washer A6
000761	Verschraubung WE 08 PLR CFX	Connection
000765	Schneidring PSR 08 LX	<i>Olive Seal 8mm</i>
000766	Mutter 8L	Nut 8L
000921	Reduzierung 1/2"-1/4"	Reducer 1/2"-1/4"
000948	Flachkopfschraube M6x16mm DIN6912 8.8 ZN	Pan Head Bolt M6x16mm DIN6912 8.8 ZN
001027	Zylinderschraube M6x30	Allen Bolt M6x30
001156	Stopfmutter M6 DIN985 ZN	Lock Nut M6
001294	O-Ring 68x3 NBR90	O-Ring 68x3
001431	Befestigungsring Wasserabscheider LW 450	Lock Ring Water Separator
002409	Winkelschnellkupplung G1/8"-8mm	Quick release coupling elbow
002466	Kondensatbehälter für Abscheider	Condensate bowl
002563	Wasserabscheider Oberteil PN 15 bar	Water Separator, upper comp. PN15 bar

C

# AUTOMATIC CONDENSATION DRAIN

## Öl- / Wasserabscheider Endstufe / Oil- / Water Separator Final Stage





## AUTOMATIC CONDENSATION DRAIN

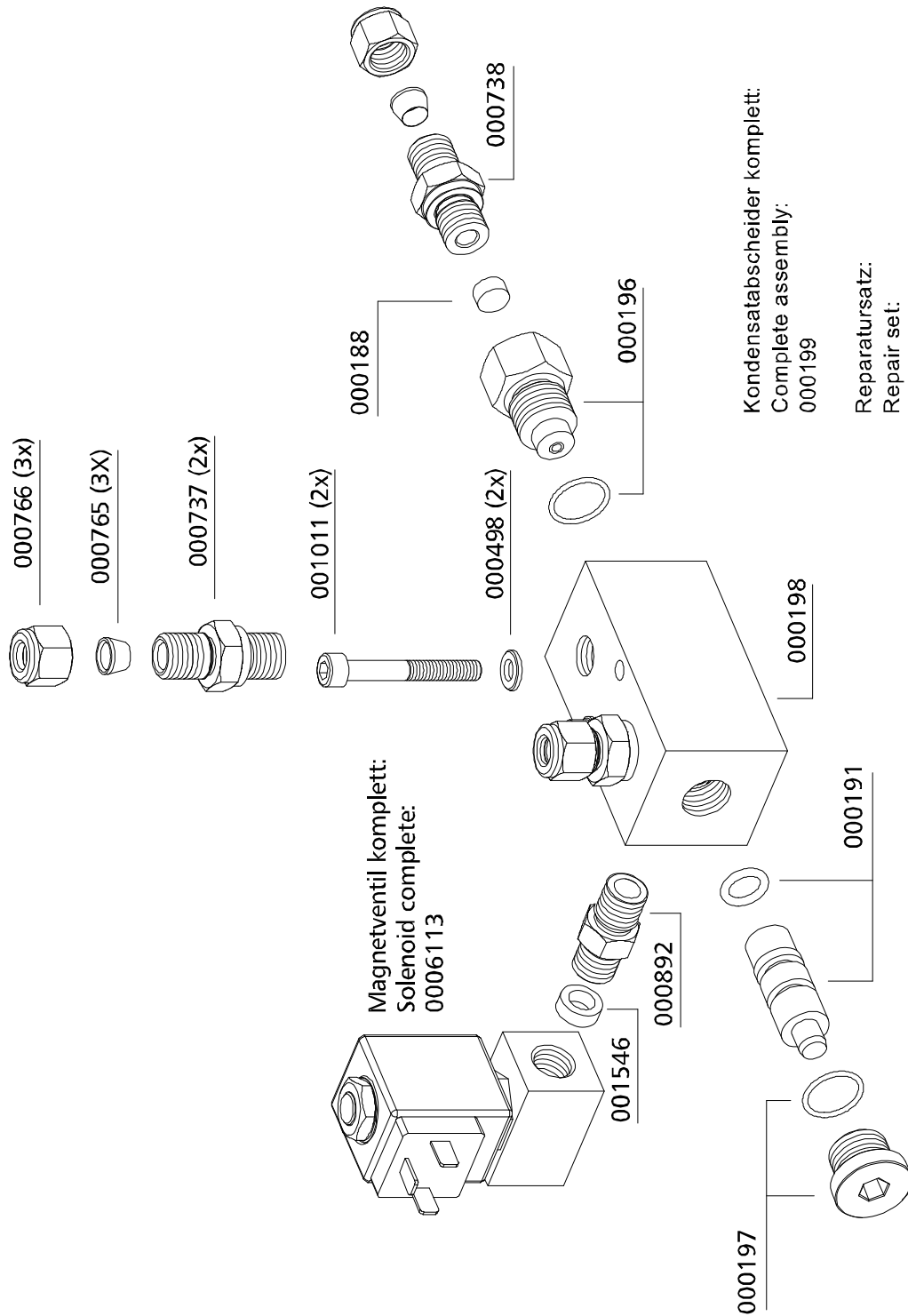
### Pneum. Kondensat-Ablassventil / Pneumatic Condensate Valve

Best.-Nr. / Order No.	Benennung	Description
000188	Sinterfilter	Sintered Filter
000191	Steuerkolben, pneum. Kondensatventil	Piston
000194	Reparatursatz pneum. Kondensatventil	Repair Kit Condensate Valve
000196	Düsenschraube, pneum. Kondensatventil	Inlet Jet Screw
000197	Stopfen, pneum. Kondensatventil	Plug
000198	Gehäuse, pneum. Kondensatventil	Body PCV
000199	Pneum. Kondensatventil (Kondensatablassventil)	Pneumatic Condensate Valve
000498	U-Scheibe DIN 125 A6	Washer DIN 125 A6
000737	Verschraubung GE08LR1/8CFX	Connection GE08LR1/8CFX
000738	Verschraubung GE08LRCFX	Connection GE08LRCFX
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000766	Mutter M08LCFX	Union Nut M08LCFX
000892	Doppelnippel G1/8"-1/4"	Double Nipple G1/8"-1/4"
001011	Zylinderschraube M6x60mm DIN912 8.8 ZN	Allen Bolt M6x60mm DIN912 8.8 ZN
001546	Aludichtring für Magnetventile G1/4"	Alloy Seal Ring for G1/4"
006113	Magnetventil 0-50bar, 2x1/4", 230/240V	Solenoid 0-50bar, 2x1/4", 230/240V

C

# AUTOMATIC CONDENSATION DRAIN

## Pneum. Kondensat-Ablassventil / Pneumatic Condensate Valve





## AUTOMATIC CONDENSATION DRAIN

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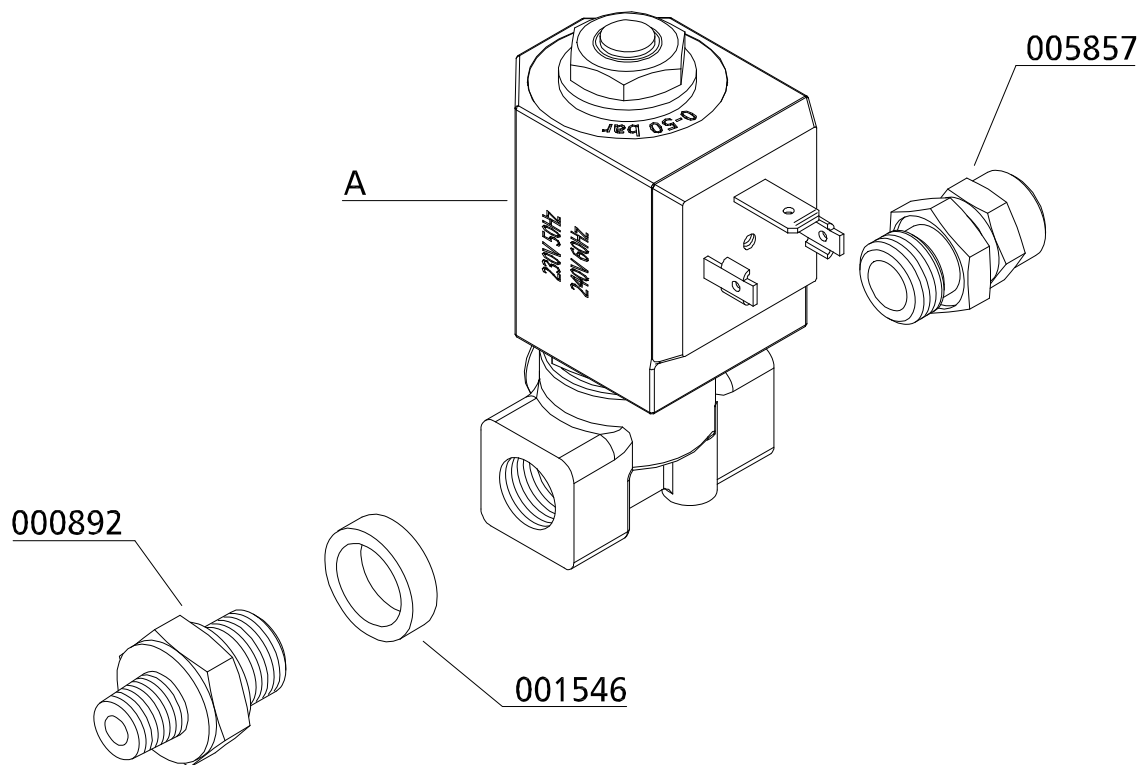
### Baugruppe: Magnetventil / Assembly: Solenoid

Best.-Nr. / Order No.	Benennung	Description
000892	Doppelnippel 4F3MK4S G1/8"-1/4"	Double Nipple 4F3MK4S G1/8"-1/4"
001546	Aludichtring für Magnetventile 18 x 13,2 x 2,5mm	Alloy Seal Ring for solenoid 18 x 13,2 x 2,5mm
005857	Gerade Einschraubverschraubung, G1/4" - 8 mm	Straight Hose Connection, G1/4" - 8 mm
006113	Magnetventil 0-50bar, komplett mit Spule,	Solenoid 0-50bar, c/w coil
006513	Magnetventil 0-80 bar, komplett mit Spule	Solenoid 0-80 bar, c/w coil

C

## AUTOMATIC CONDENSATION DRAIN

### Baugruppe: Magnetventil / Assembly: Solenoid



Best.-Nr. / Order No.	A = Magnetventil / Solenoid
006113	1. Stufe / 1st Stage
006113	2. Stufe / 2nd Stage
006513	3. Stufe / 3rd Stage

## AUTOMATIC CONDENSATION DRAIN

### Switch box with condensate drain test switch

Best.-Nr. / Order No.	Benennung	Description
002089	Betriebsstundenzähler	Hour counter
002502	Kondensat Test Schalter	Drain test switch
002942	START/STOP Schalter mit LED	Start/Stop switch c/w LED
003121	NOT-AUS Schalter	Emergency switch
004704	Warnlampe	Warning Lamp
005670	Einlegeschild Kondensat Test	Label Drain Test
006859	Schildträger	Label holder
006925	Einlegeschild Motorschutz	Label Motor protect





# AUTO START FUNCTION



## AUTO START FUNCTION

### Auto Start Function

The auto start function allows operating the compressor optionally in automatic or semi-automatic mode by turning the selector switch.

#### Semi-automatic operation:

Start the compressor by pushing the Start button. The compressor automatically shuts off when final pressure is reached. To restart the compressor, push the Start button again. The unit can be shut down at any time during operation by pushing the Stop button.



Selector switch auto start function

#### Automatic operation:

Start the compressor only once by pushing the Start button. The Start button lights up and the unit automatically shuts off when final pressure is reached. If outlet pressure decreases below the selected minimum pressure, the unit automatically restarts.



#### Note

The compressor can not be manually started during automatic operation.

To enable a manual start, shut off automatic operation by pushing the Stop button (Start button lamp goes out). Now turn selector switch to semi-automatic mode and start the compressor with the Stop button.

### Adjust start pressure (minimum pressure)

The pressure switch for start pressure is located after the pressure maintaining valve. The pressure can be adjusted with the upper adjusting screw.

Increasing start pressure: turn adjusting screw clockwise

Reducing start pressure: turn adjusting screw anti-clockwise

Adjust pressure switch in steps of a quarter turn. Check settings after every adjustment step.



Adjust start pressure

## AUTO START FUNCTION

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### Filling procedure semi-automatic operation



**Caution! Only fill cylinders which:**

- are marked with the test mark and the test stamp of the expert.
- have been hydro static tested (check last test date).
- are rated for the final pressure.
- are free from humidity.



**Note**

The unit shuts down when final pressure is reached. Thus, the unit always has to be restarted manually.

1. Turn selector switch to semi-automatic mode.
2. Close all filling valves.
3. Connect closed compressed air cylinders.
4. Open filling valves.
5. Start compressor by pushing the ON button.
6. When filling pressure gauge increases, open filling valves slowly.
7. Fill compressed air cylinders to the desired pressure, subsequently close filling valves slowly.
8. Close and vent all filling valves.
9. Disconnect all compressed air cylinders from filling valves.

## AUTO START FUNCTION

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### Filling procedure automatic operation

**Caution! Only fill cylinders which:**

- are marked with the test mark and the test stamp of the expert.
- have been hydro static tested (check last test date).
- are rated for the final pressure.
- are free from humidity.

**Note**

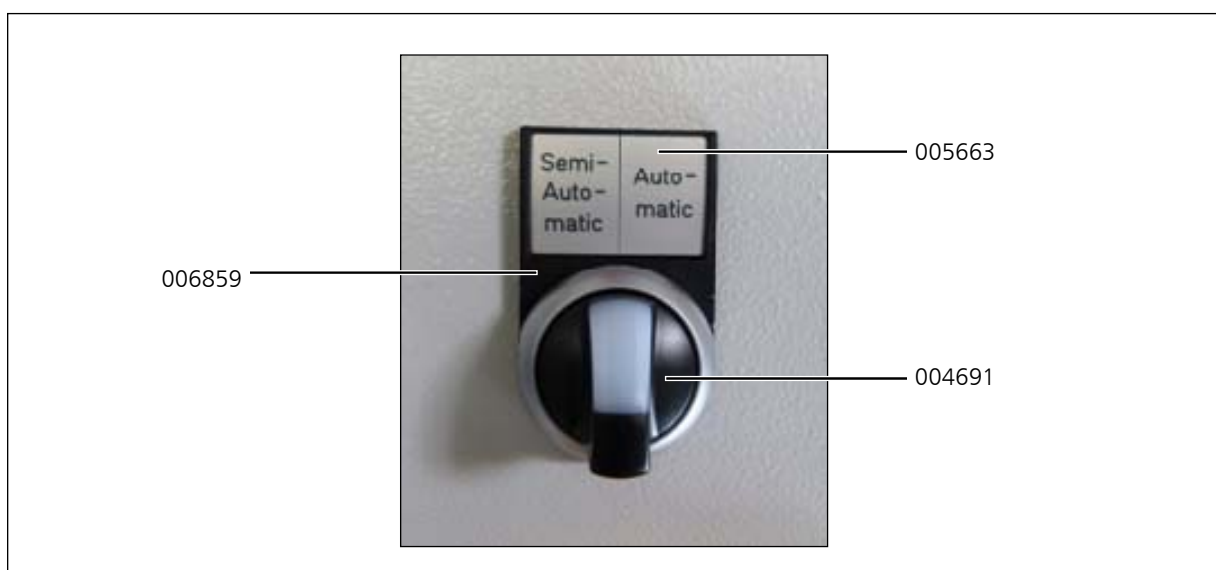
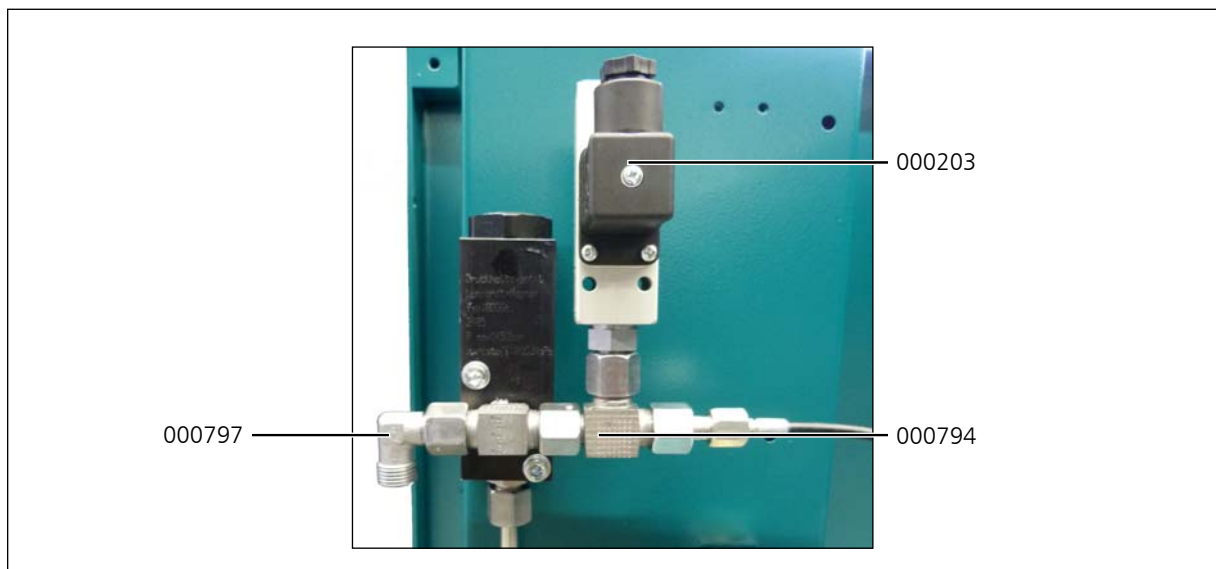
The unit shuts down when final pressure is reached. Thus, the unit always has to be restarted manually.

1. Turn selector switch to automatic mode.
2. Close all filling valves.
3. Connect closed compressed air cylinders.
4. Open filling valves.
5. Start compressor by pushing the ON button.
6. When filling pressure gauge increases, open filling valves slowly.
7. Fill compressed air cylinders to the desired pressure, subsequently close filling valves slowly.
8. Close and vent all filling valves.
9. Disconnect all compressed air cylinders from filling valves.
10. If automatic operation is interrupted by:
  - pushing the OFF button
  - turning the selector switch
  - tripping the emergency shut-off switch
  - opening of the doors or the coverthe unit has to be restarted.

## AUTO START FUNCTION

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
000203	Druckschalter	Pressure Switch
000794	T-Verschraubung	T-Piece
000797	HD-Abgangsverschraubung	HP-outlet connection
004691	Wahlschalter	Selector switch
005663	Einlegeschild	Label
006859	Schildträger	Label holder





# OIL PRESSURE GAUGE

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## OIL PRESSURE GAUGE

### Oil pressure gauge

The oil pressure gauge shows the compressor oil pressure during operation. Oil pressure values should remain between:

- min. + 0.5 bar
- max. + 2.5 bar

#### If oil pressure value stays below the minimum value:

- Wrong compressor rotation direction (see rotation direction arrow)
- Oil level too low, not enough oil in the compressor
- Oil pump sieve contaminated
- Oil intake hose damaged / defective
- Oil temperature below +5 °C - lubrication not possible
- Oil temperature higher than +120 °C - oil viscosity too low
- Oil pump defective

#### If oil pressure value stays above the maximum value:

- Low oil temperature, between +5 °C and +10 °C
- Should stay within the range of tolerance when operation temperature is reached..

### Oil pressure control

If oil pressure remains outside the range of tolerance, it can be adjusted at the oil pump.

Increasing oil pressure

- Turn adjusting screw anti-clockwise

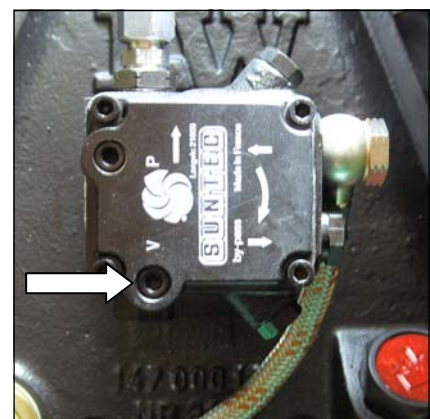
Reduce oil pressure

- Turn adjusting screw clockwise



Oil pressure gauge

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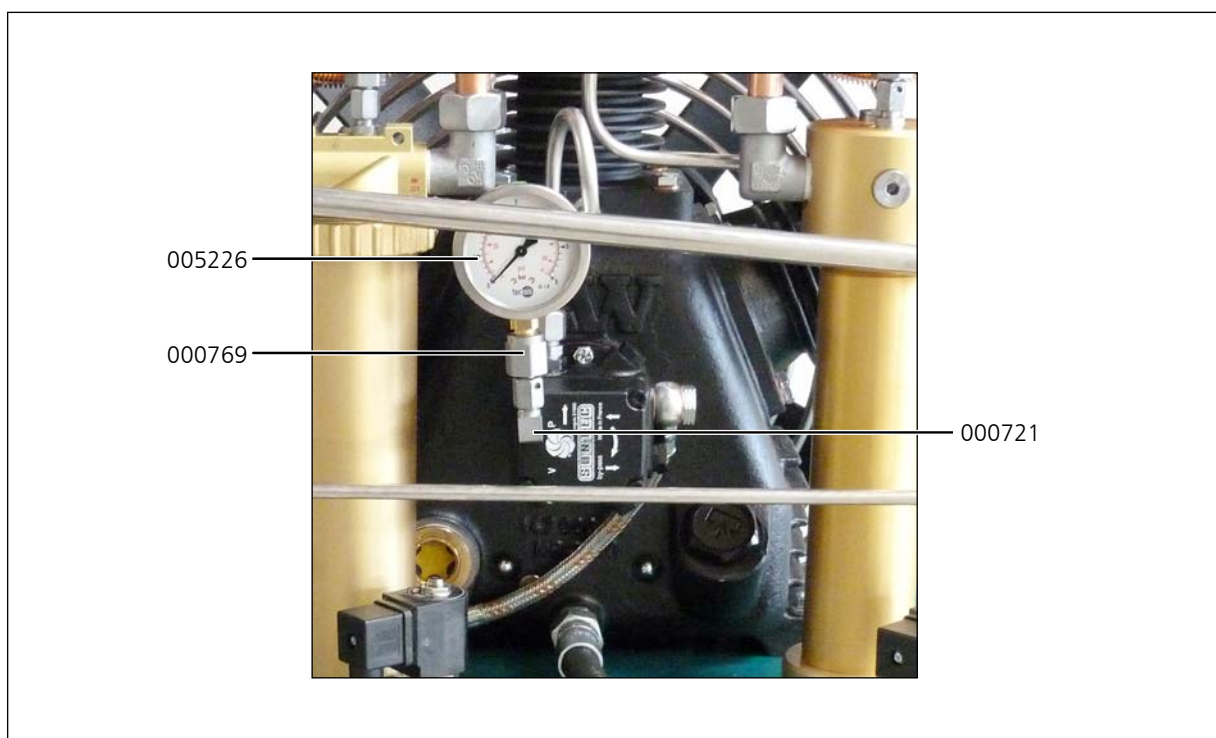


Oil pressure control

## OIL PRESSURE GAUGE

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
000721	Winkelverschraubung	Elbow connection
000769	Manometer-Verschraubung	Gauge connection
005226	Öldruckmanometer	Oil pressure gauge



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# OIL PRESSURE MONITORING



## OIL PRESSURE MONITORING

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### Oil pressure monitoring

The oil pressure is maintained by a pressure switch during operation. The compressor automatically shuts off when oil pressure decreases below the minimum pressure of +0.5 bar. The red warning lamp "Oil Pressure Monitoring" lights up.

Possible causes of fault:

- Wrong compressor rotation direction  
(see rotation direction arrow)
- Oil level too low, not enough oil in the compressor
- Oil pump sieve contaminated
- Oil intake hose damaged / defective
- Oil temperature below +5 °C - lubrication not possible
- Oil temperature higher than +120 °C - oil viscosity too low
- Oil pump defective



Oil Pressure Monitoring



## OIL PRESSURE MONITORING

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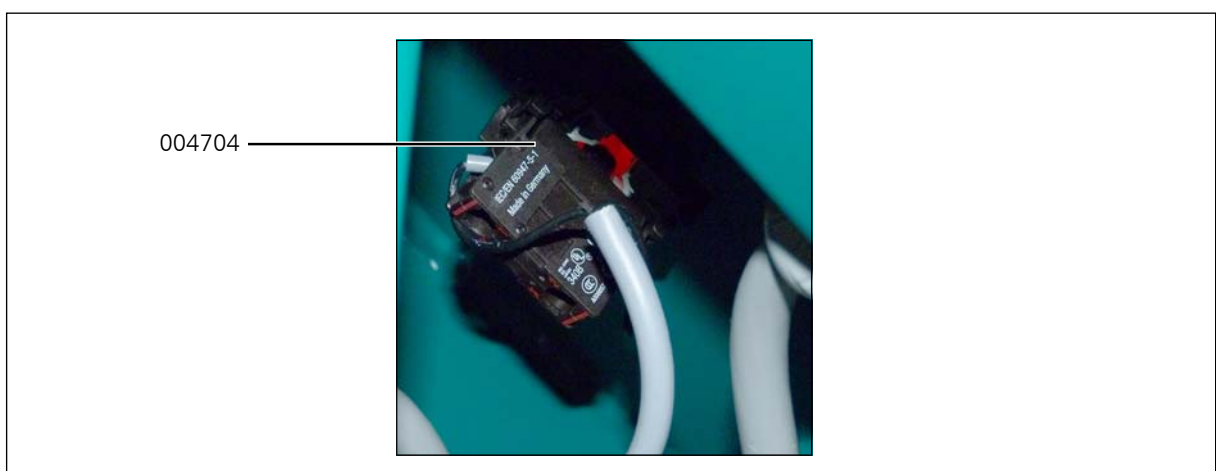
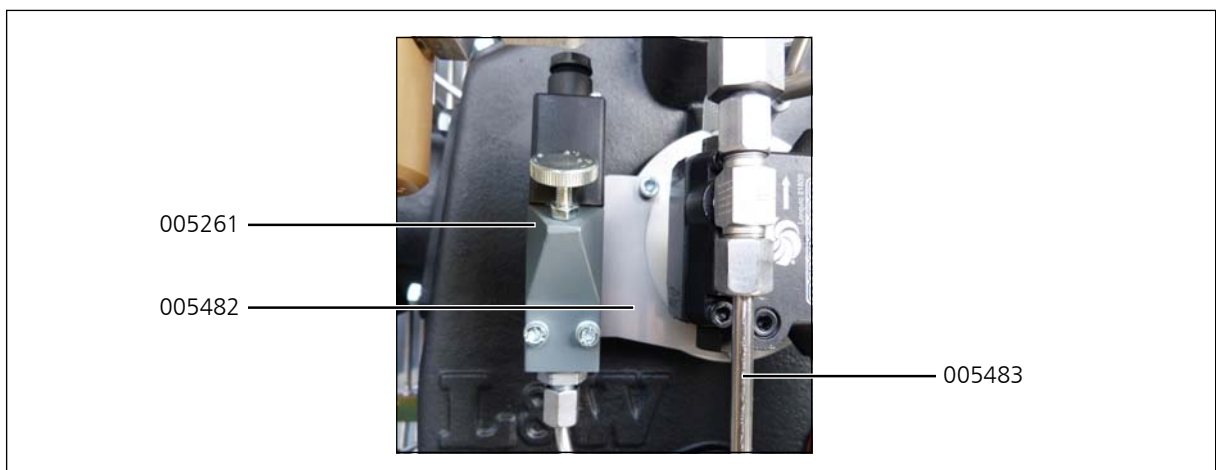
### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
004701	Warnlampe	Warning Lamp
004703	Schild	Label
004704	Relais für Warnlampe	Relais for warning lamp
005261	Öldruckschalter	Oil Pressure Switch
005482	Halteblech Öldruckschalter	Bracket Oil Pressure Switch
005483	Rohrleitung	Pipe
006859	Schildträger	Label holder

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## OIL PRESSURE MONITORING

### Spare part lists





## OIL PRESSURE MONITORING

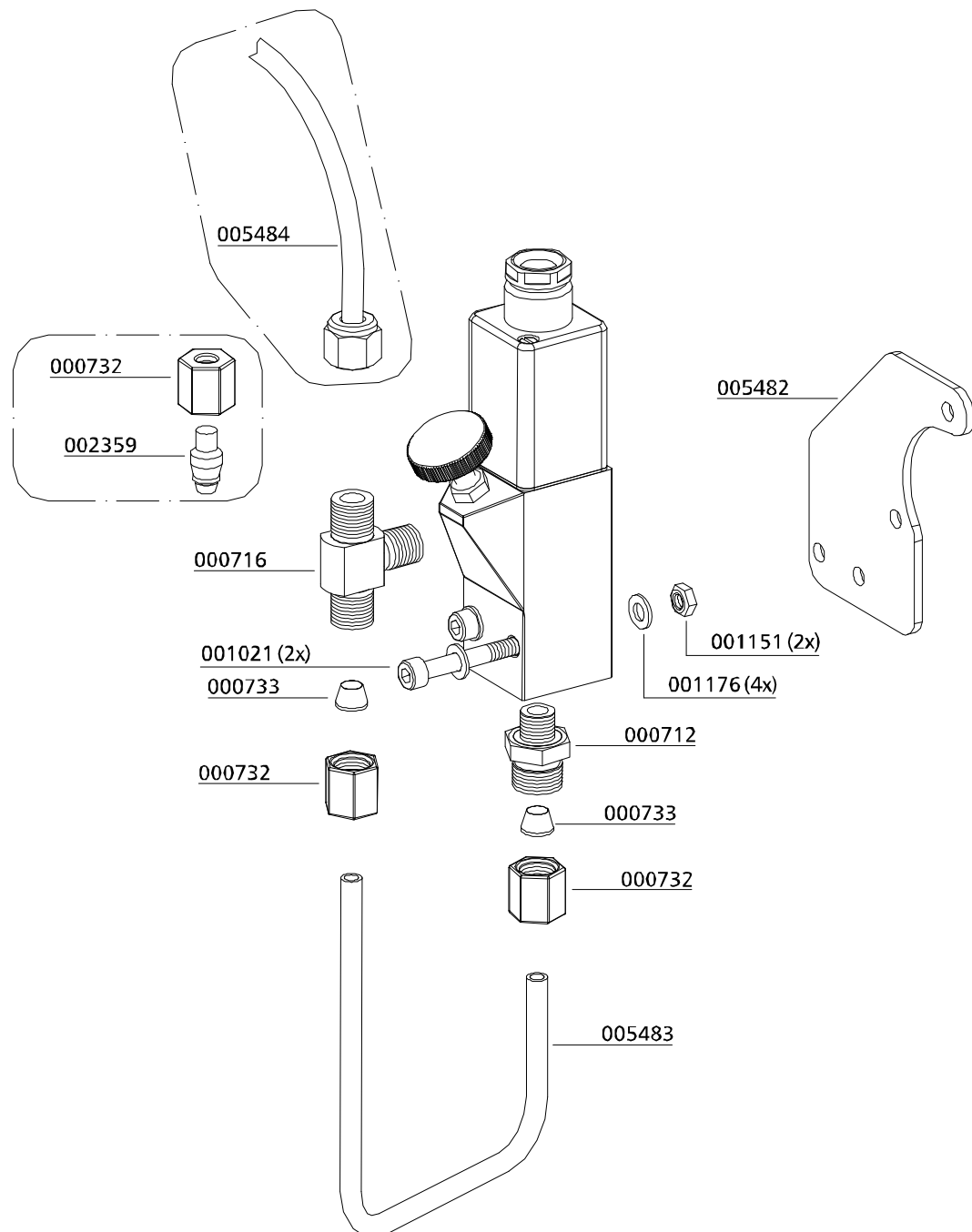
### Baugruppe: Öldrucküberwachung / Assembly: Oil Pressure Monitoring

Best.-Nr. / Order No.	Benennung	Description
000712	Verschraubung GE06LR1/4CFX	Connection GE06LR1/4CFX
000716	Verschraubung TE G1/8" / 6L	Connection TE G1/8" / 6L
000732	Mutter 06L	Nut 06L
000733	Schneidring SR 06	Olive Seal SR 06
001021	Zylinderschraube M5x40 mm DIN912 8.8 ZN	Allen Bolt M5x40 mm DIN912 8.8 ZN
001151	Mutter M5 DIN934 ZN	Nut M5 M5 DIN934 ZN
001176	U-Scheibe A5 DIN125 ZN	Washer A5 DIN125 ZN
002395	Verschlusskegel 06mm	Locking cone 06mm
005482	Halteblech Öldruckschalter	Bracket Oil Pressure Switch
005483	Rohrleitung Ø6mm, Edelstahl	Pipe Ø6mm, s/s
005484	Minimessschlauch 5000mm	Pressure Gauge Hose 5000mm

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# OIL PRESSURE MONITORING

## Baugruppe: Öldrucküberwachung / Assembly: Oil Pressure Monitoring



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# OIL TEMPERATURE MONITORING

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## OIL TEMPERATURE MONITORING

### Oil temperature monitoring

Oil temperature monitoring

The oil temperature is maintained by a temperature sensor inside the compressor block during operation.

The compressor automatically shuts off when oil temperature exceeds the maximum pressure of +120 °C. The red warning lamp "Oil Temperature Monitoring" lights up.

Possible causes of fault:

- Ambient temperature too high
- Cooling air flow not sufficient
- Oil level too low
- Cooling pipes contaminated



Oil Pressure Monitoring



#### Warning

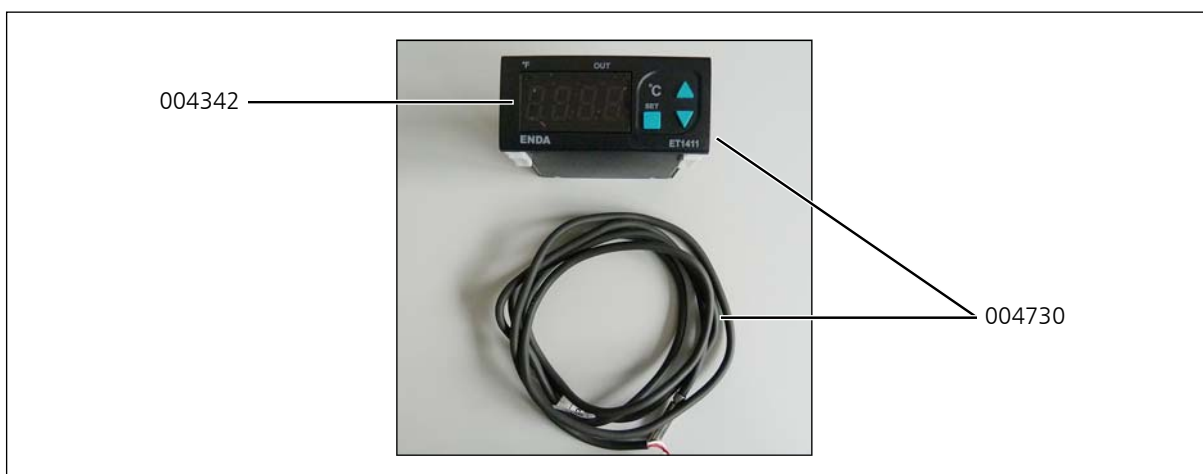
Risk of burns!

Allow the unit to cool before beginning troubleshooting.

## OIL TEMPERATURE MONITORING

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
004342	Display	Display
004730	Display und Sensor	Display and Sensor



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# CYLINDER HEAD TEMPERATURE MONITORING

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## CYLINDER HEAD TEMPERATURE MONITORING

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### Cylinder head temperature monitoring

The cylinder head temperature is maintained by a temperature sensor at the cylinder head of the high pressure stage during operation. The compressor shuts off automatically when cylinder head temperature exceeds the maximum pressure of +160° C. The red warning lamp "Cylinder Head Temperature Monitoring" lights up.

Possible causes of fault:

- Ventilation of the compressor room is not sufficient
- Cooling air flow not sufficient
- Cooling pipes contaminated



#### **Warning**

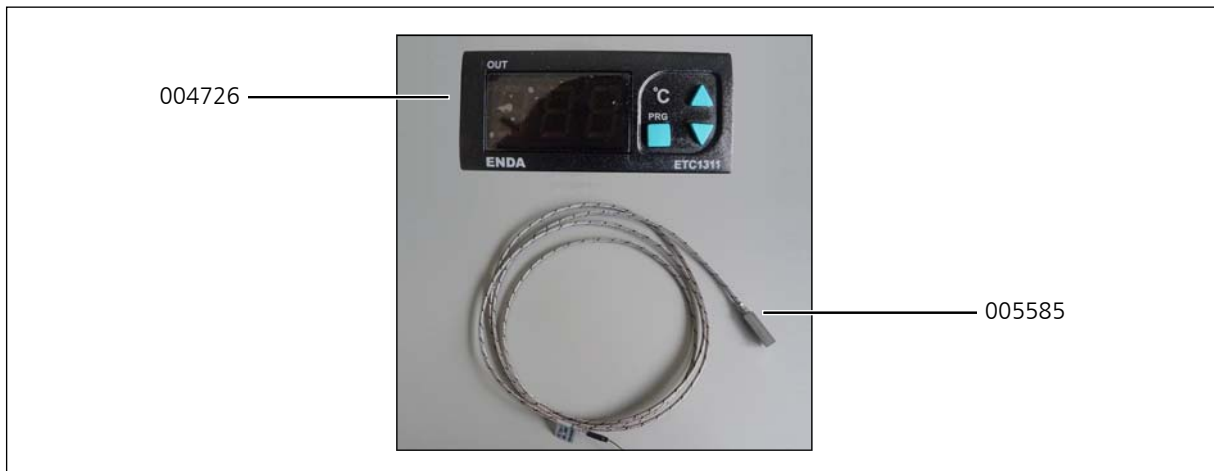
Risk of burns!

Allow the unit to cool before beginning troubleshooting.

## CYLINDER HEAD TEMPERATURE MONITORING

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
004726	Display	Display
005585	Sensor	Sensor



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# INTER STAGE PRESSURE MONITORING

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## INTER STAGE PRESSURE MONITORING

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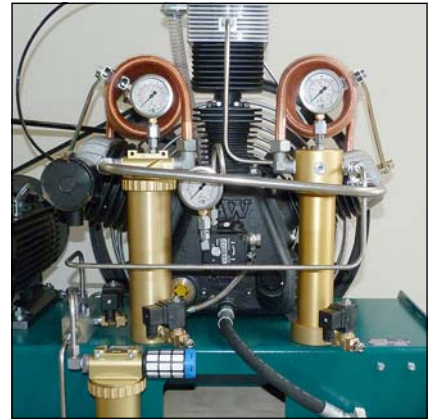
### Inter stage pressure monitoring

Each of the 3 pressure stages is monitored by a single pressure gauge. This is serviceable for troubleshooting and allows detecting faults at an early stage.

Indicated inter-stage pressures depend on final pressure settings.

The pressure gauges should show the following values at a final pressure of 300 bar:

1. 3rd stage: approx. 4.2 bar
2. 3rd stage: approx. 42 bar
3. 3rd stage: approx. 300 bar



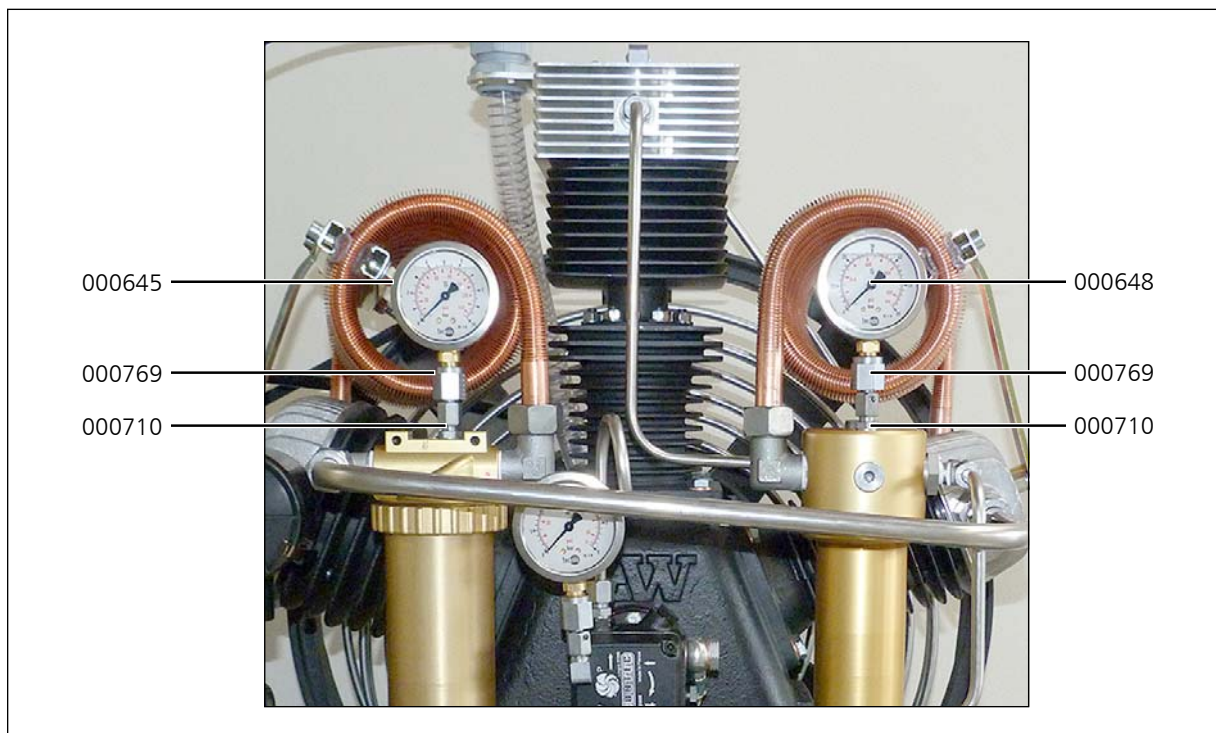
Inter stage pressure monitoring

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## INTER STAGE PRESSURE MONITORING

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
000645	Manometer 1. Stufe	Pressure gauge 1st stage
000648	Manometer 2. Stufe	Pressure gauge 2nd stage
000710	Gerade Verschraubung	Straight Connection
000769	Manometerverschraubung	Gauge connection





**200 / 300 BAR  
PARALLEL FILLING  
PRESSURE OPERATION**

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## 200 / 300 BAR PARALLEL FILLING PRESSURE OPERATION

### 200 bar / 300 bar parallel filling pressure operation

This option allows the filling of 200 bar and 300 bar at once.

In this case, the compressor is equipped with a pressure reducer, a second final pressure safety valve and a second filling pressure gauge.

The handwheels (or bellows) are colour-coded to allow an optical differentiation:

- 200 bar: black
- 300 bar: red

Furthermore, the corresponding filling pressures at the compressor are marked with labels.



DIN handwheels 200 bar and 300 bar

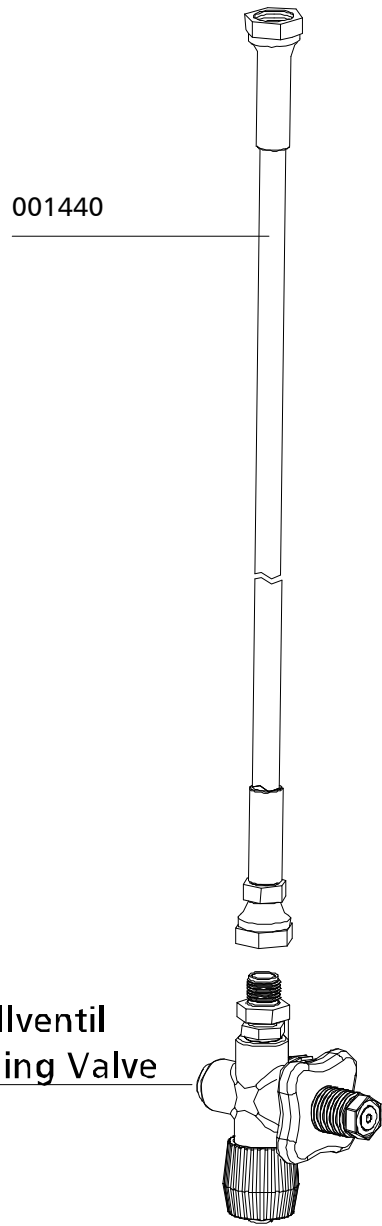


Fig. Safety valve: 225 bar (left),  
pressure reducer: 330 / 225 bar (right)



**Füllschlauch / Filling Hose**

Best.-Nr. / Order No.	Benennung	Description
001440	Hochdruckschlauch 10L, 1500 mm, starr	HP-Hose 10L 1500 mm, fixed



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## 200 / 300 BAR PARALLEL FILLING PRESSURE OPERATION

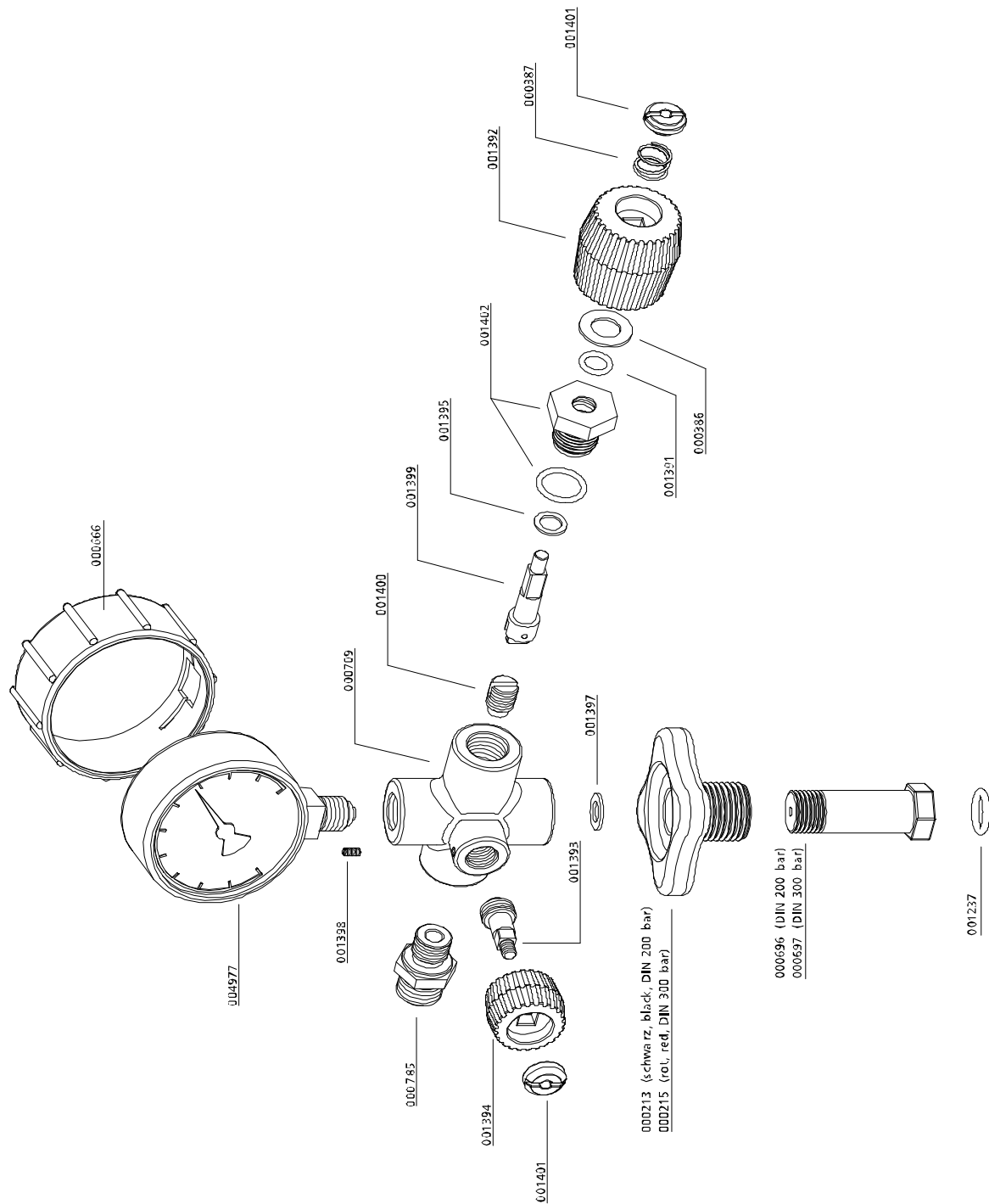
### Füllventil mit Manometer / Filling Valve with Pressure Gauge

Best.-Nr. / Order No.	Benennung	Description
000213	Handrad, schwarz, 200/232 bar DIN, G 5/8"	Hand Wheel DIN 200 bar, black, G 5/8"
000215	Handrad rot, 300 bar DIN	Hand Wheel DIN 300 bar, red
000386	Gleitscheibe, Kreuzventil	Slide Washer
000387	Feder, Kreuzventil	Coil Spring, cross d. valve
000666	Manometerschutzkappe Ø63mm	Protector Pressure Gauge Ø63mm
000696	Füllanschluss o. Handrad, Messing verchr., 200 bar, AG M16x1,5	Filling Connect. w/o handwheel. 200 bar, AG M16x1,5
000697	Füllanschluss o. Handrad, ab 2005, 300bar,AG M16X1,5 für Schlauch	Filling Connec. w/o handwheel, 300bar, AG M16X1,5 hose
000709	Füllventil Kreuzbauweise, v2 x G1/4" IG, 1 x M16 x 1,5mm IG	Filling Valve cross design
000785	Verschraubung konisch, GE 10L R1/4"	Connection conical, GE 10L R1/4"
001237	O-Ring DIN Flaschenanschluss 200/300bar, 12,37x2,62 NBR90	O-Ring DIN filling connector 200/300bar, 12,37x2,62 NBR90
001391	O-Ring, Kreuzventil	O-Ring, / Cross design Filling Valve
001392	Füllhandrad Kreuzventil Ø35mm	Hand Wheel Filling Valve cross Ø35mm
001393	Entlüftungsspindel	Vent Spindle
001394	Entlüftungshandrad Ø27mm	Vent Hand Wheel Ø27mm
001395	Gleitscheibe, schwarz, Kreuzventil	Slide Washer, plastic black
001397	Kupferdichtung 8 x 14 x 1mm	Copper Seal Ring 8 x 14 x 1mm
001398	Madenschraube M3x8mm	Worm Screw M3x8mm
001399	Adapterwelle, Kreuzventil	Adapter Shaft
001400	Dichtspindel, Kreuzventil	Seal Spindle Filling Valve
001401	Schlitzmutter	Slotted Nut
001402	Klemmverschraubung, kompl. mit O -Ring	Filling Spindle Body, c/w O-rings
004977	Manometer, Edelstahl	Pressure Gauge, S/S

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## 200 / 300 BAR PARALLEL FILLING PRESSURE OPERATION

### Füllventil mit Manometer / Filling Valve with Pressure Gauge



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## 200 / 300 BAR PARALLEL FILLING PRESSURE OPERATION

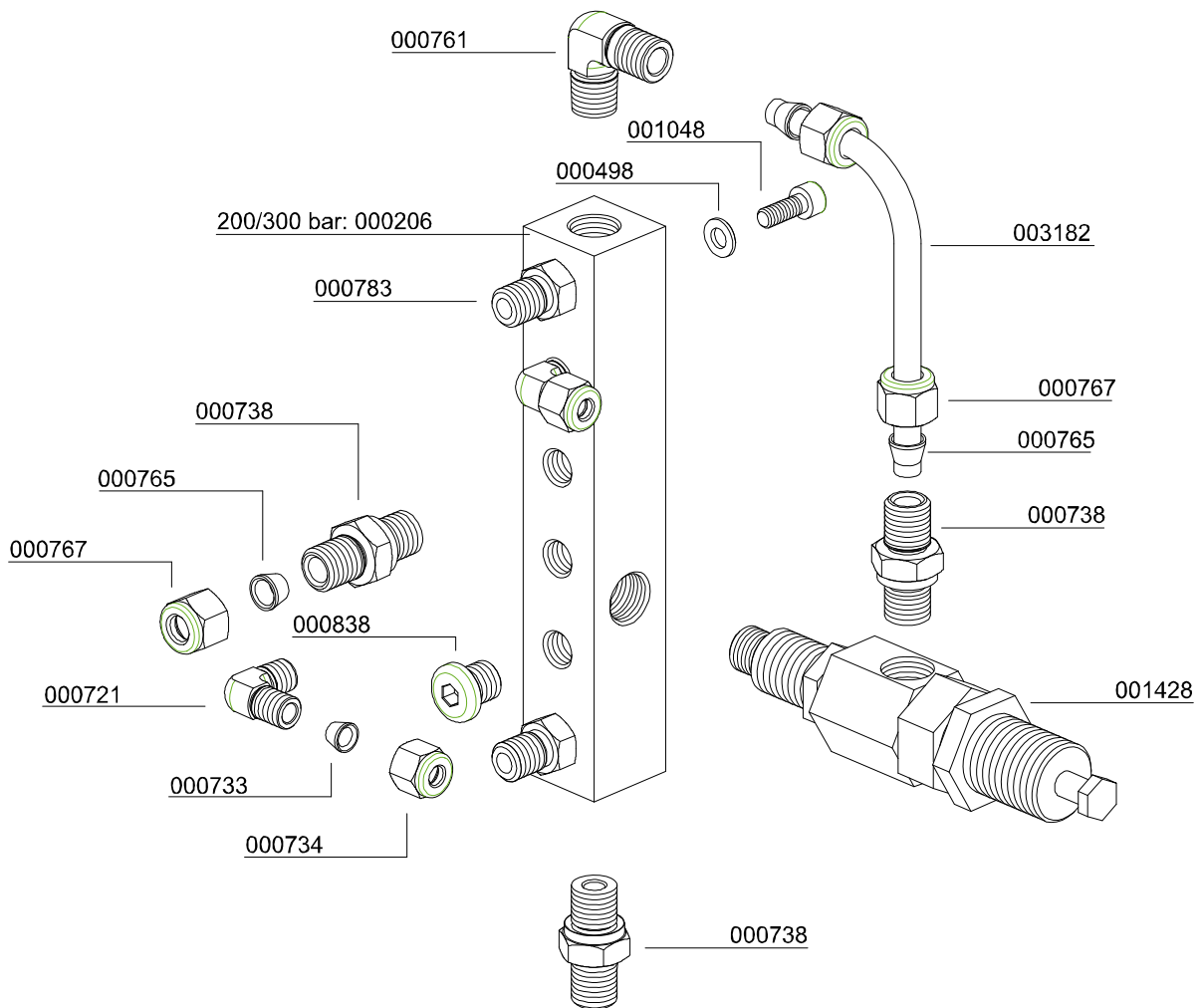
### Baugruppe: Verteilerblock / Assembly: Distributor Block

Best.-Nr. / Order No.	Benennung	Description
000210	Verteilerblock, Al, 2 Druckbereiche	Distributor Block, alloy, dual pressure
000498	Unterlegscheibe A6	Washer A6
000710	Verschraubung ohne Mutter & Schneidring, GE06LRCFX	Connection w/o nut& olive seal, GE06LRCFX
000721	Verschraubung WE 06 PLR CFX 1/4"	Connection WE 06 PLR CFX 1/4"
000732	Mutter M06LRCFX	Union Nut M06LRCFX
000733	Schneidring SR06	Olive Seal SR06
000738	Verschraubung GE 08 PLR1/4"	Connection GE 08 PLR1/4"
000750	Verschraubung, EVGE 08 PSR-ED / G1/4	Connection with fixed nut, EVGE 08 PSR-ED / G1/4
000761	Verschraubung WE 08 PLR CFX 1/4"	Elbow connection WE 08 PLR CFX 1/4"
000765	Schneidring PSR 08 LX	Olive Seal PSR 08 LX
000767	Mutter M08 S A3C	Nut M08 S A3C
000838	Verschlussstopfen VSTI R1/4" EDCFX	Plug VSTI R1/4" EDCFX
001048	Zylinderschraube M6x10 DIN 912 8.8 ZN	Allen Screw M6x10 DIN 912 8.8 ZN
001428	Druckminderer "High Flow" einstellbar	Pressure reducer - bolt version
003182	Rohrleitung	Pipe
004932	Verschraubung MAV 1/4"NPT / 8S, für Druckminderer 001428	Connection MAV 1/4"NPT / 8S, for 001428 MAV

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## 200 / 300 BAR PARALLEL FILLING PRESSURE OPERATION

### Baugruppe: Verteilerblock / Assembly: Distributor Block



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# AIR COOLER CONNECTION KIT

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## AIR COOLER CONNECTION KIT

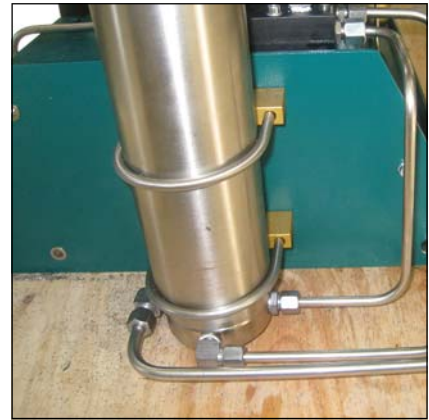
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### **Air cooler connection kit**

The Air Cooler Connection Kit provides an easy connection and a simple and time-saving installation or backfitting.

The piping inside the compressor is completely installed. Just disconnect the U-connection at the outside and connect the air cooler according to the connection designation (inlet/outlet).

To operate the unit without air cooler, reinstall the U-connection and the compressor is ready for use.

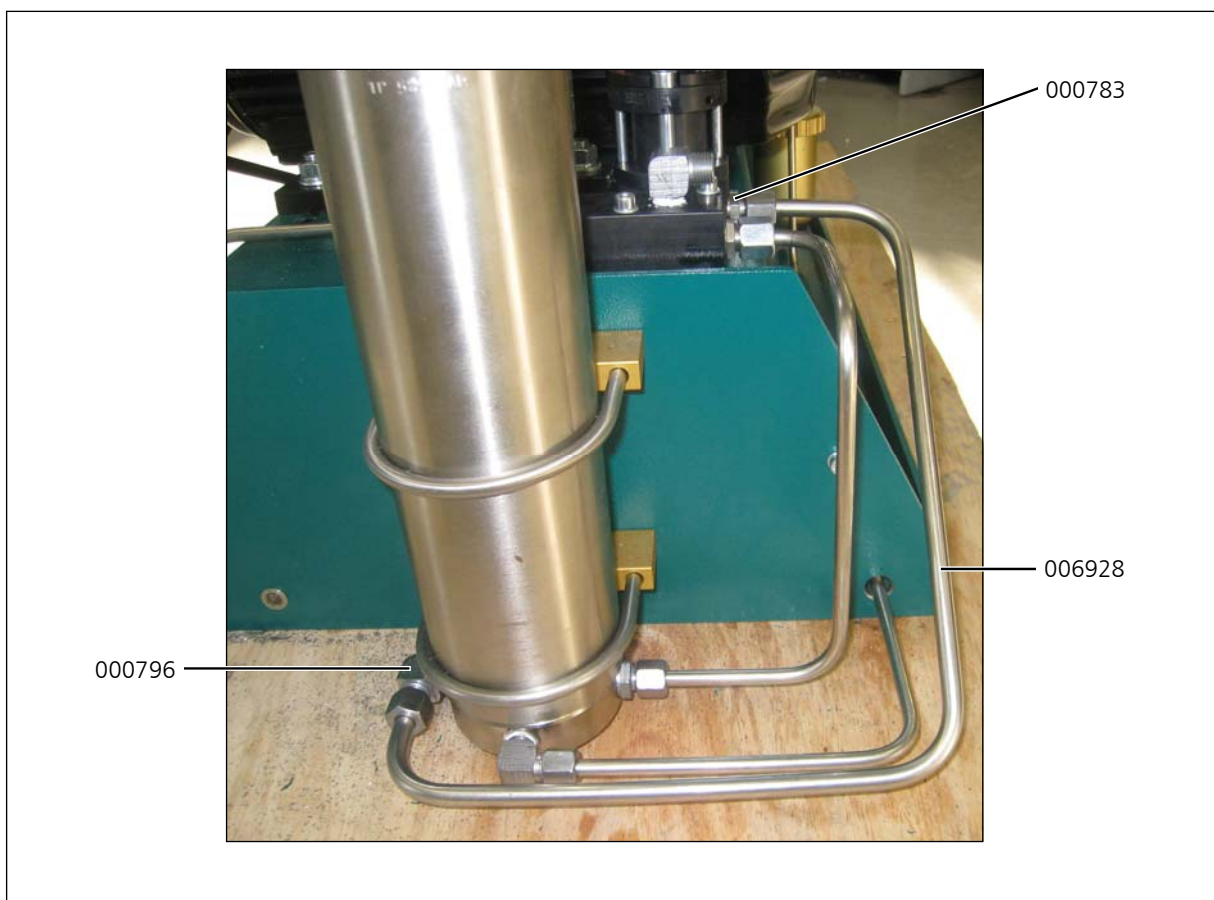


Air cooler connection kit

## AIR COOLER CONNECTION KIT

### Spare part lists

Best.-Nr. / Order No.	Benennung	Description
000783	Gerade Verschraubung	Straight Connection
000796	Winkelverschraubung	Elbow Connection
006928	Rohrleitung	Connecting Pipe



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# ATTACHMENT

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